

# OF THE WORLD PREMIUM WINE & SPIRITS BRANDS

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LUXURY LIFESTYLE AWARDS IS A GLOBAL AWARD SELECTING, RECOGNIZING, CELEBRATING AND PROMOTING THE BEST LUXURY GOODS AND SERVICES ALL OVER THE WORLD





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# TOP 100 PREMIUM WINE & SPIRITS BRANDS OF THE WORLD

Welcome to an exquisite journey into the world of finesse and flavor with our special e-book, presenting the TOP 100 Premium Wine & Spirits Brands 2024, celebrated by the Luxury Lifestyle Awards. This compilation is a testament to excellence, a curated collection of the most distinguished, reliable, and revered names in the realm of luxury beverages.

In these pages, you will encounter a diverse array of brands that have mastered the art of winemaking and spirit production, each with its unique story, heritage, and character. These are the brands that have set the benchmark in their respective categories, consistently delivering unparalleled quality and exceptional experiences to connoisseurs and enthusiasts around the globe.

The TOP 100 list is a celebration of tradition, innovation, and the relentless pursuit of perfection. It represents the pinnacle of craftsmanship and the epitome of luxury in the world of wines and spirits. From historic vineyards producing velvety reds to avant-garde distilleries crafting innovative spirits, each brand featured here has been selected for its outstanding contribution to the industry, its commitment to quality, and its ability to inspire and delight with every sip.

As you immerse yourself in this e-book, prepare to be transported to the world's most esteemed vineyards and distilleries. You will discover hidden gems and timeless classics, learn about the meticulous processes behind each bottle, and understand what sets these brands apart in the highly competitive and ever-evolving landscape of premium wines and spirits. The Luxury Lifestyle Awards are proud to bring you this celebration of the world's finest wine and spirit brands. Whether you're a seasoned collector, a casual enthusiast, or simply someone who appreciates the finer things in life, this e-book is a tribute to the brands that have elevated the art of wine-making and spirit production to an extraordinary level.

Join us in honoring the excellence and passion of the TOP 100 Premium Wine & Spirits Brands of the World – a journey of taste, tradition, and luxury that is sure to inspire and captivate.





www.absolut.com

# SWEDEN

In the world of premium spirits, Absolut ELYX stands as a true testament to excellence, artistry, and an unwavering commitment to quality. This award-winning vodka has woven a rich story of history, passion, and innovation into every bottle, creating an experience that transcends the ordinary.

Rooted in the tradition of Swedish vodka-making, Absolut ELYX emerged as the crown jewel of the renowned Absolut brand. The journey began in 1879 when Lars Olsson Smith pioneered a process of continuous distillation, revolutionizing the vodka-making industry. Absolut ELYX proudly carries forward this legacy, preserving the essence of Swedish craftsmanship with a dedication unmatched by any other.

What sets Absolut ELYX apart is its unwavering devotion to the craft. Every drop of this exceptional vodka is carefully crafted in a copper column still from 1921, aptly named Column 51. The copper imparts a silky texture and a unique character. The result is a vodka that is not just a spirit but an art form, a masterpiece of balance and purity.

Beyond the craftsmanship, Absolut ELYX embodies a passion for sustainability. They take immense pride in their commitment to reducing their environmental footprint, ensuring that every bottle embodies the essence of conscious luxury.



# ANDELUNA CELLARS

www.andeluna.com

# ARGENTINA

Andeluna Cellars embodies the essence of Argentina's rich winemaking tradition. Located in the prestigious Gualtallary region of Tupungato, at the foot of the Andes, Andeluna creates wines that reflect the deep connection between soil, earth, and the timeless beauty of the mountains. The name "Andeluna" poetically merges the towering Andes and the Moon that bathes them in its ethereal glow, symbolizing the harmony between nature and winemaking.

Founded in 2003 through the vision of the renowned Reina Rutini family and Ward Lay, Andeluna was later acquired in 2013 by the Barale family, distinguished in Argentina's wine and energy sectors. Under their stewardship, the winery has thrived through strategic investments and a focus on assembling a team of skilled professionals dedicated to excellence.

With an impressive production capacity of approximately 2.3 million liters and a robust presence in over 30 international markets, Andeluna remains a symbol of Argentine pride and heritage. The winery is known for its commitment to creating "mountain wines" that transcend borders, serving as ambassadors of Argentina's vibrant terroir. Beyond its celebrated wines, Andeluna invites visitors to an immersive experience, combining fine gastronomy and bespoke events that capture the soul of its mountainous origins.

# AXIA SPIRIT www.axiaspirit.com

# UΚ

Axia is a high-quality Mastiha spirit that has made its mark in the premium spirits industry. With a distinct 40% ABV and a complex botanical profile, it offers a refreshingly unique option for those seeking innovation in their drinking experience. Drawing from the millennia-old traditions of Mastiha-making on the Greek island of Chios, Axia mixes ancient heritage with a modern twist, creating an extra-dry Mediterranean spirit that is truly one of a kind.

The foundation of Axia lies in the aromatic resin of the Mastiha tree, which thrives on the rocky hillsides of Chios. Known for its historical significance and natural flavor, this resin has been treasured for centuries, inspiring Axia's distinctive essence. The brand elevates these traditions with a state-of-the-art distillation process led by Master Distiller Maroussa Tsachaki, who brings over 25 years of expertise to perfecting its low-sugar, extra-dry formula. The result is a smooth spirit with pine-like herbal notes, a hint of bergamot, and a subtly sweet finish.

With availability in the UK, USA, Greece, Monaco, and the Côte D'Azur, Axia has captured the attention of cocktail enthusiasts and spirit connoisseurs alike. Its versatility makes it ideal for inventive cocktails, refreshing long drinks, or simply served neat, offering a modern approach to enjoying the rich traditions of Greece.

In every sip, Axia delivers a bold, unforgettable experience that honors its heritage while embracing contemporary tastes.









www.company.aveleda.com

# PORTUGAL

Aveleda is a prestigious family-owned winery with roots tracing back 150 years. Founded in 1870 by the visionary Manoel Pedro Guedes, Aveleda's story is steeped in heritage and innovation, embodying a devotion to distinction that spans five generations.

Situated in the Vinho Verde region, Aveleda's dedication to the art of winemaking has resulted in wines that resonate with character, quality, and a deep connection to the land. The Guedes family's philosophy, "the future of this house will be wine," has not only been a guiding mantra but has shaped their continuous pursuit of innovation, from their mindful viticultural practices to sustainable, nature-respecting methods.

Aveleda's vineyards, which extend beyond the Vinho Verde to include regions like Douro, Bairrada, Lisbon, and the Algarve, are cultivated with a focus on producing exceptional grapes. This dedication has manifested a portfolio that balances tradition with contemporary elegance, offering wines that capture the essence of Portugal's rich terroir.

With their signature combination of tradition, passion for the land, and pursuit of excellence, Aveleda has become a global symbol of Portuguese winemaking. A visit to Quinta da Aveleda reveals a landscape of lush gardens and historic architecture, encapsulating a journey where nature, heritage, and incomparable wine converge.



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# SAVOR THE ANDES: ANDELUNA CELLARS' RISE TO **GLOBAL LUXURY IN THE TOP 100** PREMIUM WINES

the moon. Under the Barale family's stewardship, the winery champions sustainability, quality, and respect for the land.

Andeluna has set benchmarks in excellence, earning ISO 22000 Food Safety certification in 2018. This commitment to quality ensures each bottle meets the highest international standards, celebrating both the Barale family's legacy and Argentina's winemaking heritage.

### The Art and Science of Winemaking

Andeluna's winery seamlessly integrates with its surroundings, using local materials to honor the Andes' beauty. With a capacity of 1.5 million liters, its facilities include an underground cellar housing over 1,000 oak barrels and nearly one million bottles.

Blending innovation and tradition, Andeluna employs French oak foudres, Italian ceramic spheres, and clay amphorae, enabling precise micro-vinification. Ceramic spheres are ideal for fermenting white wines and preserving the freshness of reds. The oenological team balances technical expertise with artistry, creating wines that exemplify Andeluna's craftsmanship.

### Sustainability and Organic Commitment

Andeluna prioritizes environmental stewardship alongside winemaking excellence. Since 2017, the winery has embraced organic practices, earning ECOCERT





### The Enchantment of Uco Valley and Gualtallary Terroir

TUCKED AWAY IN THE PICTURESQUE

UCO VALLEY OF MENDOZA, ARGENTINA,

ANDELUNA CELLARS STANDS AS

THE PINNACLE OF EXCELLENCE IN

WINEMAKING, RECENTLY EARNING ITS

PLACE AMONG THE TOP 100 PREMIUM

WINE & SPIRITS BRANDS GLOBALLY. WITH DEEP ROOTS IN ONE OF THE

WORLD'S MOST ADMIRED WINE REGIONS,

ANDELUNA CELLARS COMBINES THE

SUBLIME BEAUTY OF THE ANDES WITH

A PASSION FOR SUSTAINABILITY AND **ARTISANAL WINEMAKING, CREATING** WINES THAT HAVE CAPTIVATED CONNOISSEURS AND WINE-ENTHUSIASTS AROUND THE WORLD.

Andeluna Cellars is nestled in Gualtallary, a subregion of Tupungato in the Uco Valley, celebrated for its high-altitude vineyards, mineral-rich soils, and ideal climate. At 4,270 feet above sea level, Andeluna's vineyards enjoy cool, sunny days and brisk nights, fostering the development of complex, aromatic wines. This unique terroir, among the world's most distinctive, infuses the wines with a character that is unmistable to reprint that is unmistakably Argentinian.

Andeluna produces "Mountain Wines" that reflect the Andes' majesty. The high altitude enables grapes to achieve optimal ripeness, yielding wines with vibrant flavors, refined acidity, and depth. Guided by a philosophy of respecting nature, Andeluna crafts wines that capture the essence of this remarkable region.

### A Legacy of Craftsmanship and Family Dedication

Founded in 2003 and acquired by the Barale family in 2011, Andeluna Cellars embodies a blend of tradition and innovation. Its name symbolizes the harmony of nature and inspiration—"ANDE" for the Andes and "LUNA" for

certification and aligning with the Sustainability Protocol of Bodegas de Argentina. Sustainable initiatives include a drip irrigation system that conserves water and a treatment plant that recycles water for vineyard use. These efforts protect the Uco Valley's ecosystem, ensuring its legacy endures.

### **Exclusive Experiences for Wine Enthusiasts**

Andeluna Cellars offers tailored luxury experiences that go beyond traditional tastings. Visitors can explore programs like the "Cabernet Franc Experience" or indulge in the "Menú Pasos por la Montaña," a tasting menu paired with Andeluna's finest wines. Activities such as blending games, Argentine cooking classes, and exclusive tastings elevate the winery to a destination for wine connoisseurs.

The Andeluna Winery Lodge provides an immersive retreat, where guests can savor the Andes' serenity and the winery's exceptional offerings. These curated experiences make Andeluna Cellars a haven for those seeking the finest expressions of Argentine wine and culture.

### Discover Andeluna

Recognized as one of the TOP 100 Premium Wine & Spirits Brands, Andeluna Cellars is a global ambassador of Argentina's winemaking excellence. From its mountain-inspired wines to sustainable practices and luxurious offerings, Andeluna embodies quality and authenticity.

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AXIA: THE MASTIHA SPIRIT **REVOLUTIONIZING THE PREMIUM** SPIRITS SCENE

### Award-Winning Excellence

Axia's dedication to quality and innovation has not gone unnoticed. Recently, the brand was named one of the TOP 100 Premium Wine & Spirits Brands of the World by the Luxury Lifestyle Awards, a recognition that affirms Axia's place in the premium spirits market. This victory speaks to the brand's commitment to redefining the potential of Mastiha spirits and offering a product that is both steeped in history and designed for modern tastes.

### A Modern Twist on Tradition

Axia offers a new and unconventional experience for those seeking something beyond the ordinary. Global Brand Ambassador Giannis Miliotis – known for his contributions to the "Mastiha Experience" team – has brought a fresh, artisanal approach to modern drinking culture, helping Axia stand out as a premium product that appeals to a wide audience. His expertise and product a fresh artisanal approach in its Graek passion ensure that Axia remains rooted in its Greek heritage while appealing to contemporary consumers who seek a premium drinking experience.



For more information on Axia, please visit axiaspirit.com



AXIA IS A UNIQUE, HIGH-QUALITY MASTIHA SPIRIT THAT STANDS OUT IN THE WORLD OF PREMIUM DRINKS. AT 40% **ABV, ITS COMPLEX BOTANICAL PROFILE** HAS QUICKLY CAPTURED THE ATTENTION OF SPIRIT ENTHUSIASTS, COCKTAIL CONNOISSEURS, AND ANYONE SEEKING SOMETHING REFRESHINGLY DIFFERENT. **ROOTED IN THE MILLENNIA-OLD RULES** OF MASTIHA-MAKING, AXIA BRINGS TOGETHER ANCIENT HERITAGE WITH A MODERN TWIST, CREATING A DISTINCT AND EXCITING PRODUCT.

### A Rich Heritage in Every Drop

Distilled from the aromatic resin of the Mastiha tree, a gnarled and twisted evergreen found clutching to the hillsides of the Aegean island Chios, in Greece, Axia is an extra dry Mediterranean spirit. Revered for its natural flavor and well-being properties, this resin remains incredibly valuable and has incited jealousy and warfare. It's even been used as a snakebite anti-venom – a potent elixir from which our spirit has been inspired. Axia retains the unique botanical characteristics of Mastiha, but these are elevated by an enhanced distillation process to produce a low-sugar by an enhanced distillation process to produce a low-sugar, extra-dry spirit.

### An Artisanal Process of Craftsmanship

Under the guidance of Master Distiller Maroussa Tsachaki, Axia's production process is as meticulous as it is innovative. Maroussa, who boasts over 25 years of experience, ensures that every step—from the harvesting of the mastic sap to distillation—yields a spirit of exceptional quality. The sap of the mastic tree is collected by hand, dried in the wind, and cleaned, over a period lasting several months. The resulting crystals are then distilled in a process that brings together artisanal hand-crafted copper stills with the science and experience of our master distiller. The result is a smooth, dry spirit with hints of herbal, pine-like notes, a roundness of bergamot, and a subtle sweet finish. of bergamot, and a subtle sweet finish.

# Axia's Global Reach

Now available in the UK, USA, Greece, Monaco, and Côte D'Azur, Axia is quickly gaining popularity among cocktail lovers and premium spirit enthusiasts. Its distinct flavor profile makes it the perfect choice for inventive cocktails, long drinks, or simply enjoyed neat. With a rich connection to Greek tradition and a modern innovative approach, Axia is set to remain a leading force in the premium spirits world for years to come.

### A Bold Statement in Every Sip

Axia is more than just a spirit—it's an experience that Axia is more than just a spint—it's an experience that invites drinkers to explore new flavors while honoring a rich cultural heritage. With its unique taste, commitment to quality, and groundbreaking success at the Luxury Lifestyle Awards, Axia is a brand that is redefining what it means to enjoy a premium spirit. Whether in a cocktail or sipped on its own, Axia promises a bold and unforgettable drinking experience.

Follow Axia's journey on Instagram @axiaspirit



# AY! AY! AY! TEQUILA

www.ayayaytequila.com

# USA

AY! AY! AY! Tequila is a premium 100% agave tequila that embodies the vibrant culture and heritage of Mexico. Celebrated for its authenticity and artistry, the brand takes its name from a vocal expression often heard in mariachi performances, which conveys passion and emotion.

AY! AY! AY! was founded by Mexican entrepreneurs Alberto Robles and Jorge Godínez, who sought to create a tequila that authentically represents Mexico's traditions while standing out in the competitive spirits market. With a focus on quality, accessibility, and cultural storytelling, they quickly garnered recognition.

The tequila's flagship offering, Tequila Blanco, earned a prestigious double gold medal at the 2024 San Francisco World Spirits Competition, showcasing its top-tier quality. Their Tequila Reposado, aged in American oak barrels, also received a silver medal at the same competition, further proving its excellence. Each bottle of AY! AY! AY! is a work of art, designed with distinct, collectible porcelain containers adorned with traditional Mexican designs like papel picado.

The face of the brand, Nacho, is a spirited mariachi skeleton who encapsulates the joy and festivity of Mexican culture. From its premium tequila to its artistic packaging and vibrant brand identity, AY! AY! AY! celebrates Mexico's rich heritage and the joy of life's most festive moments.



# BELVEDERE VODKA

www.belvederevodka.com

# POLAND

Where history echoes through the centuries of Poland, Belvedere Vodka has woven an enchanting narrative of artistry and excellence. With a heritage dating back to 1910, this iconic brand has transcended time, crafting an elixir of purity and sophistication that embodies the very essence of luxury.

Belvedere's story begins amidst the pristine waters and fertile soils of the Mazovian region, where only superior Dankowskie rye is cultivated for its production. This unique grain, distilled four times, is the cornerstone of Belvedere's exceptional character, delivering a silky, velvety texture and a nuanced, pristine flavor profile.

The passionate craftsmen of Belvedere, guided by a legacy of precision, have perfected a process that marries tradition with innovation. Each batch is distilled according to time-honored techniques in small copper stills, creating a vodka of unparalleled purity.

Belvedere's commitment to excellence has earned them countless accolades and awards, celebrating their unwavering dedication to crafting the perfect spirit.

As you raise a glass of Belvedere Vodka, you're not just tasting a spirit; you're savoring a legacy, a commitment to craftsmanship, and an embodiment of timeless elegance. Experience the artistry and passion behind Belvedere Vodka, and you'll understand why it stands as a true icon among vodkas. Blanton's

BLANTON'S www.blantonsbourbon.com

# USA

Blanton's Bourbon, an iconic name in the world of whiskey, stands as a timeless testament to the artistry and dedication of master distillers. With a rich history dating back to 1792, Blanton's has consistently set the standard for exceptional whiskey craftsmanship.

At the heart of Blanton's legacy lies a commitment to quality and a reverence for tradition. The Blanton's Single Barrel Bourbon, with its signature bottle design featuring a majestic horse and jockey atop the stoppers, is not just a drink; it's a piece of art, a testament to the passion that flows within the distillery's walls.

The essence of Blanton's is found in every drop of their award-winning whiskey. Each bottle tells a unique story, capturing the character of the individual barrel it was drawn from. Whether sipped neat or in a meticulously crafted cocktail, Blanton's never fails to deliver an unparalleled experience. Its rich, full-bodied flavor is a symphony of caramel, vanilla, and a hint of spice, dancing on the palate in perfect harmony.

The magic of Blanton's Bourbon lies in its ability to transport enthusiasts to a bygone era, where craftsmanship and attention to detail were paramount. Today, Blanton's continues to be a beacon of excellence, celebrated by whiskey connoisseurs worldwide.









DUDEGA CATENA ZAPATA Fundada en 1902

# BODEGA CATENA ZAPATA www.catenazapata.com ARGENTINA

In the heart of Argentina's Mendoza wine region lies Bodega Catena Zapata, a symbol of a family deeply rooted in winemaking tradition. For generations, the Catena Zapata family has crafted exceptional wines, earning international acclaim and solidifying their status as wine industry giants.

This success is built on a timeless narrative. Nicola Catena's 19thcentury journey to Argentina shaped a winemaking legacy, evolving through generations, nurturing Andes terroir.

Today, Bodega Catena Zapata embodies this rich heritage. Their award-winning wines, shaped by the region's unique microclimates, deliver a palate-pleasing symphony of flavors. From the renowned Malbec to the opulent Cabernet Sauvignon, each bottle narrates a story of passion, patience, and unwavering commitment to family tradition.

Their exceptional Malbec wines, especially, have gained the admiration of sommeliers and wine enthusiasts. Bodega Catena Zapata's dedication to sustainable viticulture and pursuit of excellence have not only earned them numerous awards but also elevated Argentina's wine industry globally.

With every sip of their exquisite wine, you become part of a tale marked by enduring dedication and an insatiable quest for perfection. These wines represent a cherished legacy and a testament to family, tradition, and an unwavering pursuit of winemaking excellence.



Luigi Bosca

# BODEGA LUIGI BOSCA

www.luigibosca.com

# ARGENTINA

Bodega Luigi Bosca, established in 1901 by Leoncio Arizu in the renowned Luján de Cuyo region of Mendoza, Argentina, stands as an emblem of Argentine winemaking merit. Spanning over 120 years and four generations of the Arizu family's dedication, this iconic winery has consistently pioneered quality and modernization. The legacy began with Leoncio's vision of planting European-origin vines that thrived in Mendoza's rich terroir, laying the foundation for a distinguished lineage.

Bodega Luigi Bosca's passion was further solidified with the creation of Argentina's first Denomination of Origin (DOC) in Luján de Cuyo in 1989, with the winery's flagship Malbec DOC setting an enduring standard for local wines. This spirit of innovation continued through each generation, merging time-honored practices with modern techniques. The winery's diverse collection—ranging from the prestigious Icono to the distinguished The Nobles and the expressive De Sangre line—highlights their deep understanding of Mendoza's terroir and the unique character it imparts to their wines.

Bodega Luigi Bosca's global acclaim echoes its legacy of expertise and passion. Under the leadership of the fourth generation and visionary winemaker Pablo Cúneo, the winery remains at the forefront of the industry, celebrating Mendoza's heritage while embracing a forwardlooking approach to creating exceptional wines that resonate worldwide.

# **YSIOS**

# BODEGAS YSIOS

www.bodegasysios.com

# SPAIN

Bodegas Ysios, an esteemed winery in the colorful Rioja Alavesa at the foot of the Sierra de Cantabria, has earned global recognition for merging traditional Rioja winemaking with a forward-thinking approach.

Renowned for its avant-garde design, the winery's architecture, celebrated at the World Travel Awards, symbolizes its ethos—an intersection where the unexpected meets tradition. Under the stewardship of winemaker Clara Canals, hailed as one of The Drinks Business' top 100 winemakers worldwide, Ysios creates wines that are authentic expressions of their unique terroir. Canals, with an impressive background spanning vineyards from New Zealand to Argentina, brings incomparable expertise to Ysios, ensuring that each bottle encapsulates the distinctive character of every estate plot.

At Bodegas Ysios, the philosophy of "revolutionizing tradition" permeates every step. The winery's commitment to regenerative viticulture highlights its sustainable practices, enhancing soil health and promoting biodiversity while preserving the wine heritage of the region. Each wine collection from Ysios is an exploration—boasting expertise, respect for natural diversity, and a deep connection to the land.

Led by Clara Canals, along with Teresa Gomez and Mario Ezquerro, Bodegas Ysios continues to inspire wine enthusiasts globally by delivering the pleasure of the unexpected and redefining excellence in winemaking.







# FRANCE

Set in the heart of Champagne's picturesque vineyards, Bollinger stands as a beacon of elegance and excellence in the world of sparkling wines. With a history that weaves through the tapestry of time, Bollinger's exceptional craftsmanship and unwavering commitment to tradition have earned them a well-deserved place in the pantheon of champagne legends.

For over two centuries, the Bollinger family has poured their passion into every bottle, upholding a legacy that spans generations. Their story reads like a cherished vintage, with roots deeply embedded in the chalky soils of Aÿ, where their esteemed vineyards have thrived for over 180 years.

The art of champagne-making at Bollinger is a symphony of precision and intuition, where the secrets of fermentation and aging have been passed down through the ages. It's a family tradition that reverberates with the echoes of celebration, creating sparkling wines that capture the essence of the region's terroir and the soul of the Bollinger family.

As you sip Bollinger's award-winning sparkling wines, you embark on a journey through time, where each bubble tells a story of tradition, craftsmanship, and heritage. It's not just champagne; it's a sparkling legacy that enchants connoisseurs worldwide, where past and present unite in each effervescent drop.





# BOMBAY SAPPHIRE

www.bombaysapphire.com

### ENGLAND

In the world of gin, one name shines brighter than the rest, and it's none other than Bombay Sapphire Gin. With a legacy steeped in the rich tapestry of history, this iconic spirit has mastered the art of crafting exceptional gin, earning its rightful place as a champion of quality and innovation.

Since its inception in 1761, Bombay Sapphire has been on an unrelenting quest to tantalize the world's taste buds with the most enchanting elixir of all. Born amidst the lushness of England's rolling hills, this gin has a story as mesmerizing as the drink itself. A harmonious fusion of ten hand-selected botanicals, including juniper berries from Italy, cubeb berries from Java, and angelica root from Saxony, Bombay Sapphire is a masterclass in botanical alchemy.

Every drop of Bombay Sapphire is distilled in a unique Carterhead still and later infused with the vapors of its botanicals, ensuring a remarkably smooth and complex flavor profile. But what truly sets Bombay Sapphire apart is its enchanting essence – a harmonious symphony of citrusy notes, spicy warmth, and delicate florals that dance across the palate with finesse. Each sip is a journey into the heart of gin's artistry, where tradition meets innovation, and creativity knows no bounds.



# LUIGI BOSCA: FOUR GENERATIONS OF WINEMAKING MASTERY

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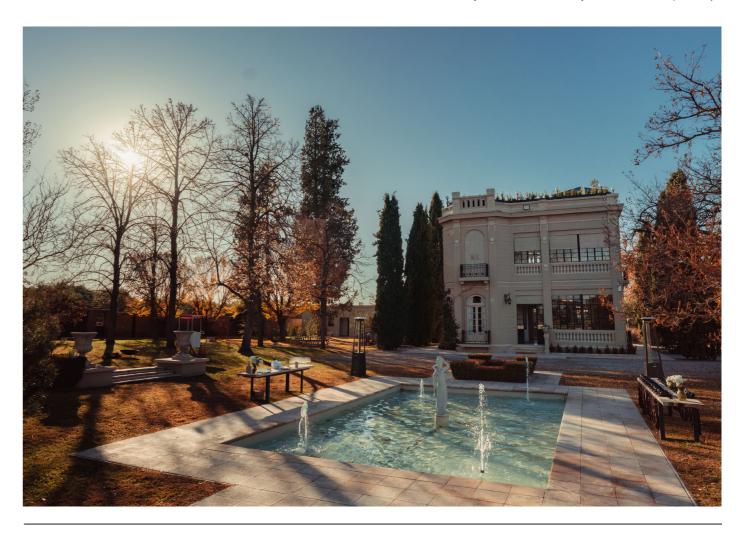
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Finca Los Nobles redefined what single-estate wines could achieve, emphasizing the intimate relationship between the land and the vine. Each bottle whispers the story of the sun-drenched Andes, the careful nurturing of grapes, and the alchemy of tradition and cutting-edge practices.

Their pioneering spirit also shone in 2016 with the creation of their Provence-style rosé, aptly named "A Rosé is a Rosé, is a Rosé." This delicate, blushing wine exemplifies Luigi Bosca's knack for marrying elegance with innovation—a true nod to their philosophy of breaking boundaries while staying rooted in authenticity.

### The Luigi Bosca Wines

Luigi Bosca's wines embody the perfect balance between the natural gifts of the Mendoza terroir and the expertise of the Arizu family, who have honed their craft for over 120 years. Their flagship blend, Luigi Bosca - Paradise, celebrates this legacy, originating from the finest vintages and inspired by the historical Finca El Paraíso vineyard. The Icon wine, sourced from select plots in Luján de Cuyo, represents a unique homage to the land, marked by its distinctive personality and complexity. The Nobles collection, crafted from ancient vineyards, showcases the family's deep winemaking knowledge, while Of Blood captures the pioneering spirit of their heritage and passion.



For more information on Bodega Luigi Bosca, visit www.luigibosca.com



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IN THE HALLOWED HALLS OF WINE CONNOISSEURS, THE NAME BODEGA LUIGI BOSCA IS SPOKEN WITH REVERENCE. **RECOGNIZED AMONG LUXURY LIFESTYLE** AWARDS' TOP 100 PREMIUM WINE & SPIRITS BRANDS FOR 2024, LUIGI BOSCA IS A WINERY THAT HAS BECOME AN INSTITUTION OF ARGENTINIAN HERITAGE. FOR OVER 120 YEARS, THIS MENDOZA-BASED COMPANY HAS BEEN PROPELLED BY FOUR GENERATIONS OF THE ARIZU FAMILY, CREATING WINES THAT EMBODY TRADITION, PIONEERING SPIRIT, AND INNOVATION.

### **Revolutionizing Wine, One Generation at a Time**

When Leoncio Arizu set foot in Argentina in 1890, he carried with him the skills of his forebears as well as a vision that would lay the cornerstone for a new era of winemaking. That vision crystallized into Bodega Luigi Bosca, Argentina's first luxury winery. Unlike any of its contemporaries, Luigi Bosca distinguished itself by embracing bold strategies and reshaping the standards of high-end wine production. From the creation of Argentina's first high-range blends with the GALA collection in 2001 to the innovative launch of Sauvignon Blanc varietals in the 1990s Luigi Bosca has Sauvignon Blanc varietals in the 1990s, Luigi Bosca has always been ahead of the curve.

Eng. Alberto Arizu, grandson of Leoncio and current Director of Agronomy, continues this legacy with the same fervor. As the Argentine delegate to the International Wine Organisation (OIV) for Denominations of Origin and the long-serving President of the DOC Luján de Cuyo, Alberto has championed the unique voice of Mendoza wines on a global stage. He sums up their mission succinctly: "In every glass, the authentic expression of the Mendoza terroir."

### The Innovator's Essential Guide

Luigi Bosca has built its success on heritage and ingenuity. The introduction of the "Finca" concept in the 1990s with



Each collection reflects the dedication and vision of the Arizu family, from the limited-edition Notes the Arizu family, from the limited-edition Notes series—born from the innovative insights of Eng. Alberto Arizu—to the Insignia range, representing the culmination of four generations of excellence in Argentine winemaking. Their Sparkling Wines, made from Champagne grapes grown in Luján de Cuyo and Valle de Uco, add a touch of elegance, perfect for celebratory moments. Together, these wines signify a legacy steeped in tradition and a passion for quality.

### Awards, Accolades, and a Nod to the Future

Bodega Luigi Bosca's wines have captivated judges and enthusiasts alike, earning acclaim in prestigious competitions such as those organized by Robert Parker, Decanter, and Wine Spectator. But while accolades display their craft, it's the feedback from wine lovers around the globe that cements their standing.

The Arizu family's story highlights how a brand can stay fiercely loyal to its roots while carving out new narratives. The Mendoza terroir, with its complex soils and incomparable climate, speaks through every bottle of Luigi Bosca, telling tales of resilience, passion, and a belief in the beauty of winemaking.

Bodega Luigi Bosca isn't just about wine; it's about a heritage that celebrates life, honors its land, and invites the world to partake in an exceptional, storied journey.



# NTERVIEW

# UNCORKING INSIGHTS: AN EXCLUSIVE INTERVIEW WITH WINE CONNOISSEUR LIZ PALMER



MEET LIZ PALMER, A DISTINGUISHED FIGURE IN THE WORLD OF WINE AND LUXURY LIFESTYLE. RECENTLY APPOINTED TO THE LUXURY LIFESTYLE AWARDS WINE & SPIRITS ADVISORY BOARD, LIZ BRINGS A WEALTH OF EXPERIENCE AS A RENOWNED WINE JOURNALIST, AUTHOR, AND INFLUENCER. JOIN US AS WE TAKE A LOOK INTO HER JOURNEY, EXPERTISE, AND ASPIRATIONS WITHIN THE WORLD OF LUXURY WINES AND SPIRITS.

Luxury Lifestyle Awards (LLA): Congratulations on your appointment to the Luxury Lifestyle Awards Wine & Spirits Advisory Board, Liz. With your extensive experience as a wine journalist, what inspired you to join the advisory board, and what do you hope to bring to the table?

Liz Palmer (LP): Thank you for the congratulations! I'm thrilled to be appointed to the Luxury Lifestyle Awards Wine & Spirits Advisory Board.

What inspired me to join the Advisory Board is the opportunity to contribute to an organization that recognizes and celebrates excellence in the global wine and spirits industry.

Joining this advisory board will allow me to leverage my leadership skills, experience, and insights. I'm also inspired by the opportunity to collaborate with other industry professionals, share knowledge, and contribute to shaping the future of the luxury lifestyle sector.

LLA: Your book, "The Ultimate Guide To Champagne," has received widespread acclaim and has won multiple awards, including the National Award for the best French Wine Book. How do you think your expertise in Champagne specifically will contribute to the Wine & Spirits Advisory Board's endeavors?



LP: I dedicated over seven years, of my time, to studying and writing about this sector, and thus brings several valuable contributions to the Wine & Spirits Advisory Board: In-depth knowledge of the industry; extensive tasting and judging experience; trends and innovation; sustainability initiatives; educational initiatives; and global perspectives of the champagne industry.

LLA: You've had the opportunity to write for various prestigious publications such as Forbes, Huffington Post, and China Wine News, and your own website www.liz-palmer.com. How has your background in journalism shaped your perspective on the wine and spirits industry?

LP: My background as a wine journalist has significantly shaped my perspective on the wine and spirits industry in several key ways:

Research Skills: Thorough research and fact-checking are skills that are essential for understanding and reporting on complex topics, and It has also taught me how to gather information from multiple sources;

Objectivity: Wine and spirits journalism values objectivity and impartiality; while I have my personal preferences and opinions, I strive to present information in a neutral manner, allowing readers to form their own conclusions;

Storytelling: At its core, journalism is about storytelling – finding compelling narratives and conveying them in a clear, engaging manner; I aim to bring stories to life, capturing the passion, history, and cultural significance behind each bottle.

Audience Engagement: Wine journalism emphasizes understanding and connecting with your audience, tailoring content to their interests, needs, and preferences. I strive to make complex topics accessible and engaging for a diverse audience of both enthusiasts and professionals. LLA: Being appointed as Dame Chevalier de L'Ordre des Coteaux de Champagne is a remarkable achievement. How has this honor influenced your approach to promoting and advocating for the appreciation of Champagne and other fine wines?

LP: Being appointed as Dame Chevalier de L'Ordre des Coteaux de Champagne is indeed a tremendous honor and one that I deeply cherish. This recognition has had a profound influence on my approach to promoting and advocating for the appreciation of Champagne and other fine wines in several significant ways:

A Sense of Responsibility: I recognize the importance of upholding the traditions, values, and standards of excellence associated with Champagne and other fine wines. This honor instills a sense of responsibility to serve as a steward for the Champagne region and its wines, promoting their heritage, craftsmanship, and cultural significance.

LLA: In your career, you've likely encountered numerous trends and shifts within the wine and spirits industry. What do you see as some of the most significant trends shaping the luxury wine and spirits market today?

LP: Over the course of my career and currently, I've witnessed several significant trends and shifts within the luxury wine category, which include:

Sustainability: There is a growing emphasis on sustainability – consumers are increasingly seeking out producers who prioritize environmental stewardship, from sustainable farming methods in vineyards to ecofriendly packaging and production processes.

Premiumization and Ultra-premium Offerings: The demand for premium and ultra-premium wines and spirits continues to rise, driven by affluent consumers seeking exclusivity, craftsmanship, and exceptional quality. This trend, includes rare and limited-edition releases, single vineyard wines, and aged spirits.

Digital Innovation and E-commerce: The digital landscape has transformed the way consumers discover, purchase, and engage with wine and spirits, particularly in the luxury segment. E-commerce platforms and online marketplaces have made luxury wines and spirits more accessible to consumers worldwide.

LLA: With your extensive experience tasting various wines, do you have a favorite wine or Champagne that holds a special place in your heart? If so, what is it about this particular drink that captivates you?

LP: I have so many, but one that really stands out is sipping many vintages of Dom Pérignon with Chef de Cave Richard Geoffroy at the historic Hautvilliers. LLA: With your international travels and experiences, are there any particular destinations that have left a lasting impression on you, either for their wine culture or other aspects of lifestyle?

LP: There are so many, of course, Reims and Epernay standout, but also the towns of Angoulême and Saintes, and Côtes de Bordeaux-Cadillac. With Italy, there is Apulia, Abruzzo, Calabrian, Piedmont, Sicily, Tuscany, and all the wine regions of South Africa.

LLA: As a wine critic and judge, you're accustomed to evaluating wines based on their quality and characteristics. Can you share some insights into your approach to wine tasting and critique, and how it has evolved over the years?

LP: Over time, my palate has become more refined through exposure to a wide range of wines from different countries, regions and styles. I've developed the ability to discern nuances in aroma, flavor, texture, and structure, allowing me to identify quality, complexity, and typicity in wines. Regular tasting practice, including blind tastings and comparative tastings, has honed my sensory perception and expanded my tasting repertoire.

LLA: With your expertise in Champagne, what do you believe distinguishes a truly exceptional Champagne from the rest, and what should consumers look for when selecting a bottle?

LP: Several key factors distinguish a truly exceptional Champagne from the rest, such as:

Quality of Grapes: high-quality grapes sourced from vineyard sites with exceptional terroir such as Grand Cru or Premier Cru vineyards create wines that have more complexity and finesse.

Complexity and Balance: Exceptional champagne exhibits a harmonious balance of flavors, aromas, and textures, with layers of complexity that evolve over time. Also important is a fine, persistent mousse.

Aging Potential: Exceptional Champagne also has the ability to age gracefully and develop additional complexity and richness over time. These wines can be enjoyed upon release but also have the capacity to improve with several years of bottle aging, revealing new layers of flavors and texture.

When selecting a bottle of Champagne, consumers should consider the following:

Producer Reputation: Choose Champagnes from reputable producers or houses with a good track record of quality and consistency. Research the producer's history, winemaking philosophy, awards, and accolades.

Consider your personal taste preferences when selecting a Champagne. Whether you prefer a Blanc de Blancs (made exclusively from Chardonnay), Blanc de Noirs (made from Pinot Noir and/or Pinot Meunier), or rosé Champagne there are various styles to explore, each offering its own unique characteristics.

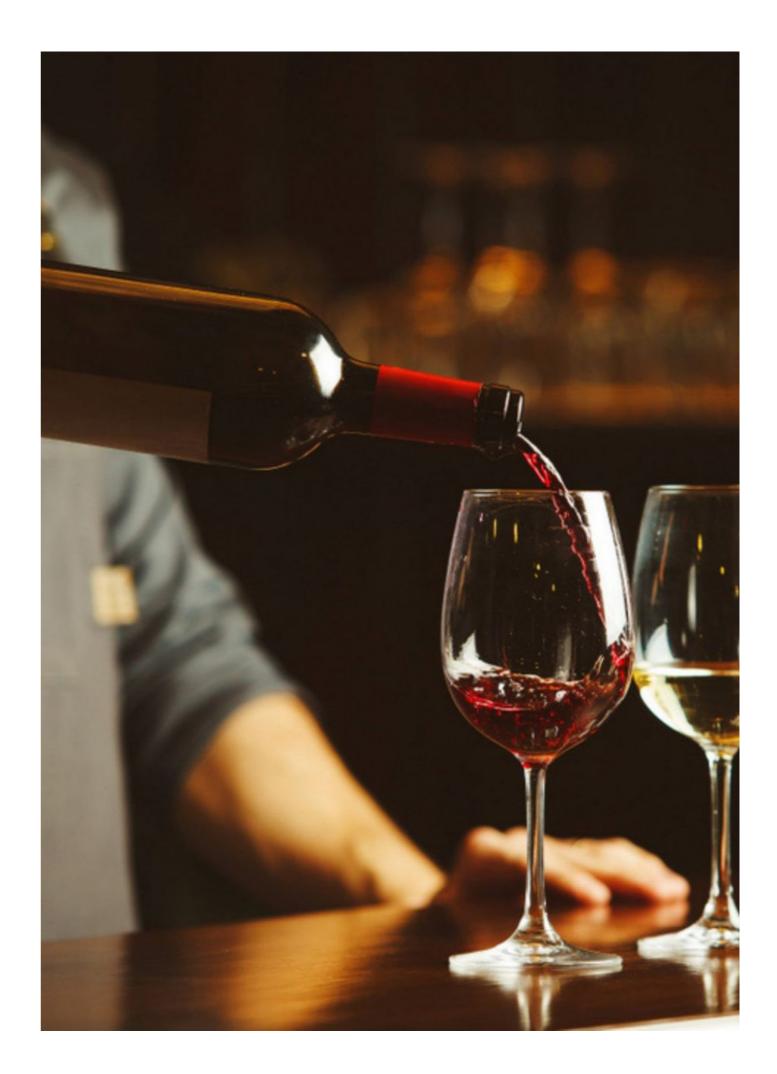
Vintage vs. Non-vintage: Consider whether you prefer vintage Champagne (made from grapes harvested in a single exceptional year) or non-vintage Champagne (a blend of wines from multiple vintages). Vintage Champagnes often offer more complexity and aging potential, while non-vintage Champagnes provide consistency and accessibility.

Price Point: Champagne comes in a wide range of price points, from affordable options to ultra-premium cuvées

LA: Looking back on your career so far, what is one piece of advice you would offer to aspiring wine enthusiasts or those looking to enter the world of wine journalism and criticism?

TWO WORDS "PASSION" AND "KNOWLEDGE". THESE WERE THE KEYS TO MY SUCCESS. TO THE UPCOMING WINE JOURNALISTS - NURTURE YOUR PASSION FOR WINE BY IMMERSING YOURSELF IN ITS SENSORY DELIGHTS, CULTURAL RICHNESS, AND HISTORICAL KNOWLEDGE. LET YOUR ENTHUSIASM SHINE THROUGH IN YOUR WRITING, TASTINGS, AND INTERACTIONS. SHARE YOUR LOVE FOR WINE AUTHENTICALLY AND GENEROUSLY!

We extend our gratitude to Liz for generously sharing her time and invaluable insights with us. To continue immersing yourself in Liz's passion for wine and staying updated on her journey, we invite you to follow her on Instagram: @lizpalmer







# BUFFALO TRACE DISTILLERY

www.buffalotracedistillery.com

USA

Buffalo Trace Distillery, located in Frankfort, Kentucky, is an iconic name in the world of bourbon, renowned for its consistent devotion to quality and innovation. With over two centuries of continuous operation, it holds the distinguished title of America's oldest distillery and has been recognized as a National Historic Landmark for its pivotal role in shaping the whiskey industry.

In 2024, Buffalo Trace earned the title of one of Luxury Lifestyle Awards' Top 100 Wine & Spirits brands, proving its enduring legacy. Its diverse lineup includes celebrated expressions such as the Van Winkle collection of bourbons, Benchmark, O.F.C. Vintages, and Freddie's Old Fashioned Soda, proving that the family of brands honors tradition while valuing experimentation.

Buffalo Trace Distillery has earned over 40 distillery titles since 2000 from prestigious publications like Whisky Magazine, Whisky Advocate Magazine, and Wine Enthusiast Magazine. In addition, it has received more than 500 awards for its diverse collection of premium whiskeys.

Buffalo Trace continues to set the standard in bourbon production. As a family-owned distillery, it ensures that every bottle tells a story of dedication and expertise. This commitment has captured the loyalty of bourbon enthusiasts around the world, solidifying its place in the pantheon of legendary distillers.



BUMBU RUM www.bumbu.sovereignbrands.com

# BARBADOS

In the heart of the Caribbean, where the sultry winds whisper secrets of centuries past, there exists a spirit unlike any other. Bumbu Rum, a name that resonates with the essence of exotic mystique, has carved its indelible mark in the records of spirits history. This is the tale of a true masterpiece, a winner in the realm of luxury libations.

Born from the lush sugarcane fields of Barbados, Bumbu Rum is a tribute to the island's rich heritage, where sugar cane has swayed in harmony with the rhythms of time. Its origins trace back to 1840 when a local distillery crafted a concoction known only to a select few. This carefully guarded elixir became the stuff of legend, a whispered tale shared under moonlit skies.

Bumbu Rum is a symphony of flavors, an alchemical fusion of aged Barbadian rum, toasted coconut, and a secret blend of spices that dance on the palate. With each sip, one embarks on a sensory voyage, tracing the footsteps of explorers who once sought the treasures of the Caribbean.

Behind this liquid marvel lies a passionate dedication to craftsmanship, an artistry honed over generations. It's a toast to the connoisseurs, adventurers, and dreamers who dare to savor the extraordinary.

# Ca'del Bosco CA' DEL BOSCO

# ITALY

Set in Italy's charming Franciacorta region, Ca' del Bosco Champagne is a revered winery that seamlessly blends tradition with innovation. Since its inception in 1964, this estate has etched its name into the chronicles of sparkling wine history, leaving an enduring legacy.

Annamaria Clementi Zanella, the matriarch who set the stage for this journey, acquired "Ca' del Bosc" and kindled a spark that would guide her son, Maurizio Zanella, to become the visionary force behind this sparkling odyssey. His fervent dedication to excellence birthed a collection of sparkling wines that have earned global acclaim.

Ca' del Bosco Champagne marries tradition with innovative techniques, employing the time-honored art of secondary fermentation in the bottle. The result is a breathtaking range of Brut, Rosé, and Vintage Champagnes, each a harmonious blend of character and elegance, effervescent symphonies that dance on the taste buds.

With every bottle, the winemaker's art comes to life, inviting you on a delightful sensory journey. Orchard fruits, delicate florals, and a creamy texture paint a vivid portrait. Raise a glass to a legacy of excellence, and splendor and step into the magical world of Ca' del Bosco Champagne, where history and innovation entwine to create liquid gold.









CAMUS

www.camus.fr

# FRANCE

In the heart of the illustrious Cognac region, a name has risen above all others, revered as a paragon of craftsmanship and excellence -Camus. With a legacy spanning over a century, Camus has not only embraced tradition but has transcended it, creating an exceptional Cognac that dances with the ethereal magic of the ages.

Founded in 1863 by Jean-Baptiste Camus, the house has become synonymous with the art of Cognac-making. Through generations, the Camus family has mastered the delicate balance between heritage and innovation, constantly pushing the boundaries of what a Cognac can be.

At the heart of Camus lies their award-winning Cognac, a symphony of flavors that captures the essence of the region's fertile vineyards. Each bottle tells a story of patience, as the spirits age gracefully in oak casks, absorbing the wisdom of time and nature. From the rich, velvety notes of their VSOP to the exquisite complexity of their XO, Camus Cognac is a testament to the alchemical marriage of tradition and innovation.

But Camus is not just a distillery; it's a custodian of history, culture, and craftsmanship. Their commitment to sustainable practices and their connection to the land are as integral to their story as the liquid gold they produce.





Champagne Alfred Gratien, a revered family-run champagne house in Épernay, France, has upheld a legacy of excellence since 1864. Celebrated globally, the establishment is recognized for their unequaled dedication to tradition and technique.

Founded by Alfred Gratien, this house epitomizes the artistry of handcrafted champagne. Their distinctive approach includes the use of small oak barrels for fermentation, fostering a gentle oxidation that enriches the champagne's complexity and depth. Unique to their method, Alfred Gratien's champagnes are created without malolactic fermentation, preserving an unmatched freshness and fruitiness in every bottle.

Guided by four generations of the Jaeger family, the current Chef de Cave, Nicolas Jaeger, continues this heritage. Nicolas, who inherited his father's passion and knowledge, ensures that only the first pressing of the finest grapes—sourced from their vineyards and trusted local growers—enters production. His thorough oversight guarantees the consistency and sophistication that aficionados expect from Alfred Gratien.

Their extensive cellars, home to over 1.3 million bottles, host cuvées aged between 4 and 10 years, resulting in signature blends like the Cuvée Brut Classique and Cuvée Paradis. Champagne Alfred Gratien's exquisite offerings are revered by connoisseurs and featured in Michelin-starred restaurants, embodying the pinnacle of luxurious French winemaking.

# CARBON.

# CHAMPAGNE CARBON

www.champagne-carbon.com

# FRANCE

Champagne Carbon, a premium champagne, was founded by Alexandre, the grandson of a 5th-generation winemaker from the Champagne Devavry house. Carbon emerged after four years of thorough research and development. This dedication birthed a collection of world-class champagnes that marry avant-garde aesthetics with time-honored winemaking techniques.

The essence of Champagne Carbon lies in its dedication to terroir, carefully nurturing Grand Cru and Premier Cru Chardonnay, alongside Pinot Noir from Marne Valley's fertile clay soils. Creating each bottle involves rigorous adherence to traditional practices, such as manual riddling, which reconnects the lees with the wine, enhancing its complexity and flavor profile. Patience is paramount, with each bottle maturing in a serene environment to unlock its fullest potential.

Distinctive not only for its contents, Carbon's signature carbon fiber bottles symbolize its bold, pioneering spirit. This fusion of technical innovation and classic elegance captivates connoisseurs and champions a unique sensory experience. The result is a champagne that dazzles with fine, vibrant bubbles, offering layers of intensity and a delicate saline finish.

Champagne Carbon is an invitation to defy convention and embrace a new chapter in champagne artistry. By intertwining deep-rooted family expertise with an audacious, forward-thinking vision, Carbon delivers a luxury experience that is as exceptional as it is unforgettable.





Château de La Chaize

CHÂTEAU DE LA CHAIZE www.chateaudelachaize.fr FRANCE

Château de La Chaize, a prestigious family-owned estate, has been an emblem of merit in wine production since its establishment in 1676. This historic estate is a testament to centuries of winemaking expertise, but also a French national historical monument.

Located in the renowned Beaujolais region, Château de La Chaize spans 23 distinct cadastral plots across the Brouilly, Côte de Brouilly, Fleurie, and Morgon appellations. Committed to displaying the unique character of each plot, the estate practices a single-vineyard approach. Grapes from each designated parcel are vinified and aged separately, ensuring that the essence of each terroir is preserved and expressed in every bottle.

The estate's vision marries tradition with innovation, emphasizing sustainable practices and an "haute-couture" philosophy of winemaking. The result is a collection of wines that are enduring as well as modern. The flagship "Clos de La Chaize" cuvée, created from vines planted in 1676, embodies the estate's legacy, intertwining the architectural brilliance of Jules Hardouin Mansart and the landscape design of André Le Nôtre.

With its exceptional lineup of prestige cuvées and single-vineyard selections, Château de La Chaize continues to capture the hearts of wine connoisseurs worldwide, celebrating over 350 years of revered heritage and winemaking mastery.



TOP 100 PREMIUM WINE & SPIRITS

CHATEAU HAUT-BAILLY GRAND CRU CLASSÉ

# CHÂTEAU HAUT-BAILLY

www.haut-bailly.com

### FRANCE

Château Haut-Bailly, located in Bordeaux's Pessac-Léognan appellation, is a legacy among the finest wine producers globally. Since its establishment, Château Haut-Bailly has embodied a dedication to its exceptional terroir.

Guided by high standards and an ethos of balance, the estate has created wines that marry power and subtlety, embodying an enduring, refined style. The lineage of managing families and skilled winegrowers at Haut-Bailly have approached their work with humility and tenacity, constantly innovating while respecting tradition. This forward-thinking mindset ensures that each vintage honors the estate's heritage while pushing boundaries.

Château Haut-Bailly's flagship Grand Vin is renowned for its harmonious balance—elegant yet robust, immediate yet capable of graceful aging. Each bottle reflects the depth and complexity of its unique terroir, contributing to the château's reputation as a benchmark in the world of Bordeaux wines. Additionally, Haut-Bailly•II, its acclaimed second wine, captures the essence of the estate's craftsmanship and finesse.

Since 2012, the Haut-Bailly team has managed Château Le Pape, enhancing its Merlot-rich wines, which joined Haut-Bailly•II in 2022. The third wine, renamed "HB" in 2018, comes from young vines, aged briefly for early enjoyment.

The estate's commitment to producing enduring wines with style continues to inspire wine enthusiasts.



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# CHÂTEAU DE LA CHAIZE: A LEGACY OF EXCELLENCE IN BEAUJOLAIS

modernity. Château de La Chaize employs cutting-edge winemaking technologies such as gravity-fed systems, which preserve the integrity of the fruit by minimizing mechanical interference during processing.

The estate also embraces low-intervention vinification techniques and hand-harvesting, ensuring that each grape reaches its potential without undue alteration. These practices allow the wines to fully express the unique qualities of the Brouilly, Côte de Brouilly, Fleurie, and Morgon terroirs, earning them accolades from wine connoisseurs worldwide.

### An Estate Rooted in Tradition

Despite its forward-thinking ethos, Château de La Chaize remains deeply rooted in its traditions. Since 2017, the Gruy family nurtures the estate, maintaining its reputation as a producer of high-quality wines that honor the heritage of Beaujolais. The château's philosophy revolves around respect for the land, a principle that resonates in every bottle produced.

Visitors to the estate are welcomed into a world where history and craftsmanship converge. Exclusive tours offer an intimate glimpse into the winemaking process, from vine to bottle, while the historic grounds provide a picturesque backdrop for wine tastings.

### Exceptional Wines

At the heart of Château de La Chaize is its collection of wines, each a reflection of the estate's terroir and dedication to excellence. The parcel-based approach to cultivation ensures that every wine embodies the



For more information on Château de La Chaize, visit www.chateaudelachaize.fr





CHÂTEAU DE LA CHAIZE, ESTABLISHED IN 1676, STANDS AS A MONUMENTAL FIGURE IN FRENCH VITICULTURE, WEAVING CENTURIES OF HISTORY INTO ITS VINES. RECOGNIZED AS A FRENCH NATIONAL HISTORICAL MONUMENT, THE ESTATE IS A BEACON OF BEAUJOLAIS' WINEMAKING LEGACY. THE CHÂTEAU **ITSELF IS A MASTERPIECE, ITS TIMELESS** ARCHITECTURE A TESTAMENT TO THE CULTURAL RICHNESS OF SOUTHERN BURGUNDY.

Owned and meticulously managed by the Gruy family, the estate spans an impressive 450 hectares, making it the largest in Beaujolais. Of this, 150 hectares are dedicated to vineyards, spread across appellations such as Brouilly, Côte de Brouilly, Fleurie, and Morgon. This parcel-based cultivation method reflects the estate's commitment to preserving the unique identity of each terroir, producing wines of extraordinary character.

### Commitment to Sustainability

Château de La Chaize is not merely preserving its heritage; it is reshaping the future of winemaking through sustainability. In 2022, the estate achieved organic certification, underscoring its dedication to environmentally friendly practices. Its innovative approach incorporates geothermal and solar energy, reducing reliance on non-renewable resources, while electric vehicles and eco-grazing by sheep further enhance the estate's sustainability credentials.

Aiming for carbon neutrality and zero waste, the estate exemplifies modern environmental stewardship. These efforts reflect a harmonious balance between tradition and innovation, ensuring that the château's legacy continues for generations while respecting the natural environment that sustains it.

# A Pioneer in Winemaking Techniques

The château's wine cellar, constructed in 1771, is the longest in Beaujolais, offering a controlled environment ideal for aging wines to perfection. Here, tradition meets distinct characteristics of its origin. Whether it is the vibrant fruitiness of a Brouilly or the complex depth of a Côte de Brouilly, each wine tells a story of meticulous care and artistry.

The estate's commitment to organic practices enhances the purity of its wines, delivering flavors that are both authentic and captivating. With a focus on quality over quantity, Château de La Chaize produces wines that are celebrated not only for their taste but also for their integrity.

# A Vision for the Future

Château de La Chaize is more than a historical estate; it is a vision for the future of sustainable viticulture. It is a vision for the ruture of sustainable viticulture. Its mission to restore the estate to its former glory is complemented by its efforts to lead by example in environmental responsibility. Through its innovative practices and unwavering dedication to quality, the château is setting a new standard for the wine industry.

### Experiencing Château de La Chaize

For wine enthusiasts, a visit to Château de La Chaize is a journey into the heart of Beaujolais. The estate offers curated experiences that showcase its rich history, innovative practices, and exceptional wines. Guests can explore the sprawling vineyards, tour the historic wine cellar, and indulge in tastings that highlight the unique qualities of each vintage.

Château de La Chaize invites visitors to not only savor its wines but also to connect with its story—a narrative of heritage, innovation, and sustainability.





LA TOUR DE BESSAN

# CHÂTEAU LA TOUR DE BESSAN

www.marielaurelurton.com

FRANCE

Château La Tour de Bessan is a revered estate within the prestigious Margaux appellation of Bordeaux, with a storied legacy that spans centuries.

Château La Tour de Bessan's history dates back to a 13th-century tower in Soussans, originally built to protect Lord Jehan Colomb. Over the centuries, it passed through prominent families, including the Durforts and the Lords of Mons, and was associated with the writer Montesquieu in the 18th century. In 1972, Lucien Lurton acquired and revitalized the estate, and today, his daughter, Marie-Laure Lurton, an experienced oenologist, leads the château.

Château La Tour de Bessan's wines display the estate's unique terroir and craftsmanship. The Margaux wines, known for their elegance and complexity, blend Cabernet Sauvignon, Merlot, and Petit Verdot, highlighting balanced tannins, rich aromas, and a harmonious structure. The introduction of Petit Verdot has added a vibrant depth and subtle spiciness to the blends, enhancing the overall profile. Each vintage expresses the character of the Pyrenean gravel soils, imparting notes of dark fruit, floral undertones, and a hint of minerality.

The estate's dedication to sustainable practices and precise vinification methods ensures that every bottle embodies the essence of the Margaux appellation's distinguished reputation. From vineyard to cellar, Château La Tour de Bessan continues to produce wines that captivate connoisseurs.



# CHÂTEAU LAFITE ROTHSCHILD www.lafite.com FRANCE

Amidst the undulating vine-covered hills of Pauillac in the Bordeaux region of France, Château Lafite Rothschild reigns as a timeless testament to the artistry of winemaking. Its history, steeped in aristocracy and viticultural excellence, has propelled it to a celestial realm among the world's finest wineries.

Their award-winning and remarkable wines are the result of meticulous and outstanding attention to detail, a quest for perfection, and the seamless collaboration between nature and human skill. Dominated by Cabernet Sauvignon, these blends are celebrated for their depth, elegant structure, and complex flavors—a symphony of tastes and aromas that dance on the tastebuds, reflecting the estate's commitment to perfection.

Countless accolades and esteemed awards adorn the Château's legacy, a testament to their unwavering pursuit of excellence. These wines are not mere bottles; they are unique chapters in humanity's enduring and tireless love affair with grapes.

Château Lafite Rothschild, a maestro of nature's gifts, transforms them into liquid gold. Their exquisite wines are more than just savored; they are celebrated, revered, and cherished - a timeless embodiment of passion and precision in winemaking. In the enchanting realm of fine wine, Château Lafite Rothschild shines as an eternal light, guiding the way to vinous superiority and magnificence. Grennier Grand-Ora Classe Start Ender Grand Ora CHATEAU TROTTEVIEILLE

www.trottevieille.com

FRANCE

CHATEAU TROTTEVIEILLE

Château TrotteVieille is one of the finest, globally-recognized wineries in Saint-Émilion, Bordeaux, France. Classified as a 1er Grand Cru AOC Saint-Émilion since 1955, this renowned estate is revered for producing exceptional wines that reflect the elegance and complexity of the region.

The estate was acquired in 1947 by Marcel Borie, whose passion for the vineyards led to its transformation into a highly regarded wine producer. Today, Château TrotteVieille is managed by the Castéja family, with Philippe Castéja overseeing the château's operations since the 1990s. Under their stewardship, the estate has flourished, combining traditional methods with modern expertise.

The vineyard, located on a magnificent hillside east of Saint-Émilion village, spans 12 hectares planted predominantly with Merlot, Cabernet Franc, and Cabernet Sauvignon. Known for its rare, pre-phylloxera Cabernet Franc vines, the estate continues to cultivate one of Bordeaux's most coveted terroirs.

Château TrotteVieille produces two main wines: the flagship Château TrotteVieille, a 1er Grand Cru Classé AOC Saint-Émilion, and its second wine, Dame de TrotteVieille, made from the youngest vines. Both wines are celebrated for their finesse, intricacy, and remarkable aging potential, showcasing the estate's commitment to producing wines of exceptional quality year after year.









# C Î R O C

www.ciroc.com

# FRANCE

In the realm of spirits, where craftsmanship meets pure indulgence, one name reigns supreme: Cîroc. This exquisite vodka, born of innovation and nurtured by tradition, has carved an enduring legacy that ignites the senses and captivates the soul.

Cîroc's journey begins in the rolling vineyards of France, where the finest grapes are meticulously hand-selected, a testament to their unwavering commitment to quality. These luscious grapes are the essence of Cîroc, transformed into a transcendent vodka through a unique cold fermentation process, preserving their natural character.

Steeped in history, Cîroc's origins harken back to a time when tradition met innovation, resulting in a vodka unlike any other. It's a story of visionary craftsmanship, where passion for perfection drives every step of the distillation process. Each bottle is a work of art and a symbol of dedication to craft.

Cîroc has earned its place among the world's most esteemed spirits, a champion on the global stage, with accolades that sparkle as brightly as its contents. To experience Cîroc is to embark on a journey through time, to savor the legacy of exceptional vodka that transcends the ordinary.

Step into the world of Cîroc, where passion meets precision, and the spirit of perfection flows in every drop.



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# IN CONVERSATION WITH CULINARY MAESTRO LISE TIMMER

MEMBER OF THE LUXURY LIFESTYLE AWARDS ADVISORY BOARD



FROM THE NETHERLANDS TO FRANCE AND BEYOND, LISE TIMMER SEAMLESSLY BLENDS THE GASTRONOMY INDUSTRY WITH HER MULTIFACETED PERSPECTIVE. SELECTED AS AN ADVISOR TO THE LUXURY LIFESTYLE AWARDS FOOD & BEVERAGE ADVISORY BOARD, TIMMER BRINGS A WEALTH OF KNOWLEDGE TO THE TABLE AND HAS DONNED VARIOUS HATS, INCLUDING THOSE OF A COOK, RECIPE CREATOR, AUTHOR, FOOD WRITER, AND CULINARY CRITIC.

We had the privilege of speaking with Lise about her experiences and what she looks forward to in her new role.

Luxury Lifestyle Awards: Congratulations on being appointed to the Luxury Lifestyle Awards Food & Beverage Advisory Board. What do you hope to bring to the board in terms of your expertise and experience in the culinary industry?

Lise Timmer: Firstly, I am very honored to be part of the board.

I travel extensively and meet many different people in the food industry from many different cultures and countries. It is very important for me to be able to share all these enlightening experiences with other people and companies and to be able to work with other industry professionals.

This amazing platform is a good way to reach those who are interested in these experiences and to open discussions about the culinary world.

LLA: Can you share with us your journey from starting your career in marketing and communications to transitioning into the culinary world, particularly in France?

LT: When I was young, I moved from Holland to Paris to continue living in my beloved city. I worked a lot as a model and was able to continue in Paris, but I soon found out that it was not the life I wanted. I am a very ambitious, optimistic, and energetic person and I wanted to find out what it was that I really wanted to do in my life.

I ended up at Disneyland Paris where I worked in the press office for the grand opening of the park. It was a year-long project where I had time to do more research into what I wanted to do. Following my time with Disney, Philips France had me working on several marketing projects.

But that was not it either... I needed to go deeper, and I wanted to be surrounded by people who were immersed in doing something they enjoyed.

So my decision was to move back to the Netherlands, where I had the blessing of 2 fantastic sons. It was thanks to motherhood that I found out what I wanted to do for the rest of my life: to work in the world of the culinary arts.

I settled down, became more grounded, spent more time with my family, and cooked a lot! Maybe I should have known because as a little girl, I was always around food. I was regularly found in the kitchens of restaurants and had to know all there was to know about ingredients and how to prepare them.

Within a year I had written my first cookbook on French pastry, followed by nine more books and a series of notebooks of culinary illustrations and recipes. Meanwhile, I established my own company: Chefs' by Lise Timmer.



My friendships with chefs were on the increase and spread beyond the Netherlands. The creation and organization of a gastronomic event with 12 chefs cooking for 2 evenings was a logical step for me. I asked 6 of the chefs to cook on the first evening and the other 6 on the day after.

I called it Stars, Food & Art and took the concept to Sofitel Amsterdam and subsequently to other Sofitel hotels in Europe and the Middle East.

Soon it was not just about the dinners, but also about everything that surrounded them so that we could get more out of them. We had talented, charismatic foreign chefs, all of whom brought a wealth of knowledge, so the next step was quickly taken: we created chef panels, conferences, and cooking sessions.

Today, we use our global network of chefs to enable our clients to use their experience and culinary expertise to facilitate fine dining experiences, brand building, knowledge sharing, and food research and development.

Together with our chefs, we live and breathe the culinary mission and create the most powerful and creative solutions for our clients on a daily basis.

LLA: How has your multicultural background, being raised in the Netherlands and now living and working in France, influenced your approach to gastronomy?

LT: Since I was very young, I have traveled abroad. To visit other countries and cultures is an adventure that opens many doors. You can't help but be affected by it. It has changed my way of thinking, broadened my consciousness, and changed my outlook on life forever. I have learned that other cultures are radically different from our own and yet at the same time strangely familiar. In the beginning, I often compared cuisines, but that is a very narrow and ultimately unfulfilling way. You are depriving yourself of a lot of wonderful experiences.

There is a deep insight to be gained from watching others go about their daily lives, cooking and eating exotic foods and engaging in traditions that are so foreign. At that moment you realize that your way, your culture, your whole life is not the only way to live!

With the rise of the web, the globalization of food has brought new culinary influences to countries around the world. It has also raised concerns for me, as it has for everyone in the industry: There is a risk of losing the unique cultural identity associated with these foods as traditional cuisines are adapted and fused with other culinary traditions.

FOOD IS AN ESSENTIAL PART OF EVERY CULTURE, BUT IT'S MORE THAN JUST A MEANS OF SUSTENANCE; IT'S A WAY OF EXPRESSION, A WAY OF CONNECTING WITH OTHERS, AND A WAY OF PASSING ON A RICH CULTURAL HERITAGE.

This is how I approach every culinary experience I have. No matter what country I am in. For me, it's the only way I can enjoy it without having to compare it to other cultures. Ultimately, it is about respecting the person preparing the food and the story told around it. LLA: As someone deeply involved in organizing culinary events, what are the key elements you consider when matching your clients' expectations with the aspirations of the chefs you work with?

LT: After almost 20 years of experience, I know exactly how to match my chefs with my clients. Knowledge is power, as they say, so it is very important to know both your chefs and your clients well: their philosophy, their needs, their weaknesses, their strengths, and their commitment.

Over the years, you get a sense of who they are and what their wishes are. There is a lot of reading between the lines, a lot of observation, but above all a lot of empathy.

For me, it is a two-way street: Who we are is as important as what we do.

LLA: What emerging trends have you seen embracing the culinary world, and which one has particularly caught your attention?

LT: The culinary world has been turned upside down since the internet. There is access to everything and we have entered a period of experiencing and developing new trends. Not only in terms of fusion and molecular cuisine but also in terms of sustainability and everything that goes with it. There is much more than just one culinary tradition in each country, which has created a sort of cultural melting pot of cuisines. That in itself is very interesting because, as I said, it broadens people's minds and interests. But I am of the humble opinion that you have to be careful not to go too far. The roots have to remain. What I see, and what I find very appealing, is that more and more young chefs realize that they should not be constantly influenced by social media.





What do other chefs do; their cooking techniques, their plating, their use of ingredients, etc. They want to work much more with their own local produce and create honest, healthy food the way they want it. As people in their country love it. This brings us back to authenticity.

LLA: With your experience as a recipe creator, author, and food writer, what inspires you most when developing new culinary concepts or writing about food?

LT: My inspiration comes from the past as well as from the present. It is whatever comes to my mind or crosses my path. It could be a particular person, a visit to my local market where I see a product displayed in a certain way, talking with my kids, a dream, a telephone conversation with a chef, or even the weather.

I try to be as uninfluenced as I can, although I'm not always successful!

LLA: As a culinary critic and judge, what criteria do you prioritize when evaluating dishes or culinary experiences?

LT: The dish must surprise me from the moment it is placed in front of me. This is the first emotion that I will feel, followed by curiosity. After taking the first bite, I should be able to experience a kind of wholeness in my mouth. The sourness, the saltiness, the bitterness, the sweetness, and the umami should become one.

You can achieve this by using all your senses: seeing, smelling, hearing, touching, and tasting.

Other more or less subjective criteria are also taken into account, such as the name, which should make you want to try it.

Thank you, Lise, for your valuable insights and expertise. Your contributions to the Luxury Lifestyle Awards Food & Beverage Advisory Board promise to enrich and elevate the standards of culinary excellence. We look forward to witnessing the impact of your passion and experience within this esteemed platform. Follow Lise's journey at the following link: <u>www.lisetimmer.com</u>

It is rare, but unforgettable, to experience pure, unadulterated emotion. For me, the tasting of food is a great pleasure, a real privilege. Judging takes energy, strange as it may seem. All your senses are at work and there is a need for time for processing. It's all about the emotions!

LLA: In your opinion, what defines true luxury in the realm of food and beverage experiences, and how will you advocate for these principles within the advisory board's deliberations?

LT: In my company, we believe that culinary luxury is about creating a holistic luxury experience that exudes sophistication and offers an exclusive, immersive, and multi-sensory experience that goes far beyond a typical meal or drink.

In our opinion, luxury in gastronomy is all about the philosophy, the quality, the location, and the exclusiveness.

A restaurant should radiate refinement and offer an exclusive sensory experience that goes far beyond a typical meal or drink. In order to achieve this, CHEFS' by Lise Timmer works together with renowned chefs, mixologists, and food experts.

Most of the board members become board members because they have a unique skill, experience, or special knowledge to bring to the table. They are part of an array of talents that complement each other individually and collectively.

As a member of the board of the Luxury Lifestyle Awards, I am very much looking forward to making a positive and constructive contribution to the culinary side of the company. CONCHAYTORO CONCHAYTORO www.conchaytoro.com

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# CHILE

Concha y Toro was established in 1883 by Melchor Concha y Toro, a visionary Chilean lawyer and entrepreneur. The company began with imported French vines from Bordeaux, laying the foundation for its future as a global leader in winemaking.

From its humble beginnings in the fertile lands of Pirque, Concha y Toro has evolved into the largest wine-growing company in Latin America and one of the premier producers worldwide. With a presence in over 140 countries, its quality continues to captivate wine enthusiasts globally.

The portfolio of Concha y Toro boasts distinguished labels such as Casillero del Diablo, Marques de Casa Concha, Gravas, Terrunyo, Carmin de Peumo, and Don Melchor—each celebrated for their exceptional quality and unique stories. The legend of Casillero del Diablo, born from Melchor's mythical tale of a cellar guarded by the Devil, has become an enduring symbol of mystery and prestige.

Over the decades, Concha y Toro's dedication to sustainable practices and original winemaking techniques has solidified its reputation. This Top 100 accolade underscores not only its storied past but also its focus on to creating wines that offer something special. In the words of the founder: "In every glass, we deliver a unique experience."

Cono Sur

VINEYARDS & WINERY

# CONO SUR WINERY

www.conosur.com

# CHILE

Cono Sur Winery is situated in the Colchagua Valley of Chile's Libertador General Bernardo O'Higgins Region. Established in 1993, Cono Sur set out with a vision to create expressive wines that capture the essence of the New World.

Cono Sur's core mission is to pioneer world-class wines while upholding sustainability, high quality, and efficiency. This is evident in their state-of-the-art facilities, purpose-built for producing premium Pinot Noir. Their dedication positioned Cono Sur as the first Chilean winery to introduce an icon Pinot Noir.

Cono Sur is celebrated for its exceptional range of wines, including its flagship Pinot Noir, which is admired for its complexity and elegance. The winery also offers aromatic whites like Sauvignon Blanc, Chardonnay, and Gewürztraminer, known for their crisp, refreshing flavors. Cono Sur's premium series, such as the 20 Barrels Limited Edition and Ocio, exemplify its ability to produce top-tier wines that have earned international acclaim and reinforced its reputation among wine connoisseurs.

Beyond Chile, Cono Sur's wines have gained popularity in global markets including Japan, the UK, and Canada. Visitors to the winery in Colchagua Valley can explore its historic manor and vineyards through exclusive tours, gaining insight into its heritage, sustainable practices, and passion for winemaking while enjoying awardwinning tastings.





# COURVOISIER.

www.courvoisier.com

# FRANCE

In the heart of France's famed Cognac region, a legacy of unparalleled craftsmanship and artistry thrives, embodied by Courvoisier, the esteemed purveyor of exquisite Cognac and Brandy. With a storied history dating back to 1809, Courvoisier has consistently redefined the boundaries of excellence, earning a rightful place among the world's most prestigious spirits.

At the core of Courvoisier's magic lies an unwavering dedication to the art of Cognac-making. It all begins with the selection of the finest grapes, harvested from the Grande Champagne and Petite Champagne crus. These grapes are meticulously distilled and aged in carefully selected oak barrels, each lending its unique character to the final blend.

The cellars, where these liquid treasures slumber, tell tales of time itself, with spirits aging gracefully for decades, if not centuries. The result is a symphony of flavors and aromas, a testament to the masterful blending and aging techniques handed down through generations. Each bottle encapsulates the magic of history, the essence of terroir, and the artistry of its makers.

Courvoisier's Cognacs and Brandies are an invitation to savor life's most extraordinary moments. With each sip, one embarks on a journey through time and tradition, experiencing the very essence of France's rich heritage.





# DOM PÉRIGNON

www.domperignon.com

# FRANCE

In the exquisite heart of the Champagne region, a name reverberates through time like the joyful clinking of crystal flutes—Dom Pérignon. For centuries, this legendary house has masterfully woven tradition and innovation into its award-winning sparkling wines, etching their name indelibly into the chronicles of oenological history.

Dom Pérignon's saga begins with the vision of a Benedictine monk, Dom Pierre Pérignon, in the 17th century. His relentless pursuit of perfection transformed the art of winemaking, and his legacy is enshrined in every bottle. The vineyards, a mosaic of ancient chalkladen soils, capture the essence of the region's terroir and echo with whispers of history.

For generations, the custodians of the house have upheld Dom Pérignon's unwavering commitment to excellence. With each harvest, they handpick the most exceptional grapes, crafting cuvées that are the epitome of finesse and elegance. The wine, nurtured in the depths of the cellars, matures patiently until it attains its zenith of flavor and complexity.

Dom Pérignon's sparkling wines are not mere libations; they are symphonies of effervescence, a harmonious blend of tradition and innovation. Each bottle tells a story, a celebration of a rich heritage and family tradition that transcends time.



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# FROM CHILE TO THE WORLD: CONO SUR WINERY'S IOURNEY TO GLOBAL RECOGNITION

400 hectares of land under organic managementproving the brand's dedication to environmentally friendly practices.

### **Pioneering Production Innovations**

Cono Sur has a storied history of innovative breakthroughs that extend beyond winemaking into environmental responsibility. It was the first winery to offset the greenhouse gas emissions associated with the transportation of its wines, and it was among the initial few globally to measure its corporate carbon footprint.

few globally to measure its corporate carbon footprint. In recent years, the winery has focused on optimizing water usage—a critical resource in the winemaking process. Through methods such as reusing rinse water, installing cutoff valves, and replacing traditional caustic soda-based sanitizers with ionized water, Cono Sur has significantly reduced water consumption. Notably, during the 2024 harvest, the winery achieved a 36% reduction in the water needed for transferring white musts to fermentation tanks, compared to the previous three seasons. This innovation exemplifies the winery's ongoing efforts to refine its processes and lead by example in sustainable wine production.

### Award-Winning Merit

Cono Sur has been recognized with numerous prestigious awards over the years. In addition to being named one of Luxury Lifestyle Awards' TOP 100 Premium Wine & Spirits Brands for 2024, they were named one of The World's Most Admired Wine Brands in 2024. The brand was also recognized among the Top 100 Global



For more information on Cono Sur Winery, visit www.conosur.com





FEW NAMES CARRY AS MUCH PRESTIGE IN THE WORLD OF PREMIUM WINES AND SPIRITS AS CONO SUR WINERY. SELECTED AS ONE OF LUXURY LIFESTYLE AWARDS' TOP 100 PREMIUM WINE & SPIRITS BRANDS FOR 2024, CONO SUR CONTINUES TO SET NEW STANDARDS IN THE INDUSTRY. THE WINERY IS SITUATED IN CHIMBARONGO, A PROVINCE LOCATED IN THE COLCHAGUA VALLEY. ABOUT 155 KILOMETERS FROM SANTIAGO.

### A Vision Rooted in Distinction

Cono Sur was founded in 1993 with a vision to produce expressive, premium, and innovative wines that encapsulate the spirit of the New World. Under the guidance of General Director Thomas Domeyko, the winery has grown to be synonymous with quality and creativity. Cono Sur's ambitious aim is to lead the New World market with its pioneering approach to Pinot Noir and aromatic white varieties—which is evident in every bottle it produces.

### Core Values That Define Cono Sur

The mission at Cono Sur is to be a pioneering leader in world-class Pinot Noir and aromatic white wines, while consistently embodying its core values of sustainability, high quality, and operational efficiency. This ethos is deeply embedded in the company's DNA and communicated through its cutting-edge facilities. The winery boasts custom-built infrastructure tailored specifically for Pinot Noir, demonstrating a true dedication to this esteemed varietal. This commitment has positioned Cono Sur as the first Chilean winery to create an icon Pinot Noir, underscoring its leadership and passion.

### Sustainable Viticulture and Organic Management

Cono Sur has been at the forefront of integrating sustainable practices in viticulture, championing a harmonious relationship with nature. The winery has embraced an agroecological approach, establishing biological corridors that attract birds and beneficial insects, fostering biodiversity, and ensuring a balanced ecosystem within its vineyards. This holistic approach has culminated in over

Master Winemakers by The Drinks Business in 2024, and received the Best Producer award from Susie & Peter Richards in 2024, further solidifying its position as a leader in the wine industry.

### A Showcase of Exceptional Wines

Cono Sur is celebrated for its diverse range of wines, which have gained a devoted following worldwide. which have gained a devoted following worldwide. The winery's flagship Pinot Noir is renowned for its complexity, elegance, and vibrant expression, embodying the true essence of the varietal. Additionally, Cono Sur offers an array of aromatic white wines, including Sauvignon Blanc, Chardonnay, and Gewürztraminer, known for their crisp flavors and refreshing profiles.

The winery's premium series, such as the 20 Barrels Limited Edition and Ocio, further demonstrate Cono Sur's dedication to producing top-tier wines that captivate discerning palates. These premium selections have garnered international acclaim, further reinforcing the winery's status among wine connoisseurs.

### A Global Presence

Cono Sur's reputation for premium wines extends far beyond Chile. Its target markets include major wine-loving nations such as Japan, Poland, South Korea, China, the UK, Finland, Canada, and its home country of Chile. The winery's robust international presence highlights the global appeal of its products and the effectiveness of its strategic market outreach.





### PORTUGAL

In the heart of Portugal's captivating Douro Valley, a group of passionate vintners known as the Douro Boys have etched their names into the annals of winemaking history. Their award-winning creations reflect their steadfast commitment to craftsmanship and their profound bond with the rugged, sun-drenched terroir.

For decades, these visionaries have toiled under the blazing Portuguese sun, nurturing ancient vines that blanket the steep terraced slopes along the meandering Douro River. Combining tradition and innovation, they've produced wines that transcend mere beverages, becoming love letters to the land.

Each bottle is a symphony of flavors and aromas, a swirl of dark fruits, spicy notes, and earthy undertones that dance on the palate like a sultry tango. It's no surprise that their wines have garnered accolades from every corner of the globe, earning them a place among the elite in the world of viticulture.

The Douro Boys' dedication to sustainable practices and preservation of their heritage is as intoxicating as the wines themselves. The Douro Boys are like poets, crafting verses that tell tales of love, struggle, and triumph. Their estates are like secret gardens where vines whisper secrets to the wind, and every sip carries the essence of centuries-old traditions.



# FLOR DE CAÑA

# www.flordecana.com

# NICARAGUA

Located in the lush heart of Nicaragua, Flor de Caña emerges as a luminous jewel in the world of spirits. Born from a legacy dating back to 1890, this award-winning rum weaves together the essence of passion, artistry, and magic, transcending time and tantalizing the senses.

For over a century, the fertile soils and volcanic terroir of the San Cristóbal region have nurtured the sugarcane that forms the rum's core. The spirit of Nicaragua's rich history flows through every drop of Flor de Caña, an elixir crafted with meticulous precision and a deep respect for tradition.

With each sip, one embarks on a journey through time, as Flor de Caña's aging process in oak barrels imparts notes of caramel, vanilla, and oak, evoking the wisdom of generations past. The art of rummaking here is as much a celebration of patience as it is of expertise, a symphony of flavors harmonizing in perfect balance.

This legacy of excellence and perseverance has garnered Flor de Caña numerous highly esteemed accolades, establishing it as a true master of its craft. It's not just a spirit; it's a testament to the dedication, love, and artistry of the people behind the brand.



# ITALY

Franz Haas Winery embodies a legacy of dedication, innovation, and family-driven passion. Established in 1880, the winery has thrived under the stewardship of the Haas family, with the firstborn son in each generation proudly bearing the name Franz. This tradition symbolizes not just continuity, but a deep-rooted passion for quality.

The winery's cellar is an environment designed to express the highest quality of wine production. Passed down through eight generations, the cellar holds a rich history of craftsmanship. Franz Haas has always emphasized innovation while respecting age-old techniques. The winery is known for producing a range of wines that capture the essence of the Alto Adige region, characterized by their complexity, elegance, and harmonious balance.

With a focus on sustainability and precision, Franz Haas uses advanced viticultural methods combined with careful attention in the cellar. This results in wines that display refined aromas, depth, and a unique sense of place. From the structured Lagrein to the delicate and floral Gewürztraminer, each bottle tells a story of dedication and terroir.

While the people behind Franz Haas contribute significantly to its success, the true stars are the wines themselves. The winery's offerings have captivated palates around the world, with 25% of production now reaching international markets.









# FRANCE

In the world of fine champagne, one name stands as a beacon of excellence, synonymous with the art of celebration and the spirit of triumph - GH Mumm. With a legacy that spans nearly two centuries, GH Mumm has become an immortal tale of dedication, craft, and the relentless pursuit of perfection.

Each bottle of GH Mumm sparkling wine is a testament to the enduring magic of their vineyards nestled in the heart of Champagne, France. As the sun's golden rays caress the vines that bear witness to centuries of passion, a story of terroir unfolds. These hallowed grounds cradle the very essence of what makes their champagne exceptional.

With every sip, one embarks on a journey, guided by the graceful dance of bubbles that seem to whisper secrets from the past. GH Mumm's award-winning sparkling wines, each a masterpiece crafted with finesse, are a symphony of flavors, a cascade of effervescence that tingles the senses and ignites the soul.

More than just champagne; it's an invitation to savor life's most extraordinary moments. From the exhilarating pop of the cork to the delicate notes of citrus, pear, and hazelnut that grace the palate, GH Mumm's sparkling wines epitomize the poetry of celebration.





# SCOTLAND

In the Scottish Highlands, where the lush green landscapes meet the whispers of history, Glenfiddich has woven an enchanting legacy of exceptional whiskey craftsmanship. This iconic distillery, founded by William Grant in 1887, has journeyed through time, embracing tradition while nurturing innovation, and it has left an indelible mark on the world of whiskey.

Glenfiddich's story is one of unwavering dedication. Each drop of their award-winning whiskey is a testament to the mastery that has been passed down through generations. A visit to the distillery feels like stepping into a time capsule, where ancient copper stills harmonize with modern techniques, and oak casks breathe life into the liquid gold.

The essence of Glenfiddich's whiskey is a symphony of flavors, a dance of peaty notes, and a touch of sweetness that lingers on the palate. It's the result of patient maturation in the finest oak barrels, where the spirit of innovation continually pushes the boundaries of taste and quality.

In every bottle of Glenfiddich, there is not just whiskey, but the essence of a centuries-old legacy, a touch of magic, and an invitation to savor life's finest moments. Raise a glass to Glenfiddich, where tradition and modern excellence converge in a symphony of taste and elegance.

# GLENMORANGIE SINGLE MALT SCOTCH WHISKY

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# GLENMORANGIE

www.glenmorangie.com

# SCOTLAND

In the heart of Scotland's Highland region lies an enchanting distillery that has been crafting liquid gold for over a century — Glenmorangie. With a legacy as rich and enduring as the amber nectar it produces, Glenmorangie is a name synonymous with exceptional Scotch whiskey.

Founded in 1843, Glenmorangie Distillery stands as validation to the artistry and passion that goes into creating their award-winning elixirs. Steeped in history, the distillery has preserved time-honored traditions while embracing innovation. This duality is at the core of what makes Glenmorangie's whiskey truly magical.

The essence of Glenmorangie lies in its commitment to quality and refinement. Each drop of their whiskey is a masterpiece, distilled in Scotland's tallest copper pot stills, which capture only the purest, most elegant spirit. The alchemy that takes place in the oak casks during maturation imbues the whiskey with layers of flavor, from honeyed sweetness to intricate floral notes, all culminating in a remarkably smooth finish.

To experience Glenmorangie is to immerse oneself in the captivating history and unparalleled craftsmanship of Scotch whiskey. With each sip, one embarks on a journey through the Highlands, where tradition meets innovation, and excellence is not just a goal but a way of life.



# GLOBAL BEVERAGE TEAM - MARACAME TEQUILA www.gbtbrands.com

USA

Global Beverage Team's Maracame Tequila embodies the rich heritage of Jalisco, Mexico. This exceptional brand pays homage to the ancient Huichol tribe through its name, derived from "Maracame," the revered shaman known as the spiritual leader and guardian of the tribe's history and traditions. Maracame embodies not only the role of healer but also a spiritual guide, linking the tribe to their deities.

Created with attention to tradition and quality, each bottle of Maracame Tequila is adorned with hand-crafted Huichol beadwork, making it a celebration of Jalisco's cultural artistry. Maracame Tequila exemplifies premium quality through its commitment to artisanal production methods. The agave, sourced fully ripe after nine years from San Juanito de Escobedo, undergoes a traditional 72-hour cooking process in stone ovens. The extrusion milling and careful distillation—using stainless steel stills with copper coils—highlight the brand's dedication to preserving authentic flavors.

Maracame tequilas each have distinct qualities. Maracame Plata has a clear appearance with notes of vanilla, marzipan, and cooked peppers. Maracame Reposado offers a straw color, with baklava aromas and vanilla flavors. Maracame Añejo, an intense gold premium tequila, features sweet flavors of caramel and coconut, aged 18 months in American Oak. All 3 expressions, ARA and Kosher certified, deliver an authentic tequila experience.









# GRAHAM BECK

www.grahambeck.com

# SOUTH AFRICA

In the distinguished world of sparkling wines, Graham Beck Champagne is a name synonymous with the art of crafting pure liquid magic. With a history that dates back to 1983, when the visionary Graham Beck set out to create sparkling wines that would rival the finest in the world, this South African gem has not only met that lofty aspiration but surpassed it in a way that has captivated the palates and hearts of connoisseurs worldwide.

The essence of Graham Beck Champagne lies in the meticulous selection of grapes from vineyards kissed by the African sun. These precious fruits are transformed into liquid sparkles through a process that marries tradition and innovation. The result is a symphony of bubbles that dance upon the tongue, each sip an orchestra of flavors that harmonize with finesse.

Graham Beck's commitment to excellence has not gone unnoticed, as their sparkling wines have garnered numerous awards and accolades. Each bottle is a testament to the passion and dedication of the winemakers, a commitment to crafting perfection sip by effervescent sip and inviting all who partake to savor the magic within each bottle and celebrate life, love, and the enduring pursuit of sparkling perfection.



INTERVIEW

# EXCLUSIVE INTERVIEW WITH COURTNEY BRANDT: EXPLORING THE WORLD OF FINE DINING AND HOSPITALITYT



WELCOME TO AN EXCLUSIVE DISCUSSION WITH COURTNEY BRANDT, A NEWLY APPOINTED LUXURY LIFESTYLE AWARDS FOOD & BEVERAGES ADVISORY BOARD MEMBER. WITH OVER EIGHT YEARS OF EXPERIENCE IN THE MIDDLE EAST'S FINE DINING AND HOSPITALITY SCENE AND 15 YEARS LIVING IN THE REGION, COURTNEY BRINGS A WEALTH OF EXPERTISE AND A UNIQUE PERSPECTIVE TO THE PANEL.

Luxury Lifestyle Awards: Congratulations on your appointment as a Luxury Lifestyle Awards Food & Beverages Advisory Board Member! With your extensive experience in the Middle East's fine dining and hospitality scene, how do you envision bringing a unique perspective to the board?

Courtney Brandt: Having been adjacent to the Middle East's fine dining and hospitality scene for several years, I've witnessed the maturity of an exciting gastronomic scene. Having dined out both locally and globally, for every review and visit, I carefully look at menu development, service standards, guest experiences, and the uniqueness of menus offered. Over the years, I believe this experience has granted me valuable insights into market trends, the overall competitive landscape, and challenges in the region's dynamic culinary landscape.

Many fine dining and hospitality establishments in the Middle East attract a diverse clientele worldwide. I can help understand the needs and expectations of international guests and leverage this insight to enhance the organization's worldwide appeal and competitiveness. Overall, the Middle East increasingly attracts culinary tourists seeking authentic, immersive food and beverage experiences. Luxury establishments can capitalize on this trend by showcasing locally developed talent and delivering world-class hospitality to discerning travelers. LLA: Your portfolio boasts an impressive array of publications and media appearances, including Vogue Arabia, Food&Wine, and BBC5's "The World's Most Luxurious Hotels" program. How do you believe your media background enhances your ability to assess and advocate for excellence in the food and beverage industry?

CB: Great question; thank you! My favorite thing to do is communicate and discover. That means being active during visits or reviews and speaking with chefs, GMs, sommeliers, or others involved in leadership roles in hospitality. As I've grown in the industry, I've built relationships with diverse stakeholders, including those in the kitchen and various industry experts, influencers, and KOLs (key opinion leaders) like myself. My network is valuable for advocating for excellence in the food and beverage industry by connecting with key players, sharing best practices, and collaborating on initiatives to improve quality standards and promote innovation. Finally, I prioritize transparency in my interactions by clearly stating the sources of information and disclosing any biases or invitations. I think this step is critical in all of my interactions, and I hope other professionals will commit to the same levels of disclosure.



LLA: You've been actively engaged in various conferences and events within the hospitality and food industry, such as Gulf Host and The Restaurant Show. Could you share some key insights or trends you've observed in the luxury dining sector?

CB: I live in a dynamic city, Dubai, where things constantly change, and there is always a new outlet opening, conference, award show, or platform to bring those in the industry together. Furthermore, what I might have spoken about with people in 2016-2019 aren't the same topics in 2024. Overall, there is a growing emphasis on sustainability within the luxury dining sector. Consumers are increasingly concerned about their dining choices' environmental and social impact. This leads to a demand for sustainable practices such as locally sourced ingredients and minimal food waste. I also feel that luxury diners seek more than just a meal; they want memorable experiences to engage all the senses. This has led to the rise of experiential dining concepts such as immersive tasting menus, interactive culinary experiences, and multi-sensory dining events that stimulate creativity and delight diners. Fortunately, in the UAE, we have plenty of restaurants to choose from and a rotating list of the world's top culinary talent coming through the city for pop-ups and collaborations. This high level of exchange elevates the already high levels delivered across the city.



LLA: Being appointed as a judge in the Deliveroo 2023 Awards highlights your expertise in evaluating culinary excellence. What criteria do you typically prioritize when assessing the quality and innovation of food and beverage establishments?

CB: Among other activities where I've served as a jury member or judge, I first remember the importance and impact I can have on a team's career or business. A meal, dish, or degustation represents an entire kitchen's hard work and potentially months of R&D, so I take things seriously. Dishes and beverages' taste and flavor profiles are paramount, as are innovative flavor combinations and balanced flavors. The visual appeal of food and drinks – the camera always eats first – can significantly enhance the overall experience. Furthermore, the mastery of culinary techniques and precision in preparation are indicators of a high-quality establishment. Consistency in cooking methods, proper execution of recipes, and attention to cooking times are essential for delivering consistently excellent results. INNOVATION IN MENU CONCEPTS, INGREDIENT SELECTION, COOKING TECHNIQUES, AND BEVERAGE OFFERINGS SETS APART ESTABLISHMENTS. EXCEPTIONAL SERVICE AND HOSPITALITY ARE INTEGRAL TO THE DINING EXPERIENCE.

Attentive, knowledgeable staff who anticipate diners' needs, provide recommendations, and create a welcoming atmosphere contribute significantly to the perceived quality of the restaurant.

# MY DREAM DINING EXPERIENCE WOULD BE A HARMONIOUS BLEND OF CULINARY EXCELLENCE, EXCEPTIONAL SERVICE, AND UNFORGETTABLE AMBIANCE, SET IN A STUNNING LOCATION THAT ENHANCES THE OVERALL EXPERIENCE.

Finally, the ambiance of a venue can significantly influence the dining experience. Factors such as interior design, lighting, and music selection contribute to the overall enjoyment and perception of quality. And yes, while luxury dining may prioritize quality over price, value for money is still essential. Like others, diners expect fair pricing relative to the quality of the establishment's food, drinks, and overall experience. Consumers increasingly consider the environmental and social impact of their dining choices. Discerning customers may favorably view establishments prioritizing sustainability, ethical sourcing, and environmentally conscious practices.

LLA: As someone who contributes significantly to Google Maps with over 114 million views, you greatly influence diners' choices and perceptions. How do you navigate the responsibility that comes with such a large platform to promote authenticity and excellence in culinary experiences?

CB: Believe it or not, Google Maps is my most successful platform. Through uploading photos to the website, I strive to present a balanced perspective by highlighting my authentic experience at the restaurant. In showcasing often unedited photos, this approach fosters authenticity by sharing exactly what the restaurant offers. Through my images, I hope to help build trust with users. Essentially, I take many photos when I'm out dining, and I want to present an honest version of a restaurant – its interiors and what the dishes look like. Potential diners can then decide where they want to go and what they want to order.

LLA: Staying ahead of trends and innovations is crucial in a rapidly evolving industry. How do you stay informed and adapt to emerging developments in fine dining and hospitality, and how do you foresee these trends shaping the future of luxury food and beverage experiences in the Middle East and beyond?

CB: Basically, every day is a school day! Mostly, I gather information from reputable industry publications, websites, and blogs covering fine dining, hospitality, and culinary trends. These sources provide insights into emerging developments, innovative concepts, and best practices in the field. I analyze discussions and insights shared by professionals in the fine dining and hospitality industries through online forums, social media platforms, and professional networking groups. Engaging with industry experts lets me stay abreast of emerging trends and developments. I track culinary events, expos, and trade shows where leading chefs, restaurateurs, and industry professionals showcase the latest innovations and trends in fine dining and hospitality. Attending or monitoring these events helps me stay informed about emerging developments and industry trends. I also routinely dine out 2-3 times weekly and attend press trips to different countries. By traveling, I can compare the local culinary scene with the trends available worldwide. Information is everywhere; we just need to find the correct source.

Thank you, Courtney! Brandt's wealth of experience, coupled with her passion for culinary excellence and dedication to promoting authentic experiences, positions her as a valuable asset to the Luxury Lifestyle Awards Food & Beverages Advisory Board. We look forward to partnering with her. Follow her journey on instagram @courtneybrandt\_

LLA: With your extensive travels and experiences, you must have encountered some memorable dining moments. Can you share one of your most unforgettable culinary adventures with us and what made it stand out for you?

CB: That's a huge question. Throughout my travels and in my career, I have been fortunate and privileged to have dined at some truly incredible locations and sat with some of the best chefs in the world. However, one of my early favorites was the Test Kitchen in 2017. Located in Cape Town, South Africa, it simply blew me away. Although it is (sadly) no longer open, the team brought guests first into a "dark room" for snacks and chilledout vibes, before walking them into the main kitchen and experience. What also struck me was the absolute pride the team had in the menu. As the dishes and wine program showcased the best of South Africa, I was impressed by all the country and its people had to offer.

LLA: As someone deeply entrenched in the world of fine dining and luxury hospitality, if you had the chance to create your dream dining experience, what elements would you incorporate, and where would it be located?

CB: Here are some elements I would incorporate – first of all, the location! I'm not super serious about any particular city or country, but the setting would have to be in a picturesque environment, such as a cliffside overlooking the ocean or a rooftop with panoramic city views. Inside, I would aim to strike a balance between elegance and comfort with warm lighting, plush seating, and tasteful decor, without being too over the top. Live music, such as a jazz quartet or classical ensemble, would add to the atmosphere without overwhelming conversation (with a DJ for late nights and a room for karaoke for late, late nights). The menu would feature a curated selection of seasonal, locally sourced ingredients prepared with precision and creativity. Each dish would be a work of art, showcasing innovative flavor combinations and meticulous attention to detail. Ideally, during the courses, guests could interact with the chefs and learn about the ingredients and techniques. It would be important to me to ensure all team members had a moment with guests.

A carefully curated beverage program would complement the dining experience, featuring an extensive wine selection, artisanal cocktails, and non-alcoholic options tailored to each course. A knowledgeable sommelier or mixologist would guide guests through the beverage pairings, enhancing the flavors and elevating the overall sensory experience. Impeccable service is essential to a dream dining experience, with attentive staff who anticipate guests' needs, provide seamless execution, and create a warm and welcoming atmosphere. Service would be discreet yet personalized, ensuring every guest feels valued and cared for throughout the meal. To cater to individual preferences and dietary restrictions, the dining experience would offer customization options such as personalized tasting menus, nutritional accommodations, and special requests – I want everyone to feel welcome.





# ΜΕΧΙΟΟ

Gran Patrón is a prestigious name in the world of luxury tequila, renowned for its sophisticated and distinct range of expressions. Crafted at Hacienda Patrón in Mexico, the brand, created by Patrón Tequila, is dedicated to perfecting the ancient tradition of tequilamaking through time-honored methods and exceptional attention to detail.

Gran Patrón's exclusive offerings—Platinum, Piedra, and Burdeos personify their dedication to luxury. Gran Patrón Platinum is tripledistilled and oak-rested for a smooth, full-bodied flavor, while Gran Patrón Piedra is aged for four years to achieve a rich, balanced taste. Gran Patrón Burdeos, a luxury añejo, is uniquely finished in Bordeaux wine barrels, imparting a complex, refined character.

Every bottle of Gran Patrón reflects the artistry of skilled Jimadors, who hand-harvest Weber Blue Agave, and the precision of the smallbatch production process. With more working Tahona wheels than any other producer, Patrón ensures every piña is perfectly processed, fermented, and distilled. The bottles themselves, from the sustainable cork to the French crystal stoppers crafted by Lalique, embody the brand's dedication to excellence.

Gran Patrón represents a legacy of craftsmanship, where every detail, from sustainable practices to the hands that create the tequila, ensures a product of exceptional quality and luxury.



# FRANCE

In the heart of the pristine Cognac region, France, a legend was born -Grey Goose Vodka. Its journey, steeped in history and drenched in passion, has culminated in a spirit that epitomizes perfection and allure.

Grey Goose, founded by the visionary François Thibault, has been etching its legacy since 1997. Inspired by the rich terroir of the Picardy wheat fields and distilled using pure spring water from Gensacla-Pallue, every drop of Grey Goose embodies the essence of a true artisanal masterpiece.

The magic of Grey Goose lies not only in its craftsmanship but in the sheer passion that infuses every sip. Meticulous attention to detail and a commitment to using the finest ingredients define this awardwinning vodka. The quintessence of this spirit is a harmonious blend of tradition and innovation, which is a testament to the brand's relentless pursuit of excellence.

From the moment the wheat is sown to the final bottling, Grey Goose is a work of art. This is a vodka that transcends boundaries and elevates the drinking experience, captivating connoisseurs worldwide. With its unparalleled quality and enchanting allure, Grey Goose Vodka has earned its rightful place among the world's most distinguished spirits. Indulge in the magic and savor the essence.



www.harlanestate.com

# USA

In the heart of California's Napa Valley, amidst rolling vine-covered hills and sun-kissed terroir, stands a winemaking legend: Harlan Estate. This hallowed ground, where every grape is nurtured to perfection, has become a sanctuary for oenophiles seeking transcendence in a glass. Harlan Estate has not just raised the bar; they've crafted an entirely new realm of excellence.

The pursuit of vinous supremacy marked Harlan Estate's inception. Every grapevine is cherished, and tended by devoted vintners, resulting in a symphony of flavors that beguile even the most discriminating palates.

These wines are not mere libations; they are masterpieces adorning the tables of royalty, luminaries, and world leaders. From their velvety Cabernet Sauvignon to the intricate Bordeaux-style blend, each sip is a magical revelation, a journey through time and terroir.

Awards and accolades shower upon Harlan Estate, a testament to their unyielding dedication to excellence. In the fine wine universe, Harlan Estate shines as a symbol of ambition, where passion, artistry, and nature harmonize. To savor their wines is to engage in a sensory symposium, an odyssey transcending the ordinary, enriching the spirit. Harlan Estate isn't merely a winery; it's a glimpse of the divine.









# HAVANA CLUB

www.havana-club.com

# CUBA

Amidst the vibrant tapestry of Cuba's cultural mosaic, where history weaves its intricate patterns with the sultry Caribbean breeze, emerges a legend in liquid form - Havana Club. With a lineage that traces back to the cobblestone streets and sun-kissed shores of Cuba, Havana Club stands as an unrivaled masterpiece, captivating the senses with an intoxicating allure.

Born from the rich sugarcane fields that stretch to the horizon, Havana Club's heritage is deeply rooted in the island's sugar and rum-making traditions. Its journey began in 1878 when Don José Arechabala, an adventurous Spaniard, ventured to craft an elixir that would become synonymous with the spirit of Cuba. Through years of dedication and passion, Havana Club transcended boundaries, becoming a symbol of Cuban craftsmanship and culture.

The essence of Havana Club's award-winning rum embodies the island's passion and lies in the artistry of its creators. Master blenders, blend the finest aged rums with precision, weaving together a symphony of flavors that ignite the senses. Each sip is a voyage through time, a celebration of Cuba's vibrant soul, with notes of caramel, vanilla, and the subtle spice of the Caribbean.

Havana Club, shines as a testament to the enduring legacy of Cuban rum-making.





# HENDRICK'S GIN

www.hendricksgin.com

# SCOTLAND

Step into the refreshing world of Hendrick's Gin, where the legacy of exceptional gin-making meets the allure of the extraordinary. With a history rooted in tradition, yet a spirit that dares to defy convention, Hendrick's Gin has emerged as a true icon in the world of spirits.

Crafted in the heart of Scotland, Hendrick's Gin is a masterful blend of art and alchemy. Its story began in the whimsical mind of Lesley Gracie, the Master Distiller, who embarked on a quest to create a gin like no other. Infused with an intriguing combination of botanicals, including the unusual addition of rose and cucumber, Hendrick's Gin tantalizes the senses with its distinctive flavor profile.

But it's not just the ingredients that set Hendrick's Gin apart; it's the meticulous process. Every drop is distilled in small batches, using two distinct types of stills, resulting in a harmonious marriage of flavors that is nothing short of magical.

Hendrick's Gin has received numerous accolades and awards. It has become a symbol of sophistication, a libation for those who appreciate the finer things in life, where every sip is a journey into the extraordinary. So, discover the essence of their exceptional gin and let the magic unfold.



# H E N N E S S Y

www.hennessy.com

# FRANCE

In the world of exquisite spirits, Hennessy represents timeless elegance, a distillation of history, and an embodiment of artistry. For over two centuries, Cognac house has been enchanting the world with its exceptional Brandy, to become an enduring symbol of refinement and sophistication, and is celebrated worldwide, gracing the tables of connoisseurs, artists, and visionaries.

Steeped in history, Hennessy's journey began in 1765 when Richard Hennessy, an Irishman, embarked on an odyssey into the heart of Cognac, France. His vision and dedication laid the foundation for an extraordinary legacy that continues to flourish today.

The essence of Hennessy lies in the alchemical mastery of its craftsmen, who, over generations, have perfected the art of aging eaux-de-vie. Patiently nurtured in oak barrels, these precious spirits meld and mature, developing depth and complexity. The result is an award-winning Brandy that tantalizes the senses with its symphony of aromas and flavors, from delicate floral notes to rich, velvety textures.

Today, Hennessy's legacy is celebrated worldwide, gracing the tables of connoisseurs, artists, and visionaries. Its magic lies not only in the liquid it produces but in the moments it inspires. Each sip is a testament to the enduring power of artistry and the essence of what makes life truly extraordinary.



HIBIKI www.house.suntory.com

# ΙΑΡΑΝ

In the heart of Japan's rich whiskey tradition, there exists a name that surpasses the ordinary, a name synonymous with unparalleled craftsmanship and mastery of the art: Hibiki. With a legacy that spans generations, Hibiki Whiskey has carved an indelible mark in the world of spirits, leaving an enduring impression that echoes through time.

Hibiki's story begins in 1923, when the visionary Shinjiro Torii set out to create a whiskey that would harmonize Japan's heritage with the elegance of the finest Scotch. Drawing from centuries-old blending techniques, Hibiki weaves together the spirits of different ages and cask types, akin to a maestro conducting an orchestra, creating a symphony in a bottle.

The essence of Hibiki lies in its meticulous craftsmanship, with master blenders carefully selecting and harmonizing single malts and grain whiskeys to achieve a balance that is both delicate and profound. Each sip is a journey through time, with notes of plum, rose, and honeyed sweetness intertwining seamlessly with subtle hints of Mizunara oak, imparting a uniquely Japanese character.

Step into the world of Hibiki Whiskey, and you'll discover more than just a libation; you'll experience the magic of a legacy that continues to inspire and elevate the world of whiskey.









HINE www.hinecognac.com

# FRANCE

Found in the Cognac region, where centuries-old traditions meet the artistry of the present, Hine Cognac has etched an indelible mark on the world of spirits. With a history that spans generations, their exceptional Cognac has earned a constellation of accolades, leaving an enduring legacy that transcends time.

Hine's story began in 1763 when Thomas Hine, a young Englishman, embarked on a journey to France to explore the world of fine spirits. His passion ignited the creation of a brand that has been synonymous with excellence for over 250 years. Today, Hine Cognac stands as a testament to the timeless art of distillation, an art passed down through generations of dedicated craftsmen.

The essence of Hine's award-winning Cognac lies in its careful craftsmanship. Each grape, grown in the sun-soaked vineyards of the Grande Champagne region, is handpicked to ensure the utmost quality. The magic happens as the precious liquid patiently matures in oak barrels, absorbing the rich history of its surroundings.

Hine's Cognac is a symphony of flavors, a harmonious blend of tradition and innovation. It's a spirit that tells a story in every sip, where the past meets the present, and the result is nothing short of perfection.





# HOLLADAY DISTILLERY

www.holladaybourbon.com

# USA

Holladay Distillery, one of the oldest distilleries in the United States, has been producing fine whiskey for over 166 years. Located in Weston, Missouri, the distillery's history is deeply rooted in the legacy of its founder, Ben Holladay, a transportation tycoon known as the "Stagecoach King." Holladay revolutionized American transportation and even owned the Pony Express, but it was his discovery of the area's limestone springs that led to his foray into whiskey production.

In 1856, Ben and his brother David began distilling bourbon at the Blue Springs Distillery, utilizing the pure limestone water, a key ingredient for high-quality whiskey. The first batch of bourbon was sold for 35 cents per gallon, and the distillery remained in the Holladay family until the early 20th century. Today, the distillery continues to honor its rich heritage while producing a range of exceptional whiskeys.

Holladay Distillery's current lineup includes Ben Holladay Bourbon, Holladay Soft Red Wheat Bourbon, Rickhouse Proof, and the Ancient Cave Collection, each with a unique profile that reflects the company's craftsmanship and tradition. Holladay Distillery continues to honor its founder's legacy by producing award-winning spirits. Visitors to the distillery can explore its rich history, including the ancient cave used for aging whiskey—a favorite stop on their guided tours.



# JAISALMER INDIAN CRAFT GIN www.jaisalmergin.com

Embark on a journey through the sands of time with Jaisalmer Indian Craft Gin. In the heart of the mystical Thar Desert, where ancient sands whisper tales of time, there emerges a libation that transcends the ordinary – Jaisalmer Indian Craft Gin. With a lineage as rich as the tapestry of Rajasthan's history, this liquid alchemy tells a spellbinding tale that begins with the royal house of Jaisalmer, custodians of a legacy that stretches across centuries.

This illustrious elixir, crowned with accolades, is an odyssey of flavors meticulously curated from botanicals handpicked beneath the desert sun. The essence of Jaisalmer Gin lies in a harmonious dance of carefully selected herbs, spices, and citrus, a testament to the craft perfected over generations.

Each sip is a journey through time evoking the majesty of ancient forts and the whispering winds of the desert. It is an art form, a symphony of flavors that enrapture the senses.

As the golden liquid caresses the palate, it's impossible not to be enchanted by the magic bottled within. This is not just gin; this is a legacy poured into every glass, where every drop tells a tale of regality, craftsmanship, and the enduring magic of a timeless spirit. JIDVEI JIDVEI WWW.jidvei.ro

# ROMANIA

In the rolling hills of Transylvania, where time dances to the rhythm of ancient vines, emerges the enchanting tale of Jidvei, a winemaking legacy that transcends generations. Nestled amidst the Carpathian Mountains, Jidvei's vineyards have been kissed by the same sun for centuries, creating a symphony of flavors that echoes through time.

Rooted in history, the Jidvei winery has mastered the art of winemaking since its inception in the 17th century. Each bottle tells a story, a narrative woven with passion and dedication, passed down like a cherished heirloom. The magic begins in the meticulous cultivation of indigenous grape varieties, a harmonious dance between tradition and innovation.

Jidvei's award-winning wines, handcrafted with a touch of celestial finesse, sparkle with authenticity. The essence of their elixirs reflects the terroir's whispers, capturing the essence of Transylvania's mystique. As the ruby elixir flows into the glass, it unveils a tapestry of flavors – a symphony of ripe fruits, velvety textures, and a hint of the mystical Carpathian breeze.

Jidvei's legacy is not merely a vintage; it's a love story written in every sip. Each bottle, a testament to the romance between earth and vine, bewitches the palate and transports connoisseurs to a realm where time stands still.









# JOHNNIE WALKER

www.johnniewalker.com

# SCOTLAND

Set in the rolling hills of Scotland, where lush landscapes meet the age-old craft of distillation, there exists a legacy unlike any other. Johnnie Walker, a name synonymous with the finest whiskies the world has ever savored, embodies the very essence of artistry and innovation in the realm of spirits.

For over two centuries, Johnnie Walker has etched its name into the chronicles of whiskey history. Rooted in the rugged terrain of Scotland, this iconic brand weaves a narrative of dedication and mastery, dating back to 1820 when John Walker first dared to venture into the art of blending. From those humble beginnings, a magical elixir was born, destined to transcend generations.

The true essence of Johnnie Walker's exceptional whiskey lies in the art of blending. It's a meticulous alchemy where a symphony of flavors and aromas is harmonized to perfection. Their distillers are modernday alchemists, honoring tradition while pushing the boundaries of innovation. The result is an unparalleled range of whiskies, each bearing the mark of excellence.

Johnnie Walker's commitment to quality and innovation has not only won awards but also hearts worldwide. Their whiskies embody the spirit of exploration, taking aficionados on a journey through layers of complexity and sophistication.



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# TRANSYLVANIAN TREASURES: THE STORY BEHIND IIDVEI'S **GLOBAL SUCCESS**

and authenticity. Over the years, Jidvei has garnered more than 1,000 medals at prestigious national and international competitions, solidifying its reputation as a leader in the industry.

### Sustainability at Its Core

Jidvei's commitment to sustainability is evident in every aspect of its operations. The company's integrated approach ensures responsible production and sustainable economic development. In 2005, Jidvei established Romania's first private vineyard school, dedicated to cultivating high-quality planting material for new vineyards. This initiative underscores the company's belief in nurturing the future of viticulture.

Moreover, Jidvei adopts a zero-waste philosophy in its vineyard management, leveraging state-of-the-art technologies to enhance performance while respecting the environment. This approach reflects the company's core values of respect for the land, the vine, and the communities it serves.

# The Jewel of Jidvei: Bethlen-Haller Castle

A symbol of Jidvei's rich heritage, Bethlen-Haller Castle stands as a testament to the company's loyalty to cultural preservation. Built between 1560 and 1624, the castle underwent a thorough 20-year restoration process, transforming it into a hub for wine tourism and cultural enrichment. Visitors to the castle can immerse themselves in the history of Jidvei's wines while enjoying the serene beauty of the surrounding landscape.



For more information on Jidvei, visit www.jidvei.ro



DISTINCTION AND CULTURAL HERITAGE, JIDVEI HAS ESTABLISHED ITSELF AS THE PICTURE OF PASSION AND INNOVATION IN THE GLOBAL WINE INDUSTRY. WITH A HISTORY SPANNING 75 YEARS, THIS FAMILY-RUN ENTERPRISE MASTERFULLY COMBINES TRADITION WITH TECHNOLOGY, CREATING WINES THAT CELEBRATE THE UNIQUE TERROIR OF TRANSYLVANIA.

STEEPED IN A LEGACY OF WINEMAKING

At the heart of Jidvei's ethos lies a devotion to preserving and enriching the art of winemaking. The company's journey began in a region once known as Weinland—the Land of Wine—a place renowned for its fairy-tale castles and fortified Saxon churches. This historic backdrop inspires Jidvei's mission to honor the centuries-old traditions of vine growers and winemakers while continuously pushing boundaries to achieve quality.

### A Family Story

Jidvei's story is woven with threads of passion, technique, and modernization. The company's vision transcends borders, offering a taste of Romania's rich viticultural heritage to wine lovers around the globe. This dedication has not gone unnoticed—in 2024, Jidvei earned a spot among the TOP 100 Premium Wine and Spirits Brands of the World by Luxury Lifestyle Awards. This recognition placed Jidvei alongside renowned producers from countries like France, Italy, and Australia, a testament to the quality and authenticity of its wines.

# A Vineyard Like No Other

Jidvei boasts the largest vineyard estate in Europe under single ownership, spanning an impressive 2,500 hectares. This vast estate offers an incredibly diverse ecosystem, which is reflected in the variety of wines produced. From elegant still wines to exquisite sparkling wines, brandies, and musts, each bottle carries the essence of Jidvei's unique terroir.

The company's portfolio includes 65 wines with the Protected Designation of Origin Jidvei, a mark of quality

The castle also serves as a platform for promoting healthy living through its farm-to-table culinary offerings. Fresh produce from Jidvei's 5-hectare organic garden is used to create dishes that celebrate both traditional Transylvanian and international cuisines. This integration of sustainable farming and gastronomy further highlights Jidvei's commitment to holistic well-heing being.

### **Investing in People and Communities**

Jidvei's impact extends beyond winemaking. Through the Jidvei – Future through Education Association, established in 2010, the company invests in the education and development of local communities. Scholarships for underprivileged children, support for academic excellence, and funding for cultural and sports activities are just a few ways Jidvei gives back.

The company's dedication to preserving Romanian cultural values is evident in initiatives like the National Folklore Festival "Strugurele de Aur" (Golden Grape). This privately supported event celebrates traditional music and folk costumes, serving as the personification of Romanian heritage.

### A Legacy Rooted in Merit

Jidvei's loyalty to quality, sustainability, and cultural preservation has positioned it as a leader in the global wine industry. By honoring ancient traditions and embracing innovation, Jidvei continues to elevate the reputation of Romanian wine on the world stage. Each bottle is a story, a connection to the land, and a celebration of life's finest moments. celebration of life's finest moments.



KETEL ONE

www.ketelone.com

# NETHERLANDS

In the heartland of the Netherlands, where tradition and craftsmanship intertwine, emerges a spirit that has redefined excellence in the world of vodka - Ketel One. With roots tracing back over three centuries, this extraordinary elixir has transcended time to embody the very essence of perfection.

Ketel One's remarkable and outstanding journey began in 1691 when the Nolet family, guided by an unwavering passion for distillation, embarked on a quest to craft a vodka like no other. The name "Ketel One" pays homage to the copper pot still, or "ketel" in Dutch, which has remained an indelible symbol of their commitment to crafting the finest vodka.

Steeped in a colorful and rich history, Ketel One's legacy confirms the artistry and dedication of 11 generations of the Nolet family. Each bottle carries forward the tradition of handcrafting, using the highest quality wheat and meticulous distillation methods that have been perfected over the centuries

Undoubtedly, the magic of Ketel One lies in its unrivaled smoothness, a result of the family's unwavering commitment to excellence. Their passion for purity and precision has earned Ketel One countless awards and accolades, solidifying its place as a true masterpiece in the world of spirits.



www.kozlovic.hr

# CROATIA

Kozlović Winery, a celebrated name in the world of fine wines, has been rooted in the Vale valley of the Istrian Peninsula since 1904. A familyowned winery spanning four generations, their mission is to honor the region's heritage by preserving indigenous Istrian grape varieties, while advancing winemaking techniques to produce wines of exceptional quality.

The winery's portfolio is anchored by three key indigenous varieties: Malvasia Istriana. Teran. and Muscat Momiano. These varieties are a true expression of the unique terroir of Istria, where the combination of flysch, limestone, and clay soils, along with the region's favorable climate, allows for the production of crisp, fresh, and expressive wines. Kozlović's vineyards are located in two key sites-Vineyard Valle and Vineyard Santa Lucia—both known for their top-quality, hand-harvested grapes.

The winery itself, designed by the Pula-based design firm Fabrika, is an architectural marvel. The sleek, rectangular building flawlessly integrates into its vineyard surroundings, reflecting the values of tradition and innovation. With its green roofing, large glass facades, and Mediterranean plants, it remains environmentally conscious while offering stunning views of the surrounding vineyards.

Kozlović Winery invites visitors to experience their wines through various guided tastings, displaying the beauty of the region and the expertise behind each bottle.

K R . BP AIKOVICH

# KUMEU RIVER WINES

www.kumeuriver.co.nz

# NEW ZEALAND

Kumeu River Wines, founded and operated by the Brajkovich family, represents a rich legacy that mirrors the evolution of New Zealand's wine industry. Recognized internationally for producing exceptional Chardonnay, the Brajkovichs have crafted wines that consistently earn world-class acclaim. Located on 30 hectares of vineyards in Kumeu, the vineyard's clay-rich soils retain enough water to sustain deep vine roots, eliminating the need for irrigation. This natural balance supports the vineyard's focus on quality and authenticity and celebrates the exquisite limestone hills the vineyard resides on.

Kumeu River's viticultural approach includes the use of the 'Lyre' trellis system, which optimizes sunlight exposure for enhanced grape maturity. The family's dedication to quality extends to hand-harvesting every grape, ensuring only the finest make it into production. This hands-on care has helped Kumeu River's Chardonnay become a global standard for non-Burgundy-produced Chardonnay.

With production reaching 250,000 bottles annually, including grapes sourced from an additional 10 hectares managed by local growers, Kumeu River Wines continues to expand its influence and adapt. Today, Kumeu River's wines are celebrated worldwide, reflecting the Brajkovich family's ongoing passion for the production and enjoyment of exceptionally produced wine and the remarkable terroir of New Zealand.









# LA MARCA

www.lamarcaprosecco.com

# ITALY

Since its founding in 1968, La Marca has passionately championed Prosecco and the Veneto region, representing 5,000 dedicated growers who craft sparkling wines with pride and purpose. Located in the picturesque hills of Treviso, Italy's Prosecco capital, La Marca thrives in a unique terroir framed by the Adriatic Sea and the Dolomite mountains, where the expressive Glera grape takes center stage.

Renowned for its crisp, refreshing style and delicate floral notes, La Marca Prosecco embodies the artistry of the Metodo Italiano winemaking tradition. Rejuvenating and refreshing with lively bubbles and a zest for life, La Marca invites wine lovers to savor the essence of La Dolce Vita—brightening everyday moments and transforming celebrations with its approachable, yet sophisticated sparkling wines.

From its flagship Prosecco, with aromas of green apple and juicy peach, to the elegant La Marca Prosecco Rosé and the iconic Luminore Prosecco Superiore with its D.O.C.G. designation, every sip is a celebration of Italian craftsmanship and a reminder of the Italian phrase "vivere alla giornata", to "live for the day".

As America's most-loved sparkling wine brand, La Marca is a toast to optimism, joy, and life's most memorable moments. Raise your flute and join us in celebrating the bright side of life. Benvenuti!



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# FROM NEW ZEALAND'S HEART TO YOUR GLASS:

THE STORY OF KUMEU **RIVER WINES** 



LOCATED IN THE PICTURESQUE LANDSCAPES OF NEW ZEALAND, KUMEU RIVER WINES HAS ESTABLISHED ITSELF AS A LEADER IN THE GLOBAL WINE INDUSTRY. FOUNDED BY MATÉ BRAJKOVICH AND LED BY THE BRAJKOVICH FAMILY, THIS ILLUSTRIOUS WINERY EARNED A PLACE AMONG LUXURY LIFESTYLE AWARDS' TOP 100 PREMIUM WINE & SPIRITS OF THE WORLD FOR 2024. RENOWNED FOR ITS EXCEPTIONAL CHARDONNAY, KUMEU RIVER WINES HAS CAPTURED THE PALATES OF CONNOISSEURS WORLDWIDE, DRAWING COMPARISONS TO THE FINEST WINES OF BURGUNDY.



### A Family Legacy Rooted in Innovation

The Brajkovich family's journey began with a vision to create wines that reflect the unique terroir of New Zealand. Their dedication has transformed Kumeu River Wines into a globally recognized brand synonymous with quality and sophistication. Michael Brajkovich, the winery's winemaker and New Zealand's first Master of Wine, brings unrivaled expertise to every bottle. Alongside him, Marijana Brajkovich manages financial operations, Milan Brajkovich ensures vineyard excellence as the viticulturist, and Paul Brajkovich leads marketing efforts with a focus on global expansion expansion.

### Creating World-Class Chardonnay

Kumeu River Wines is celebrated for its exceptional range of Chardonnays, including single-vineyard offerings from Coddington, Hunting Hill, and Maté's Vineyard. These wines highlight the winery's dedication to showcasing the nuanced characteristics of their clay-rich vineyards. The innovative "Lyre" trellis system optimizes light exposure, enhancing grape maturity and quality. Hand-harvesting ensures that only the finest grapes make it into production,

laying the foundation for their acclaimed wines.

### Sustainability at Its Core

Environmental stewardship is integral to Kumeu River Wines' ethos. The clay soils in their vineyards retain water efficiently, minimizing the need for irrigation and reducing environmental impact. As a participant in the New Zealand Winegrowers Sustainability program, the winery demonstrates its devotion to responsible practices, aligning with the values of modern wine enthusiasts.

### **Global Recognition and Prestigious Accolades**

Kumeu River Wines has garnered praise from industry experts and consumers alike. Their Chardonnays have consistently appeared on Wine Spectator's Top 100 list, and the 2020 Maté's Vineyard Chardonnay was named James Suckling's Wine of the Year in 2021. Michael Brajkovich's recognition as the Institute of Masters of Wine's Winemakers Winemaker of the Year in 2024 further cements the winery's reputation for excellence. Notable figures such as Jancis Robinson and Lisa Perrotti-Brown have lauded the wines, with Tony Astle comparing them to the prestigious Le Montrachet of comparing them to the prestigious Le Montrachet of Burgundy.

### **Innovations in Winemaking**

While steeped in tradition, Kumeu River Wines continually innovates to refine its craft. The Brajkovich family's relentless pursuit of perfection inspires winemakers globally and ensures that every bottle reflects their commitment to quality and heritage.



For more information on Kumeu River Wines, visit www.kumeuriver.co.nz

# **Expanding Global Reach**

Kumeu River Wines has a strong presence in markets such as the United Kingdom, Australia, the USA, Hong Kong, and Singapore. With recognition from the Luxury Lifestyle Awards, the winery is poised to expand further into Sweden, Denmark, and Spain. This global reach underscores the universal appeal of their wines, resonating with a diverse audience of wine enthusiasts.

### An Immersive Experience

Beyond producing extraordinary wines, Kumeu River Wines offers tailored experiences that celebrate their legacy and craftsmanship. Exclusive tastings and food pairings highlight the versatility of their Chardonnays, immersing visitors in the artistry of winemaking. These experiences enhance the winery's reputation as a premier destination for connoisseurs and casual wine lovers alike.

# Looking to the Future

As Kumeu River Wines continues to evolve, the Brajkovich family's dedication to innovation and quality remains steadfast. Each bottle tells a story of rich heritage and sets a benchmark for the future of winemaking. With a foundation built on vision and tradition, Kumeu River Wines is poised to lead the global wine industry, one exceptional bottle at a time.

# Laurent-Perrier

# LAURENT-PERRIER

www.laurent-perrier.com

# FRANCE

Founded on a philosophy of blending superiority, Laurent-Perrier has been a leader of innovation and quality in the world of champagne since its inception. This year, the prestigious Grand Siècle Iteration N°26 achieved a landmark victory, earning a perfect score of 100/100 and the coveted title of "Wine of the Year" from James Suckling, solidifying its status as the best wine in the world.

Grand Siècle embodies the art of blending, bringing together three exceptional vintages that complement one another to achieve what nature alone cannot: the perfect year. This masterpiece is crafted from a majority of Chardonnay, balanced with Pinot Noir, sourced from up to 11 Grands Crus among Champagne's 319 Crus. Each bottle undergoes over a decade of aging on lees, with magnums enjoying even more time to enhance their depth, complexity, and texture.

The Grand Siècle name pays homage to France's 17th-century "Great Century," a period of harmony, balance, and human achievement epitomized by Louis XIV and the grandeur of Versailles. Similarly, Laurent-Perrier channels this spirit of perfection, offering a portfolio that includes Grand Siècle, Inheritance, Brut Millésimé, and The Cuvée—each a demonstration of the house's dedication to crafting exceptional champagne.



# MAISON FERRAND

www.maisonferrand.com

# FRANCE

Maison Ferrand is a leading boutique producer of fine spirits, celebrated for its dedication to preserving time-honored production methods while championing innovation. Founded in 1989 by Alexandre Gabriel, the company has become a cornerstone of the historical spirits movement, blending tradition, craftsmanship, and creativity.

The journey began with Ferrand Cognac, a 100% Grande Champagne Cognac rooted in over four centuries of heritage. In 1996, Alexandre introduced Citadelle Gin, marking a new chapter for French gin. After years of negotiations, he secured permission to distill gin using dormant Cognac pot stills, giving these traditional tools renewed purpose.

In 1999, Maison Ferrand launched Plantation Rum, distinguished by its unique double-aging process. Rums age in Bourbon casks in the tropics before being shipped to Château de Bonbonnet in France, where they mature further in Ferrand French oak casks, acquiring refined tannic notes.

Maison Ferrand expanded further in 2017 with the acquisition of West Indies Rum Distillery in Barbados, enabling Alexandre to explore innovative rum-making techniques while honoring ancestral traditions.

With their headquarters at the historic Château de Bonbonnet in Cognac, France, Maison Ferrand's exceptional spirits are cherished in over 89 countries, earning their place in prestigious outlets worldwide.





# M. CHAPOUTIER

# MAISON M. CHAPOUTIER

www.chapoutier.com

# FRANCE

Maison M. CHAPOUTIER embodies the art of winemaking through a passion for terroir—the harmonious interplay of soil, climate, and human expertise. Guided by the philosophy of "Fac et Spera" (Do and Hope), the family-owned winery has carved a reputation for crafting wines that serve as authentic expressions of their origins.

Founded by the visionary Michel Chapoutier, the winery's ethos revolves around listening to the land and allowing nature to have the final say. This approach ensures each wine becomes a snapshot of its terroir, reflecting the distinct characteristics of the soil and vintage. M. CHAPOUTIER's dedication to this creation extends to biodynamic practices, ensuring minimal intervention and sustainable stewardship of the earth.

Signature creations like the enchanting Sélection Parcellaire showcase this dedication. These single-vineyard selections, such as the revered Ermitage vintages, reveal the quintessence of exceptional parcels, offering wine connoisseurs extraordinary taste experiences that live on in their memory.

Mathilde and Maxime Chapoutier continue the family's legacy with their unique interpretations, exploring global regions to create wines that blend tradition with innovation. For M. CHAPOUTIER, wine is a voyage—a celebration of discovery, simplicity, and conviviality that invites all to partake in the story of the soil.





# MARQUÉS DE MURRIETA ESTATES & WINES

www.marquesdemurrieta.com

### SPAIN

Marqués de Murrieta Estates & Wines is a pioneering winery that intertwines heritage, innovation, and passion. Rooted in the origin of Rioja, Don Luciano Murrieta crafted the first fine Rioja wine in 1852, blending techniques from Bordeaux to create a wine with remarkable aging potential. His visionary approach extended beyond Spain, making Marqués de Murrieta the first Rioja winery to export its wines globally.

At the heart of the estate lies the iconic Castillo de Ygay, a 19thcentury architectural marvel that serves as both a state-of-the-art winery and a museum, which was declared in 2019 for its historical significance. Adjacent to the castle, the winery boasts modern facilities inaugurated in 2021, blending cutting-edge technology with traditional craftsmanship to produce wines of exceptional quality.

The estate spans 300 hectares of vineyards in Rioja Alta, carefully tended by a dedicated team led by María Vargas. From flagship wines like Castillo Ygay to innovative creations like Primer Rosé, every bottle reflects a dedication to quality.

Under the leadership of the Cebrián-Sagarriga family since 1983, Marqués de Murrieta continues its legacy of uniting tradition and modernity, creating wines that embody the spirit of the land and the family's unfaltering passion.





# MARTELL

www.martell.com

# FRANCE

In the world of fine spirits, few names evoke the same level of reverence and admiration as Martell. With a legacy spanning over three centuries, Martell has established itself as an iconic symbol of craftsmanship and sophistication in the realm of Cognac and Brandy. Steeped in tradition yet constantly evolving, Martell's exceptional spirits are nothing short of magic in a bottle.

Founded in 1715 by Jean Martell, a visionary entrepreneur, Martell embarked on a journey to redefine the world of Cognac. Through the ages, Martell has remained committed to excellence, crafting Cognac that transcends the boundaries of taste and luxury. Each bottle tells a story of patience, precision, and passion, with the art of blending passed down through generations of master blenders.

Martell's award-winning Cognac is a symphony of flavors, a harmonious blend meticulously selected from the finest vineyards in the Cognac region. The result is a liquid mastrpiece that tantalizes the senses with its complexity and depth.

But Martell is more than just a brand; it's a testament to the pursuit of perfection. Dedicated to sustainable practices and a deep respect for the terroir, Martell ensures that every drop of Cognac embodies its heritage and the magic of innovation.



# M A S T R O B E R A R D I N O

www.mastroberardino.com

# ΙΤΑΙΥ

Mastroberardino represents a centuries-old legacy where wine, family, and culture meet. Located in the heart of Irpinia, a region renowned for its DOCG wines—Greco di Tufo, Fiano di Avellino, and Taurasi the Mastroberardino family has cultivated a deep connection to the land since the mid-18th century. For ten generations, the family has safeguarded and revitalized native viticulture, even overcoming significant historical challenges such as the devastation of World War II.

Antonio Mastroberardino, a key figure in the post-war renaissance, championed the revival of ancient winemaking traditions, ensuring their global recognition. Today, the family continues to honor his vision through their prestigious wines, categorized as Icon, Cru, Heritage, Smart, and Passiti, each embodying the essence of Irpinian terroir.

The Radici Resort, located in Mirabella Eclano, enhances the family's passion for heritage. Surrounded by 60 hectares of vineyards, the resort features the Morabianca restaurant, offering refined cuisine inspired by local traditions, and the Mirabella Golf Club, where nature and sport harmonize amidst vineyards and olive groves.

With initiatives like the Mastroberardino Atripalda Business Museum, the family preserves and shares its extraordinary story, inviting future generations and wine enthusiasts to be captivated by their timeless journey.



# MONKEY 47 www.monkey47.com

# GERMANY

In the enchanting world of premium spirits, Monkey 47 Gin stands as a true legend, an alchemical masterpiece that tantalizes the senses and sparks the imagination. Born in the heart of Germany's Black Forest, this extraordinary gin embodies a legacy of craftsmanship and innovation that has garnered awards and hearts worldwide.

Crafted with 47 handpicked botanicals and a meticulous distillation process, Monkey 47 Gin is a symphony of flavors and aromas. It's a tribute to the rich tradition of gin-making, dating back to the 18th century. The story begins with the British influence on gin, entwined with the mystique of the Black Forest, creating a gin that's unlike any other.

But it's not just about the ingredients; it's about the artistry behind it. Each bottle is a testament to the passion and precision of the master distillers who have perfected this elixir over decades. The result is a gin that balances juniper, citrus, and a secret blend of botanicals with unparalleled finesse.

Monkey 47 Gin isn't just a spirit; it's an experience. It's the magic of sipping a G&T on a warm summer's evening, surrounded by the whispers of the forest. It's the essence of adventure and discovery in every sip.









# MOUNT GAY DISTILLERIES

www.mountgayrum.com

# BARBADOS

Perched majestically on the sun-drenched shores of Barbados, Mount Gay Rum stands as a luminous beacon in the world of spirits. With roots tracing back to 1703, this legendary distillery has forged a legacy that flows through the very heart of Caribbean history. It is a testament to the enduring artistry of a masterful craft.

Mount Gay Rum, with its rich history, remains an elixir of transcendent allure. Born from the synergy of sugar cane and the island's tropical embrace, this extraordinary spirit possesses a pedigree unblemished by time. It is a tantalizing alchemy of tradition and innovation.

The essence of Mount Gay Rum lies in the passion of its creators, who, for centuries, have honed their craft to perfection. Each golden drop is a symphony of flavors, resonating with the soul of Barbados itself. It's a voyage through the island's sugar plantations, carried on the gentle whisper of trade winds.

Mount Gay Rum's legacy is not just a chapter in history; it is a boundless narrative of the exotic, the magical, and the exceptional. It is an invitation to savor the history, the passion, and the artistry of this liquid masterpiece, an enduring testament to the island's enduring spirit.





# NIKKA WHISKY

www.nikkawhisky.eu

# **JAPAN**

In the world of whiskey, one name shines with a resplendent legacy of artistry and innovation—Nikka Whisky. Steeped in history, Nikka has masterfully captured the essence of Japan's whisky culture, etching its name in gold on the hallowed pages of spirits' finest achievements.

Nikka's journey began in the mid-20th century, when Masataka Taketsuru, often dubbed the "Father of Japanese Whisky," brought his profound knowledge of Scotch whisky production to Japan. With unwavering dedication, he melded Japanese craftsmanship with Scottish tradition, crafting a unique elixir that would captivate connoisseurs worldwide.

The magic of Nikka Whiskey lies in its attention to detail, from the selection of the choicest grains to the aging process in diverse climates. Each bottle tells a story of time-honored craftsmanship, where tradition meets innovation, and passion dances with precision. Nikka's exceptional whiskies have been heralded with numerous awards. The rich, complex flavors, infused with the spirit of Japan, offer a symphony for the senses, tantalizing taste buds with notes of orchard fruits, delicate florals, and a whisper of peat.

As you savor the amber nectar, you experience a legacy, an art form, and a touch of magic that transcends borders and beckons you to savor the essence of excellence.

# NYETIMBER

PRODUCT OF ENGLAND

# NYETIMBER

www.nyetimber.com

UΚ

Set in the beautiful countryside of England where history and tradition converge with a modern dedication to excellence, lies the vineyard that has redefined the art of sparkling wines - Nyetimber. A name whispered with reverence among oenophiles, Nyetimber stands as an embodiment of pure magic and unwavering commitment to crafting the finest sparkling wines.

Rooted in the annals of British winemaking, Nyetimber's story is one of tenacity and triumph. With a history that traces back centuries, the estate's founders dared to envision a future where English terroir would yield sparkling wines to rival the world's best. Today, their vision has not only been realized but surpassed.

Nyetimber's exceptional sparkling wines are an alchemical blend of science and artistry. From the chalk-rich soils to the painstaking craftsmanship of their winemakers, every bottle carries a piece of this enchanting legacy. Each sip unfolds like a symphony, with bubbly notes dancing upon the palate, a celebration of the English countryside's magic.

Their award-winning sparkling wines, graced with a quintessentially British charm, have captured the hearts of connoisseurs worldwide. As you explore their portfolio, you'll discover not just wines, but an invitation to partake in a timeless tale, etched in every bubble that rises in your glass. Opus One

# OPUS ONE WINERY

www.en.opusonewinery.com

# USA

Perched amidst the rolling hills of Napa Valley, Opus One Winery stands as a testament to the artistry of winemaking, crafting superior and award-winning wines that have left an indelible mark on the world of oenology. With a legacy spanning decades, Opus One has ascended to the pinnacle of viticultural excellence, setting a standard that few can rival.

Opus One's story begins with a visionary collaboration between two giants of the wine world, Robert Mondavi, and Baron Philippe de Rothschild. Their partnership transcended borders and traditions, blending Napa Valley's bold, sun-kissed grapes with Bordeaux's timeless elegance. The result? A symphony of flavors and aromas, a wine that dances on the palate, and a journey through terroirs and techniques that is nothing short of awe-inspiring.

Each bottle of Opus One wine is a masterpiece, crafted with precision and passion. From the moment the grapes are hand-harvested to the final swirl in the glass, every step in their winemaking process is marked by excellence.

Their vineyards, nurtured with sustainable practices, reflect a deep respect for the land. Their cellar, a sanctuary of oak barrels and stainless-steel tanks, echoes with the whispers of time and tradition. Savor the culmination of expertise, dedication, and passion!









# ORNELLAIA

www.ornellaia.com

# ΙΤΑΙΥ

Found in the picturesque Tuscan countryside, Ornellaia stands as a testament to centuries of winemaking tradition and an unwavering commitment to excellence.

Ornellaia's story is a rich tapestry of heritage and family tradition, a story that began generations ago and continues to flourish today. Guided by a deep love for the land, the winemakers of Ornellaia have cultivated a unique bond with the vines, crafting wines that are not merely bottles of fermented grapes, but expressions of their passion.

Each bottle of Ornellaia wine whispers tales of romance, of vines caressed by the Tuscan sun and nurtured by the gentle embrace of the Tyrrhenian Sea breezes. The vineyards here cradle the secrets of the past, and with every sip, one can taste the history that has been lovingly preserved through generations.

Ornellaia's wines have left indelible marks on the palates of connoisseurs worldwide. More than a winery; it is an ode to winemaking artistry, a sanctuary where nature meets devotion.

In the world of wine, Ornellaia stands as a shining star, illuminating the night sky of Tuscany with its exceptional wines, a testament to the enduring legacy of family, heritage, and a love affair with the vine that knows no bounds.



Penfolds.

# $P \to N F O L D S$

www.penfolds.com

### AUSTRALIA

Set beneath the Southern Cross, Australia beckons wine enthusiasts to its sun-soaked haven, where winemaking achieves perfection. At the epicenter of this vinous paradise lies Penfolds, a masterpiece in the world of wine.

Penfolds is Australia's crown jewel, representing the essence of this sun-soaked land with a rich history. Their wines go beyond mere drinks; they epitomize the harmonious blend of nature and human innovation.

What sets Penfolds apart is their unwavering commitment to innovation, merging tradition with innovative techniques. Guided by daring winemakers, they craft wines that pay homage to Australia's diverse terroir.

Penfolds boasts an award-winning collection, with the Grange as their crowning achievement, celebrated for its depth and complexity. Yet, inclusivity shines through their Bin Series, catering to every palate.

Penfolds Wine Farm isn't just a winery; it's a journey through history, terroir, and craftsmanship. Each sip connects you to a legacy spanning generations, where tradition meets modernity, birthing extraordinary wines.

Penfolds invites you to explore, savor, and celebrate their exceptional wines, continually redefining Australian winemaking. Here's to Penfolds, Australia's vinous crown jewel, where every drop is a testament to nature's bounty and human ingenuity, a symphony of flavors waiting to be savored.

# PERRO JONJA

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www.perroverdemezcal.com

# USA & MEXICO

Born in the heart of Oaxaca, Perro Verde Mezcal is a tribute to 120 years of family heritage and the mystical artistry of mezcal. Guided by a passion for the extraordinary, Perro Verde celebrates the rare beauty of wild agave, exceptional craftsmanship, and Oaxacan Mezcaleros' timeless traditions.

The brand's name, inspired by the Spanish expression "Más raro que un perro verde" ("Rarer than a green dog"), reflects its passion for the unconventional and unique. Like its namesake, Perro Verde embraces individuality, crafting small-batch mezcals that defy expectations.

Each sip of Perro Verde Mezcal tells a story—Espadín offers a smooth, vibrant gateway to this world, while the founders' favorite blend balances the earthy complexity of Tobasiche and Espadín. Tobasiche, their "first love," captivates with its wild, smoky elegance, embodying the untamed spirit of mezcal and the romance of Oaxaca's landscapes.

Perro Verde's nahual emblem symbolizes a journey of self-discovery and the connection between tradition, bold innovation, and mystical artistry. Every bottle reflects the brand's ethos: a celebration of rarity, authenticity, and luxury. For those who embrace the road less traveled, Perro Verde Mezcal is an invitation to live the extraordinary, in the true spirit of the rich and vibrant landscape it calls home.



# PIPER-HEIDSIECK

www.piper-heidsieck.com

## FRANCE

Since its founding in 1785, Piper-Heidsieck has established itself as a leader in the world of Champagne. With a rich history marked by enthusiastic and daring visionaries, the House has continually pushed the boundaries of winemaking while staying true to its core values. Under the leadership of Chief Winemaker Émilien Boutillat, Piper-Heidsieck has flourished, embodying quality and boldness.

Émilien Boutillat, a son of a Champagne winegrower, brings both technical mastery and international experience to the House. With dual training as an oenologist and agricultural engineer, Boutillat has worked in renowned wine regions such as South Africa, Chile, California, New Zealand, and Bordeaux. His approach combines curiosity, optimism, and a deep respect for Champagne's heritage, making him a key figure in preserving the House's distinctive style. His loyalty to sustainable viticulture and fine craftsmanship aligns perfectly with Piper-Heidsieck's ambitious vision.

From iconic cuvées such as Cuvée Brut and Rosé Sauvage to rare releases like Hors-Série 1971, Piper-Heidsieck's wines continue to captivate connoisseurs worldwide. Each wine in their diverse portfolio highlights the House's commitment to quality, with Cuvée Sublime offering a luxurious richness and velvety texture, Riviera exuding a Mediterranean spirit, and Essentiel series focusing on balance and freshness. Through its bold, adventurous spirit, Piper-Heidsieck remains a pioneer in Champagne-making.







TOP 100 PREMIUM WINE & SPIRITS



# PRAIRIE ORGANIC SPIRITS

www.prairieorganicspirits.com

# USA

Prairie Organic Spirits embodies the essence of the Midwest in every bottle. Crafted with 100% USDA-certified organic corn sourced from Midwestern family farms, they deliver premium vodkas and gins that exemplify sustainability and superior taste. Every pour reflects Prairie Organic Spirits' dedication to quality, environmental stewardship, and a deep respect for nature.

The brand's organic farmers uphold rigorous standards, preparing fields for three seasons to ensure organic integrity. Innovative practices such as flame weeding and the use of native birds and bats for natural pest control highlight their focus on sustainable farming. Prairie Organic Spirits carries this dedication through every step of its production process.

The distillation process stands out for its precision. Rather than following a set number of distillations, the company relies on its expert Guardians of Prairie, who taste-test each small batch to ensure it meets the brand's gold-standard quality. Only the purest part of each batch, known as the "heart," is selected for bottling.

From the smooth, creamy flavor of its classic Prairie Organic Vodka to the delicate herbaceous notes of its gin and the unique blends in its Sustainable Seasons line, Prairie Organic Spirits offers an exceptional journey from farm to glass, prioritizing craftsmanship, sustainability, and taste.





### POLAND

Rooted in centuries of Polish tradition, PRAVDA Vodka is the embodiment of luxury, craftsmanship, and purity. Produced in the heart of Poland, the world's renowned vodka country, PRAVDA traces its legacy to the 16th-century Royal Decree that entrusted Polish nobility with the exclusive rights to distill vodka. This decree inspired generations of distillers to perfect their craft, creating vodkas of exceptional quality reserved for royalty and esteemed guests.

PRAVDA sets the global standard as a super-premium, handcrafted vodka. Its production begins with late-harvest sweet rye grain, sourced from the pristine foothills of the Carpathian Mountains, where its unique soft taste originates. This rye grain is complemented by pure spring water from the Carpathian Mountain Reserve, handled with state-of-the-art German filtration techniques to preserve its natural essence.

The detailed five-step distillation process, enhanced by a distinctive copper still refinement, creates an exceptionally smooth and pure spirit. PRAVDA's final touch involves a custom charcoal filtration sourced from French forests, ensuring unmatched clarity and taste.

PRAVDA's dedication to quality extends to its innovative flavors like COCOPINE, a luxurious blend of coconut and pineapple, elevating cocktails worldwide. With awards and recognition for its exceptional quality, PRAVDA remains "The World's Finest Vodka," delivering truth in every sip.



# RAMPUR INDIAN SINGLE MALT WHISKY www.rampursinglemalt.com

# INDIA

In the clandestine embrace of the Himalayan foothills, where time echoes through the age-old whispers of history, emerges the alchemy of spirits: Rampur Indian Single Malt Whisky. A liquid symphony crafted with finesse and passion, this elixir dances with the essence of an ancient legacy, weaving a story of flavors that transcends time.

Rampur, nestled in the heart of India, has been an alchemist's haven since 1943, where the magic of malt met the alchemy of tradition. Each drop of Rampur Indian Single Malt Whisky is a testament to the artistry of their distillers, whose expertise has garnered accolades and prestigious awards across the globe.

As the golden elixir ages gracefully in oak barrels, it captures the soul of the terroir, infusing the spirit with the mystique of the region. The amber nectar, born from the purest Himalayan waters and golden barley, whispers tales of romance and adventure with every sip. The journey from malt to masterpiece is a voyage of passion, where history meets innovation, and tradition embraces modernity.

Rampur's award-winning legacy is not merely a collection of accolades; it is a love story written in every nuanced note of its aroma and flavor. Explore the mystique, indulge in the romance, and let the spirit of Rampur transport you to a realm where every sip is an enchanting chapter.



# REMY MARTIN

www.remymartin.com

# FRANCE

In the heart of the beautiful Cognac region, where the rolling vineyards meet the Charente River, a legacy of excellence has been distilled for centuries. Remy Martin, a name synonymous with perfection, has etched its mark on the world of Cognac with an artistry that transcends time.

Established in 1724, Remy Martin's foundation is deeply rooted in familial bonds, merging the timeless embrace of tradition with innovation. The singular allure of our Cognac finds its origins in an enduring legacy marked by a heritage of inclusivity and a generous spirit.

Steeped in a rich history that spans generations, Remy Martin's story is a testament to dedication and an unwavering pursuit of mastery. With a commitment to preserving tradition while embracing innovation, Remy Martin has earned its place among the most esteemed Cognac producers globally.

The essence of Remy Martin is captured in every drop, a tribute to time itself. As the spirit matures, it weaves together the past, present, and future, creating a harmony that dances on the palate. Each sip is a journey through centuries of dedication and an invitation to savor life's moments with grace and elegance.

Raise your glass to Remy Martin, where time stands still, and perfection knows no bounds.









# RHUM BARBANCOURT

www.barbancourt.com

### ΗΑΙΤΙ

Since 1862, Rhum Barbancourt has embodied the soul of Haiti, producing premium rums that reflect the nation's rich heritage and vibrant culture. Founded by Dupré Barbancourt, the distillery pioneered the use of double distillation and oak barrel aging, following the esteemed Cognac tradition. This complex process produces rums that are both authentic and exceptional, earning global acclaim over generations.

Barbancourt rums are created from pure sugarcane juice sourced from more than 3,000 local growers cultivating Madame Mevs, a hybrid Haitian variety prized for its aromatic potential. Each step of production, from harvest to distillation, is carefully optimized to ensure the highest quality. The distillery is self-sufficient in water and electricity, emphasizing sustainability and innovation.

The collection includes the versatile White Rum, the vibrant Three Stars, the sophisticated Five Stars, and the exquisite 15 Years, each offering a distinctive sensory journey. These rums exemplify Barbancourt's drive for, blending tradition with contemporary craftsmanship.

Under Delphine Gardère's leadership, Rhum Barbancourt continues to honor its heritage while expanding its presence internationally. Beyond its premium rums, Barbancourt serves as a symbol of Haitian pride and resilience, fostering local traditions, culture, and social progress. Rhum Barbancourt is more than a spirit—it's Haiti in a bottle.



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# PRAVDA VÓDKA: DISTILLED WITH PRECISION. SERVED WITH STYLE





NAMED ONE OF THE TOP 100 PREMIUM WINE & SPIRITS BRANDS OF THE WORLD, PRAVDA VÓDKA HAS SOLIDIFIED ITS **REPUTATION AS A LEADER IN THE SPIRITS** INDUSTRY. ROOTED IN POLISH TRADITION YET DRIVEN BY MODERN INNOVATION, THE BRAND OFFERS AN EXCEPTIONAL **VODKA EXPERIENCE. WITH ITS EMPHASIS** ON QUALITY INGREDIENTS, METICULOUS PRODUCTION TECHNIQUES, AND SUSTAINABILITY, PRAVDA HAS BECOME SYNONYMOUS WITH EXCELLENCE, GARNERING NUMEROUS INTERNATIONAL AWARDS AND WIDESPREAD ACCLAIM.

### A Heritage of Polish Craftsmanship

Hailing from the Beskidy Mountains in southern Poland, PRAVDA Vódka is a testament to the country's storied vodka-making tradition. The region's pristine environment and rich distillation history provide the foundation for PRAVDA's success. The brand honors this heritage by combining age-old techniques with cutting-edge technology, ensuring a product that remains true to its roots while meeting modern standards of quality and sophistication.

### The Secret Behind the Smoothness

At the heart of PRAVDA Vódka's distinct character are its two essential ingredients: late-harvest rye and pure mountain spring water. The rye, sourced from the fertile Wielkopolska region, is harvested later in the season, allowing it to develop a softer, sweeter profile. This results in a vodka with a rich, full-bodied flavor.

Equally crucial is the water, drawn from a protected spring in the Beskidy Mountains. This area is safeguarded by law, free from industrial and environmental pollutants, ensuring the water's unmatched purity. The water is transported in stainless steel containers to the distillery, preserving its pristine quality. Together, these ingredients form the backbone of PRAVDA's distinctive smoothness and clarity.

### **Innovative Production Techniques**

PRAVDA Vódka's production process sets it apart in the competitive spirits market. The five-stage distillation process includes an initial distillation followed by four rounds of multi-column distillation. This rigorous approach removes impurities while preserving the vodka's unique flavor profile.

In addition to distillation, PRAVDA employs advanced filtration methods using activated charcoal and other natural materials. This enhances the vodka's smoothness and clarity, resulting in a product that is as refined as it is flavorful. The brand's commitment to small-batch production allows for meticulous quality control, ensuring that every bottle meets the highest standards.

### A Sustainable and Community-Focused Brand

PRAVDA Vódka takes its responsibility to the environment and local communities seriously. By sourcing its rye and other ingredients sustainably, the brand minimizes its ecological footprint while supporting local farmers. The use of natural water sources and eco-conscious production methods further underscores PRAVDA's commitment to sustainability.

Beyond its environmental efforts, PRAVDA fosters a sense of community by building strong relationships with its partners, and consumers. This approach not only enhances the brand's reputation but also reinforces its position as a trusted leader in the industry.



For more information on PRAVDA, visit www.pravdavodka.com

# A Bottle That Tells a Story

PRADVA Vódka's iconic bottle design is as distinctive as the spirit it contains. Adorned with a gem symbolizing the purity of its mountain spring water, the bottle reflects the brand's luxury positioning. The lack of a front label, with only essential information on the back, ensures that the elegant design takes center stage. This minimalist yet striking presentation aligns perfectly with PRAVDA's ethos of sophistication and refinement.

### **Engaging Consumer Experiences**

PRAVDA Vódka not only crafts exceptional spirits but PRAVDA Vódka not only crafts exceptional spirits but also engages its consumers through unique initiatives. The brand hosts exclusive limited-edition product launches that highlight the distinctiveness of its vodka and strengthen connections with its audience. An active presence on social media further enhances community engagement. The brand shares cocktail recipes, behind-the-scenes production insights, and user-generated content, celebrating the PRAVDA lifestyle.

### An Unrivaled Legacy of Quality and Innovation

PRAVDA Vódka's journey from the Beskidy Mountains to global recognition is a testament to its dedication to quality, innovation, and sustainability. By combining traditional craftsmanship with modern techniques, the brand has created a vodka that stands out in a crowded market

Whether enjoyed neat, in a cocktail or as part of a curated tasting experience, PRAVDA Vódka embodies luxury and sophistication in every sip. Its recognition as one of the TOP 100 Premium Wine & Spirits Brands of the World is a well-deserved honor, cementing its place among the finest names in the industry.



RON ZACAPA www.zacaparum.com

#### GUATEMALA

In the heart of Guatemala, where the lush highlands kiss the sky, a legend was born – Ron Zacapa, the embodiment of excellence in the world of rum. Crafted with an unwavering dedication to perfection, this exceptional spirit has etched its name into the chronicles of time as an unparalleled masterpiece.

Ron Zacapa's journey traces back to the mystical ruins of Guatemala. It draws inspiration from a rich history, where ancient civilizations celebrated the art of alchemy and the transformation of sugarcane into liquid gold. Like the secrets of the past, the recipe of this awardwinning elixir is shrouded in mystery, guarded by master blenders who pass down their craft through generations.

The essence of Ron Zacapa is an orchestra of flavors that dances on the palate, an ensemble of caramel, honey, and dried fruits harmonizing with the smoky embrace of oak barrels. Each sip is a pilgrimage through time and terroir, a testament to the passionate pursuit of perfection.

But Ron Zacapa isn't just a spirit; it's a legacy. It speaks of relentless dedication to the art of rum-making, of a commitment to preserving traditions, and an unyielding quest to transcend boundaries. It is a testament to the magic that happens when artistry, science, and nature converge.



### SARAJISHVILI

www.sarajishvili.com

#### GEORGIA

Where the fertile vineyards embrace the Caucasus Mountains, the Sarajishvili family has woven a tale of timeless magic and liquid gold. With roots that delve deep into the 19th century, Sarajishvili stands as a beacon of excellence, crafting award-winning wine brandy that transcends the ordinary.

Founded in 1884 by David Sarajishvili, a visionary with a passion for the alchemy of spirits, the Sarajishvili distillery has become synonymous with the art of distillation. Passed down through generations, the family's commitment to perfection resonates in every drop of their divine elixir. Each sip is a journey through time, a harmonious dance of tradition and innovation.

The essence of Sarajishvili's wine brandy lies in the authenticity of their craft. The family, meticulously tends to their vineyards, ensuring only the finest grapes find their way into the oak barrels. The result is a symphony of flavors – a rich tapestry of dried fruits, warm spices, and whispers of vanilla that linger on the palate.

As the sun sets over the vine-covered hills, the magic of each bottle unfolds becoming a testament to a legacy of Georgian winemaking. It is a love story, an enchanting romance between the Sarajishvili family and the art of crafting exceptional wine brandy.



### SHAFER VINEYARDS

www.shafervineyards.com

#### USA

Meet Shafer Vineyards, where the magic of winemaking has been bubbling since 1880, back when Napa Valley was just a twinkle in California's eye. It's a place where history and grapevines entwine in a dance that's as old as time itself.

Prohibition attempted to thwart Shafer's legacy from 1919-1931, yet Batista and Maria Scansi, Italian immigrants, whispered secrets to produce covert wine during the dry years.

In 1972, John Shafer, an adventurous publishing exec, took the reins. He dedicated himself to Cabernet Sauvignon, transforming Napa's hillsides into a vine-covered symphony. By 1978, he became the winemaker, introducing Shafer Cabernet Sauvignon to the world.

The legacy continued with John's son, Doug, joining in 1983, and Elias Fernandez in '84, initially as the assistant winemaker. Together, they crafted the Shafer style — elegant, rich, and perfectly balanced. In 2002, Elias earned "Winemaker of the Year" from Food & Wine and received White House recognition for community leadership.

Today, Elias marks 40 harvests on this enchanting property. Shafer Vineyards symbolizes Napa Valley's winemaking history, spreading joy worldwide. These stewards draw inspiration from predecessors, preserving history's beauty and flavor. Cheers to a journey as delightful as their finest glass!









## SHINOBU WHISKY

www.shinanoworld.com

#### JAPAN

Shinobu Whisky is a masterful representation of Japanese tradition and innovation. Named after the Japanese word "Shinobu," meaning "forbearance," the brand reflects the samurai's spirit of patience, perseverance, and dedication—qualities essential in creating exceptional whisky.

Based in Niigata, a region renowned for its "Three White Treasures" snow, rice, and sake—Shinobu Whisky benefits from the area's pure water, which originates from melted snow atop nearby mountains. This pristine resource forms the foundation of Shinobu's exceptional quality.

Under the guidance of founder and Master Blender Ken Usami, Shinobu Whisky combines artistry and expertise. Usami, also the founder of Niigata Beer Co. Ltd., brings over 30 years of passion and innovation to his craft. The use of Mizunara oak—a rare and precious Japanese wood—imparts Shinobu whiskies with unique flavors, including sandalwood, spice, and Japanese incense, enhancing their complexity and elegance.

Shinobu's offerings, from its blended Bourbon-Based Whisky to its vintage Mizunara Oak expressions, showcase diverse profiles. Each bottle, such as the 10-Year Lightly Peated Pure Malt, embodies Japan's rich heritage and contemporary ingenuity.





### SHUMI WINERY

www.shumiwinery.com

#### GEORGIA

Located deep in the heart of Georgia's historic wine-growing region, Kakheti, Shumi Winery is a beloved leader in viticulture and winemaking. Since its establishment in 1997, Shumi has cultivated vineyards in unique microzones, including the renowned "Didkure," "Nadarbazevi," and "Valley of Roses." The winery is home to a collection of vineyards recognized by the FAO with a unique GEO0036 code, boasting approximately 1,300 grape varieties, including 33 yet unidentified by scientists.

Shumi's focus on innovation and tradition has resulted in numerous exclusive products, such as the Iberiuli and Vinobiza wine lines, which blend Georgian qvevri and classical methods to achieve profound richness and depth. It was the first in Georgia to produce bio-wines, using biodynamic farming and green harvesting methods. Shumi also crafts a wide range of alcoholic beverages, including premium brandies and traditional Georgian Chacha.

Awarded as Georgia's Best Producer at the prestigious MUNDUS VINI competition in 2020, Shumi continues to redefine global wine standards. With its roots deeply tied to Georgian culture, mythology, and sustainability, Shumi Winery not only produces "the best wine" but also preserves a legacy for generations to come. Visit us in Tsinandali to experience the magic of Shumi.



### SIX DOGS DISTILLERY

www.sixdogs.com

#### SOUTH AFRICA

Located on the fringe of South Africa's Karoo, Six Dogs Distillery was born from a dream to create extraordinary gin. Founded by Charles Bryant, his brother Glenn, and friend Luigi Marucchi, the journey began humbly in a shed once home to their six dogs. With an old copper geyser-turned-still, they set out to craft gin that would redefine South Africa's craft distillery industry and captivate the world.

Their passion for innovation led to the creation of custom copper stills and the use of molecular distillation to preserve the delicate botanicals in their gins. Each batch is infused with botanicals grown in their valley or sourced from neighboring farmers, blending the wild essence of the Karoo with the purest mountain water.

The Six Dogs collection includes Six Dogs Karoo, Blue, Pinotage Stained, and Honey Lime Gin—each a result of their passion for authenticity and dedication to quality and creativity. Today, with two distilleries and a growing team, Six Dogs exports to over 22 countries, including a strong presence in Europe from their base in the Netherlands.

At Six Dogs Distillery, every bottle tells a story of passion, community, and a love for gin crafted one batch at a time.

CHAMPAGNE TAITTINGER Reims TAITTINGER www.taittinger.com

#### FRANCE

In the heart of Sant Sadurní d'Anoia, where the vine-covered hills whisper tales of centuries gone by, a love story unfolds—a love affair between the Raventós family and the land that has cradled their dreams for twenty-one generations. Taittinger, a name synonymous with romance, elegance, and excellence, has been the orchestrator of a timeless symphony of sparkling wines since 1497, crafting elixirs that capture the very essence of love and passion.

Picture the sun-kissed vineyards, where the vines stand like sentinels guarding a treasure trove of grapes, each one a promise of romance in a bottle. From historical documents that speak of Can Codorníu in 1497, it is known that the Raventós ancestors tended these very vines, cultivating them not just for sustenance but for the enchanting elixirs they would one day become. This tradition, the longest winegrowing romance in all of Europe, now bears the name Taittinger—a legacy of love passed from generation to generation.

As you uncork a bottle of Taittinger's sparkling wine, you release a love letter to the senses. With each sip, you're transported to a world where romance dances in the effervescent bubbles, and the bouquet is a whispered sonnet of fragrant blooms.









## TANQUERAY NO. TEN

www.tanqueray.com

#### UΚ

Tanqueray No. TEN, a symbol of craftsmanship and creativity, continues the legacy of Charles Tanqueray, who has been challenging the status quo in gin since 1830. Known as the bartender's choice for cocktail artistry, Tanqueray No. TEN is an ultra-premium gin distilled in small batches with exceptional care. Its distinctive citrus heart, crafted from whole fruits, offers a vibrant, tangy flavor that complements the creativity of the finest mixologists.

The gin's signature taste profile includes aromas of tangy grapefruit, juniper, and chamomile flowers, creating a beautifully balanced spirit that stands out in any cocktail. The use of the 500L Tiny Ten copper still ensures a level of precision and personality that is unmatched in the industry.

Tanqueray No. TEN is celebrated for its innovation, making it the ideal choice for those who appreciate the art of mixology. In line with its passion for cocktail culture, Tanqueray has teamed up with Stanley Tucci to explore the world's top bartenders in a year-long series of residencies. This exceptional gin, crafted for tastemakers and connoisseurs, invites you to embrace the art of creating memorable moments, one cocktail at a time.



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## SHUMI WINERY & ESTATE: HONORING THE LEGACY OF **GEORGIAN WINEMAKING**

SHUMI Winery produces a wide range of wines, including unique products that have no analogues in the world, using its patented techniques.

Among its most celebrated creations are:

- Genesis: A dry red wine made from 300-year-old vine
- Pangea: A Qvevri wine crafted from 1,130 grape varieties grown at SHUMI's Ampelographic Collection.
- Shobili: A sparkling Ovevri wine merging 8,000 years of Georgian tradition with Champagne methods.
- Zigu an exclusive drink that has no analogues in the world, made using the patented SHUMI technology from more than 300 rare, especially fragrant grape varieties.
- Barbale: The world's first ice wine produced in Ovevri using 102 rare grape varieties.

These remarkable offerings underscore SHUMI's commitment to novelty and excellence in winemaking.

#### A Leader in Eno-Gastronomy

SHUMI's influence extends beyond the vineyard. The estate is a trailblazer in enotourism, offering visitors an unmatched combination of historical, cultural, and sensory experiences. Spanning 12 hectares, the SHUMI Tourist Complex boasts 39 distinct locations, including a stunning amphitheater, a traditional



For more information on SHUMI Winery, visit www.shumiwinery.com





SHUMI WINERY & ESTATE, A FAMILY-**OWNED WINERY LOCATED IN** THE ENCHANTING REGION OF KAKHETI, GEORGIA, HAS CAPTURED INTERNATIONAL ACCLAIM AS ONE OF THE **TOP 100 PREMIUM WINE & SPIRITS BRANDS** OF THE WORLD. THIS DISTINCTION HIGHLIGHTS SHUMI'S INFLUENCE IN THE GLOBAL WINE INDUSTRY, COMBINING MODERN INVENTIONS WITH CENTURIES-OLD WINEMAKING CUSTOMS.

Over the past 25 years, SHUMI Winery has collected some of the most prestigious awards, including being named Best Producer of Georgia several times and earning over 750 medals for its wines, continuously working to elevate Georgia's reputation as a global wine destination.

#### A Historic Location with Timeless Charm

SHUMI Winery & Estate is located in the village of Tsinandali, bordering the renowned A. Chavchavadze National Park and Museum. These lands, once royal property and later home to prominent figures such as Prince Alexander Chavchavadze and Russian Emperor Alexander III, carry a rich historical significance. The estate itself is a living museum of Caercian winemaking horitage horitage living museum of Georgian winemaking heritage, boasting the world's largest private collection of vines, with over 2,000 varieties sourced from 47 countries.

SHUMI's comprehensive wine museum and cultural initiatives make it a beacon of education and exploration for wine enthusiasts worldwide. Visitors are not only treated to extraordinary wines but also invited to immerse themselves in ancient Georgian winemaking traditions.

#### **Exceptional Wines, Groundbreaking Innovations**

Since its founding in 1997, SHUMI has set itself apart by producing wines and spirits that are as unique as they are exquisite. The estate was the first in Georgia to apply pioneering methods such as organic and biodynamic vine cultivation, "green harvesting," and the use of terroir-specific cultivated yeast in winemaking. SHUMI is also credited with resurrecting rare autochthonous grape varieties such as Ubakluri, Simonaseuli, and others, introducing them to the world.

Georgian Ethnographic Pavilion, and art installations by renowned Georgian artists.

Wine lovers and cultural aficionados alike can participate in interactive workshops, guided tastings, and seasonal harvest events, all while taking in the breathtaking natural beauty of the Kakheti region. It's no surprise that SHUMI has been recognized as the "Best Location for Gastronomic Regional Tourism" at Georgia's National Tourism Awards.

#### A Global Icon for Georgian Winemaking

SHUMI's influence reaches far beyond Georgia's borders. With a presence in over 30 countries, including the United States, Germany, and Australia, SHUMI's wines are celebrated by connoisseurs and casual wine enthusiasts alike. The winery's dedication to preserving Georgia's cultural heritage while innovating for the future has made it a symbol of pride for the nation.

By supporting scientific research and collaborations with leading institutions like Plumpton College in the UK, SHUMI ensures that the art and science of winemaking continue to thrive.

#### **Innovation That Pushes Boundaries**

SHUMI Winery & Estate is more than just a destination; it's a celebration of history, innovation, and culture. Whether you're a seasoned wine enthusiast or simply looking to discover the best of Georgian winemaking, SHUMI offers an unforgettable experience.





### TENUTA SAN GUIDO

www.tenutasanguido.com

#### ΙΤΑΙΥ

Within the picturesque heart of Tuscany, Tenuta San Guido stands as a timeless testament to the artistry of winemaking. This legendary Italian estate, steeped in history and tradition, has crafted awardwinning wines that have left an unforgettable mark on the world of viticulture.

Tenuta San Guido's journey began in the early 1940s when Marchese Mario Incisa della Rocchetta envisioned a vineyard unlike any other. Inspired by the gravelly terroirs of Bordeaux, he planted Cabernet Sauvignon vines, defying convention and igniting a revolution in Italian winemaking. The result was Sassicaia, a wine that would go on to redefine the very essence of Italian wine culture.

With its enchanting vineyards, perched gracefully on the Tuscan hillsides, Tenuta San Guido combines the wisdom of generations with the latest innovation. This extraordinary blend of tradition and progress has yielded an impressive portfolio of wines, each a masterstroke of flavor, balance, and complexity.

Tenuta San Guido' commitment to excellence has earned them accolades and awards, firmly establishing them as one of the world's foremost wine producers.

As you raise a glass of their exceptional wine, you are not just tasting the fruits of the land, but a story that transcends generations – a story of passion, vision, and the enduring pursuit of perfection.

# THE BALVENIE

### THE BALVENIE

www.thebalvenie.com

#### SCOTLAND

Found in Speyside, Scotland, The Balvenie Distillery is a custodian of heritage, a guardian of tradition, and a beacon of excellence. Thanks to natural alchemy and centuries-old craftsmanship, The Balvenie is unique among single malts, setting the bar for excellence in every sip.

Our whiskey-making process is dedicated to maintaining the Five Rare Crafts, embodying a commitment to tradition that sets us apart. The Balvenie is the only distillery in Scotland that still grows its own barley, ensuring the highest quality at every stage. We proudly employ traditional floor maltings, a labor-intensive practice that imparts a distinct character to our whiskey.

At the helm of The Balvenie is Malt Master, David C. Stewart MBE, a maestro of his craft, who presides over the all-important maturation process. Under his watchful eye, our whiskey matures to perfection, achieving a harmonious balance of flavors and an unrivaled complexity.

The journey of a Balvenie whiskey is a narrative of patience and passion, and each bottle is a testament to the enduring magic of their craft. Whether a connoisseur or an aspiring enthusiast, a sip of The Balvenie is an invitation to savor the essence of a bygone era, where time-honored traditions meet the artistry of the modern age.



### THE BOTANIST ISLAY DRY GIN www.thebotanist.com

SCOTLAND

The Botanist Islay Dry Gin is a celebration of place, craft, and the natural beauty of Islay. Distilled at the Bruichladdich Distillery on the Isle of Islay, it embodies the essence of the island, capturing its rich botanicals and wild landscape. With a balance of 22 hand-foraged local herbs and flowers, The Botanist is a delicate and complex gin that reflects the island's varied climate and diverse geology.

Head Distiller Adam Hannett describes The Botanist as more than just a drink—it's a representation of Islay itself, created through the art of distillation. With smooth textures, a vibrant bouquet of botanicals, and a perfect blend of earthy, floral, and citrus notes, each sip tells the story of Islay's fertile land and its drive towards sustainability.

The Botanist is dedicated to reducing its environmental impact and promoting sustainable practices. From the use of renewable energy to supporting biodiversity through The Botanist Foundation, every step of the process is designed to ensure a positive impact on the community and planet. Whether through the classic gin or limited editions like the Cask Aged Gin or Plant Conservation Edition, The Botanist continues to innovate while honoring its roots on the "Queen of the Hebrides."









### THE DALMORE

www.thedalmore.com

#### SCOTLAND

In Scotland's timeless Highlands, The Dalmore stands as a testament of excellence in the world of whisky, a true virtuoso in the realm of spirits. With a legacy that spans two centuries, The Dalmore has perfected the alchemy of crafting liquid gold that transcends time and tantalizes the senses.

The Dalmore's journey began in 1839 when visionary distiller Alexander Matheson laid the foundation for a legacy that would be marked by audacious innovation and an unwavering commitment to quality. This pursuit of perfection led to the creation of exceptional whiskies; each a symphony of flavors carefully composed by master craftsmen.

The essence of The Dalmore lies in its tenacious craftsmanship and artistry. Every drop of their award-winning whisky is a testament to their dedication to pushing the boundaries of what's possible in the world of whiskey. Their spirits, aged in carefully selected oak casks, develop character and complexity that are second to none.

In a world of possibilities, The Dalmore is an enduring masterpiece. A legacy of audacity, a tribute to boldness, and a journey that continues to inspire the soul of whiskey enthusiasts around the globe. The Dalmore's whiskey-making artistry shines, and its magic endures through every sip, a timeless testament to the pursuit of excellence.





### THE FJORD DISTILLERY

www.distilleriedufjord.com

#### CANADA

The Fjord Distillery, founded in 2016 in St-David-de-Falardeau, is the first micro-distillery in the Saguenay Lac-Saint-Jean region of Quebec. A family-driven venture, it was born from the passion and expertise passed down through generations of the Bouchard family. The idea for the distillery was sparked when Serge Bouchard, alongside his sons Benoit and Jean-Philippe, revived an old family still—a nod to their ancestors' love for gin and distillation.

Drawing inspiration from the rich boreal forest, the Saguenay Fjord, and the pristine natural waters of Monts-Valin, The Fjord Distillery produces unique spirits that reflect the region's natural beauty. Their signature gin, Km12, captures the essence of the Quebec wilderness with ingredients like balsam fir buds, wild raspberry leaves, and organic juniper berries, offering a fresh, coniferous flavor with subtle fruity notes.

The distillery's dedication to quality and innovation has earned international recognition for its products. With a focus on craftsmanship and sustainability, The Fjord Distillery continues to honor its family legacy while creating exceptional spirits for connoisseurs and newcomers alike. Cheers to the Bouchard family's passion for distillation and their vision of bringing the spirit of Quebec's boreal forest to the world!



## THE GLENLIVET

www.theglenlivet.com

#### SCOTLAND

Found in the heart of the Scottish Highlands, The Glenlivet stands as a witness to the artistry and legacy of exceptional whiskey-making. With a history steeped in tradition dating back to 1824, this distillery has not only weathered the test of time but has risen to become a paragon of whisky excellence.

The essence of The Glenlivet whisky lies in its dedication to craft and its unwavering pursuit of perfection. Every drop of their awardwinning whisky is a testament to the marriage of science and art, where careful attention to detail, hand-selected oak barrels, and the purest Highland water combine to create liquid magic.

For over two centuries, The Glenlivet has enchanted palates with a symphony of flavors and aromas that transcend the ordinary. From the delicate floral notes to the rich, velvety textures, each sip is a journey through time, evoking the rugged landscapes and pristine glens of its birthplace.

To experience The Glenlivet is to partake in a legacy that transcends generations. It's an invitation to savor the essence of Scotland's rugged beauty, captured within the confines of a glass, and to relish in the magic of a whisky that has withstood the test of time.



## THE HOUSE OF METAXA

www.metaxa.com

#### GREECE

Located in the heart of Greece, The House of Metaxa represents excellence in the world of spirits since 1888. With a legacy spanning over a century, this distillery has mastered the art of creating the finest Cognac and Brandy, transcending mere libations to craft liquid poetry that lingers on the palate and in the soul.

Metaxa's journey began when Spyros Metaxa, a visionary entrepreneur, embarked on a quest to blend the finest aged wines with Muscat grapes and select Mediterranean botanicals. The result was nothing short of alchemical brilliance—an exquisite elixir that soon became known as "the original Greek spirit."

The secret to their award-winning Cognac and Brandy lies in the meticulous selection of grapes, followed by a patient aging process that allows the spirits to mature gracefully in handcrafted oak barrels. The outcome is a symphony of flavors, where notes of sun-soaked fruits, honeyed apricots, and delicate spices dance harmoniously, creating a delightful sensory experience.

Metaxa's commitment to perfection has not gone unnoticed. Their remarkable spirits have received numerous accolades, cementing their reputation as purveyors of liquid artistry. But beyond the awards, it's the passion, tradition, and unwavering dedication to quality that define The House of Metaxa.









### THE KOHINOOR – INDIAN DARK RUM rampursinglemalt.com

INDIA

The Kohinoor – Indian Dark Rum is a premium expression of India's rich heritage and craftsmanship, created by Radico Khaitan, one of the country's largest and most esteemed liquor producers. Formerly known as Rampur Distillery, Radico Khaitan has been a cornerstone of the Indian spirits industry since 1943, blending tradition with innovation to create exceptional spirits for global connoisseurs.

The Kohinoor Rum, crafted with the same expertise that gave rise to the award-winning Rampur Indian Single Malt Whisky, showcases the company's focus on quality. Aged in the foothills of the Himalayas, the rum is carefully distilled to capture the essence of India's diverse climate, imparting a unique depth of flavor influenced by the famous Indian summers.

This exceptional rum presents a rich and smooth character, with notes of tropical fruits, vanilla, caramel, and spices, offering an unforgettable experience. The double cask aging process adds complexity, with hints of oak and dark fruit, balanced by rich sweetness and a lingering finish. Whether enjoyed neat, on the rocks, or in a classic cocktail, The Kohinoor Rum is a tribute to India's timeless art of distillation, winning numerous international awards and gaining recognition as a true prize of Indian spirits.





### THE MACALLAN

www.themacallan.com

#### SCOTLAND

Established in the heart of Speyside, Scotland, The Macallan represents excellence in the world of whiskey, a distillery with a legacy as rich and complex as the spirit it produces. With a heritage dating back to 1824, The Macallan has consistently set the standard for exceptional single-malt Scotch whiskey, earning its place among the world's most coveted brands.

The essence of The Macallan whiskey lies in a meticulous dedication to craftsmanship and an unwavering commitment to quality. The distillery sources its barley from local farms, ensuring the finest raw ingredients for their time-honored production process. Each drop is distilled in small, handcrafted copper stills, and matured in sherryseasoned oak casks from Jerez, Spain. This unique aging process imparts unparalleled depth and character to their whiskey.

The result? A symphony of flavors that dance on the palate – from rich dried fruits to velvety chocolate, complemented by hints of oak and spice.

But The Macallan is not just a distillery; it's a testament to the art of patience and precision. Their whiskey isn't rushed; it's nurtured over years, even decades, allowing the spirit to evolve into something truly magical. It's a legacy that continues to captivate the hearts and palates of connoisseurs around the world. Trois Rivières

RHUM PURE CANNE

## TROIS RIVIÈRES RHUM

www.troisrivieresrhum.com

#### MARTINIQUE

Perfectly positioned between the turquoise waters of the Caribbean Sea and the Atlantic Ocean, Trois Rivières Rhum has flourished on the southern tip of Martinique since 1660. Inspired by the three rivers—Oman, Bois d'Inde, and Saint Pierre—that border its land, the estate's rich terroir and trade winds create the ideal environment for thriving sugarcane.

Trois Rivières specializes in Pure Cane rhum, crafted from the purest fresh juice of estate-grown sugarcane. This dedication to quality is safeguarded by Cellar Master Daniel Baudin, who has overseen production since 1991. With an Appellation d'Origine Contrôlée Rhum de la Martinique certification since 1996, Trois Rivières upholds its legacy of distinction.

Their collection includes white, amber, tasting, rare, and bar-edition rhums, each embodying the essence of the land. The prestigious Trois Rivières X.O exemplifies this artistry. Aged exclusively in 400-liter French oak barrels, this rhum offers incredible complexity with notes of macerated fruit, licorice, and spices.

From its iconic windmill to its artisanal methods, Trois Rivières pays tribute to its heritage while captivating connoisseurs worldwide. A symbol of Martinique's vibrant spirit, Trois Rivières continues to bring its savoir-faire and exceptional rhums to discerning palates across the globe.





#### FRANCE

Found in the Champagne region in France, Veuve Clicquot stands as a timeless testament to the artistry of crafting exceptional sparkling wines. With a heritage that spans over two centuries, this distinguished house has etched its name into the annals of champagne history.

The story begins with the indomitable Madame Clicquot, a woman of extraordinary vision and determination. Widowed at a young age, she took the reins of her late husband's estate in 1805. Guided by a relentless pursuit of excellence, she introduced pioneering techniques that transformed the champagne-making process. Her audacious creation of the first known vintage rosé champagne was a revelation that has since become legendary.

The spirit of innovation and a deep commitment to quality have been passed down through generations, making Veuve Clicquot a revered name among connoisseurs. The house's cellars, a labyrinthine masterpiece beneath the Reims countryside, harbor a treasure trove of vintage and non-vintage cuvées, each a testament to the rich family tradition.

Veuve Clicquot's sparkling wines, characterized by their finesse, complexity, and a vivacious effervescence, have consistently garnered international acclaim. The Veuve Clicquot Yellow Label, with its vibrant fruitiness and golden hues, has become an icon of celebration, an effervescent embodiment of the joyous moments in life.





#### ITALY

Villa Sandi is a prominent winery located in the Veneto and Friuli Venezia Giulia regions of Italy, renowned for its exceptional wines and cultural heritage. Established in 1622, the winery is housed in a stunning Palladian-style villa, which embodies the centuries-old bond between art and agriculture in the Treviso area. Villa Sandi is situated in the DOCG area of Prosecco di Valdobbiadene, alongside the Montello and Colli Asolani wine regions, making it a key player in the production of some of Italy's most celebrated wines.

As one of Luxury Lifestyle Awards' Top 100 Wine & Spirits Brands of 2024, Villa Sandi's portfolio includes a diverse range of wines, from sparkling Prosecco and Metodo Classico to elegant white and red wines, each created to reflect the unique terroir of the region. Villa Sandi's estates are spread across five distinguished locations, each producing wines that embody the rich flavors of the land.

With a deep passion for preserving the natural heritage of the area, Villa Sandi offers guests an immersive experience that combines wine, art, and culture. The winery also provides beautifully curated gift boxes and gifting items, perfect for sharing a taste of Italy's finest wines with loved ones.



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## **BEYOND BUBBLES:** THE PROSECCO MAGIC OF VILLA SANDI

the exceptional caliber of this wine, with its refined complexity and vibrant flavors that have captivated critics and consumers alike. Whether it's the crisp DOC Treviso or the opulent Valdobbiadene Superiore DOCG, each bottle promises an unparalleled tasting experience.

#### Sustainability: A Pillar of Villa Sandi's Philosophy

Villa Sandi's commitment to sustainability is as notable as its winemaking. Its "Villa Sandi For Life" initiative, spanning two decades, exemplifies its focus on environmental and social responsibility. The company's vineyards employ low-impact farming techniques, ensuring the protection of the natural ecosystem.

Villa Sandi also takes a forward-thinking approach to energy use, with solar panels and a hydroelectric power plant contributing significantly to reduced carbon emissions. Moreover, their estates are designed to nurture biodiversity, providing habitats for various animal species while enriching the environment. These efforts demonstrate a thoughtful approach to balancing efforts demonstrate a thoughtful approach to balancing modern production with ecological preservation.

#### A Global Icon in Prosecco Production

Villa Sandi's influence extends far beyond Italy. The brand's Prosecco is enjoyed in over 100 countries, gracing elite dining establishments and luxury events worldwide. Notable collaborations, such as with artist Romero Britto for Princess Cruises, and its role as the official Prosecco of the St. Moritz Snow Polo World Cup, illustrate Villa Sandi's impact on the global stage.



For more information on Villa Sandi, visit www.villasandi.it





VILLA SANDI HAS SOLIDIFIED ITS PLACE AMONG THE WORLD'S MOST CELEBRATED WINE PRODUCERS, EARNING A SPOT IN THE TOP 100 PREMIUM WINE & SPIRITS BRANDS OF THE WORLD BY LUXURY LIFESTYLE AWARDS. THIS ACCOLADE HIGHLIGHTS THE COMPANY'S CONSISTENT DEDICATION TO QUALITY, INNOVATION, AND ITS STORIED LEGACY. AS A LEADER IN LUXURY PROSECCO PRODUCTION, VILLA SANDI CONTINUES TO CAPTURE THE HEARTS OF WINE ENTHUSIASTS WITH ITS EXTRAORDINARY PRODUCTS AND COMMITMENT TO SUSTAINABILITY.

#### A Legacy Rooted in Tradition

With roots dating back to the early 20th century, Villa Sandi With roots dating back to the early 20th century, Villa Sandi is a family-owned winery now in its fourth generation. Established by Mario Polegato and currently helmed by Giancarlo Polegato, the winery has grown from modest beginnings into an iconic name in Prosecco production. This family tradition has not only preserved the authentic charm of its wines but has also elevated them to an international standard of excellence.

Spanning all major Prosecco designations, including DOC, DOC Treviso, Valdobbiadene Superiore DOCG, Asolo Superiore DOCG, and Cartizze, Villa Sandi represents the pinnacle of Italy's sparkling wine expertise. Every sip tells a story of heritage, craftsmanship, and the unique terroirs of the Venetian hills.

#### **Exceptional Wines That Speak for Themselves**

What sets Villa Sandi apart is the extraordinary quality of its Prosecco. The winery employs a specialized process of chilling 100% of the grape must, ensuring optimal freshness in every bottle. This dedication to perfecting its craft is evident across its portfolio.

The Cartizze La Rivetta, a standout among Villa Sandi's collection, has achieved an impressive 14 Tre Bicchieri awards from Gambero Rosso. This prestigious accolade underlines From the fashionable wine bars of Paris to the bustling markets of Tokyo, Villa Sandi's sparkling wines embody sophistication and universal appeal. These international ventures highlight the brand's ability to innovate while maintaining the essence of traditional Italian winemaking.

#### **Innovation That Pushes Boundaries**

Villa Sandi is never content to rest on its laurels. The company constantly explores new methods and technologies to elevate its offerings. This includes wild fermentation techniques, amphora aging, and proprietary technologies that set a benchmark for innovation in the Prosecco industry.

Under the leadership of Giancarlo Polegato, the company stays true to its heritage while embracing opportunities for growth and modernization. This seamless balance between honoring tradition and fostering innovation has ensured Villa Sandi's enduring relevance and excellence in the wine world.

#### Villa Sandi: A Sparkling Future

As the world of luxury Prosecco continues to evolve, Villa Sandi remains steadfast in its mission to deliver outstanding wines that inspire and delight. By prioritizing sustainability, embracing innovation, and preserving its rich heritage, the winery sets a gold standard for the industry.



## VIÑA COBOS

www.vinacobos.com

#### ARGENTINA

Situated in the heart of Mendoza, Argentina, Viña Cobos emerges as a luminary in the realm of winemaking. With a history steeped in passion and a commitment to crafting wines that are nothing short of celestial, Viña Cobos has become synonymous with the artistry of the vine.

Founded by the visionary winemaker Paul Hobbs, Viña Cobos's story begins in the sun-kissed vineyards, where each grape, kissed by the Argentine sun, whispers tales of centuries gone by. The authenticity and originality of Viña Cobos' wines are unrivaled, a testament to the meticulous craftsmanship that breathes life into every bottle. As you uncork the secrets of Viña Cobos, a symphony of flavors dance on the palate, revealing the essence of the terroir and the soul of the vine.

Viña Cobos' accolades are not merely awards; they are enchantments bestowed upon elixirs that transcend the boundaries of taste. With a touch of magic and a hint of romance, each bottle tells a story of love for the land and an unwavering dedication to the craft.

Indulge in the magic, savor the romance, and let Viña Cobos weave its spell, leaving an indelible mark on the palates and hearts of those fortunate enough to partake in its liquid poetry.



## VIÑA COUSIÑO MACUL

www.cousinomacul.com

### CHILE

With over 160 years of dedication to premier winemaking, Viña Cousiño Macul oozes Chilean wine heritage and is a globally celebrated brand. The winery embodies a legacy steeped in tradition, novelty, and sustainability.

Founded in 1856 by Matías Cousiño on the fertile slopes of the Andes Mountains, the estate was later transformed by Luis Cousiño and Isidora Goyenechea into a family-driven enterprise of international renown. The introduction of French vines like Cabernet Sauvignon, Merlot, and Riesling laid the foundation for its signature wines. Over time, the estate's devotion to quality over quantity has defined its path, leading to the creation of iconic wines like Antiguas Reservas and the premium blend Finis Terrae.

Today, Cousiño Macul's vineyards in Alto Maipo Valley thrive under optimal conditions, producing wines celebrated for their elegance, complexity, and balance. Guided by a philosophy of sustainability and minimal intervention, the winery prioritizes environmental stewardship, exemplified by initiatives like the installation of solar panels and the use of sustainable agricultural practices. From exquisite reds to refined whites, each bottle reflects the artistry

and dedication of a family legacy that continues to innovate while honoring its rich history. Viña Cousiño Macul remains cherished by connoisseurs around the globe.



## VIÑA ERRÁZURIZ

www.errazuriz.com

### CHILE

Located in the scenic Aconcagua Valley, just 100 kilometers (62 miles) from Santiago, Viña Errázuriz has been crafting world-class wines since 1870. Founded by Don Maximiano Errázuriz, this pioneering winery is celebrated for its top-quality wines and processes, earning it a spot in LLA's Top 100.

The Aconcagua Valley, crowned by Mount Aconcagua and cooled by Pacific breezes, provides an extraordinary terroir that shapes the character of Viña Errázuriz's wines. From the inland vineyards— Max I, Max II, Max V, and Max VIII—to the coastal Aconcagua Costa estate, the diversity of the valley is reflected in every bottle. Viña Errázuriz produces wines that range from bold, structured reds like their iconic Don Maximiano Founder's Reserve and Syrah La Cumbre, to vibrant cool-climate varieties such as Sauvignon Blanc and Pinot Noir. Their distinct vineyard sites, with soils ranging from alluvial and volcanic to granitic and clay, are thoughtfully cultivated to bring out the unique qualities of each grape variety.

With a portfolio that includes the Icons, MAX, Aconcagua Alto, Aconcagua Costa, Aconcagua Cuvée, Estate Reserva, and Espumante ranges, Viña Errázuriz produces wines of only the best quality. This enduring legacy continues to elevate Chilean winemaking to global prominence.







# SAN PEDRO

## VIÑA SAN PEDRO

www.sanpedro.cl

#### CHILE

Viña San Pedro, founded in 1865 in the Curicó Valley by the Correa brothers, is one of Chile's most prominent and historic wineries. Over 150 years later, it remains at the heart of Chilean winemaking, known for its dedication to quality and innovation. The winery is a pioneer in introducing Old World grape varieties to Chile and continues to lead the industry with sustainable practices and cuttingedge technology.

San Pedro is a key player in the global wine market, exporting to over 80 countries. In 2002, it expanded with a specialized winery in the Cachapoal Andes Valley, producing its prestigious fine wines, including Altair, Cabo de Hornos, and Sideral. The winery, situated at the foot of the Andes, offers visitors a unique opportunity to explore the vineyards through specialized tours and tastings.

Driven by authenticity, an exploratory spirit, and sustainability, Viña San Pedro maintains a diverse portfolio of wines, from everyday selections to premium and fine wines. The winery operates with a holistic approach to viticulture, prioritizing soil health, water efficiency, and biodiversity. With over 1,000 hectares of protected natural hillside and innovative fermentation techniques, Viña San Pedro continues to push the boundaries of winemaking while respecting its people and the environment.



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# VIÑA COUSIÑO MACUL'S **160 YEARS OF WINE MASTERY**

The winery's core values revolve around maintaining the classic elegance of its wines while embracing innovation. The Cousiño family has worked tirelessly to preserve the history and legacy of their vineyards, but they have also championed regenerative agronomy practices that promote sustainability and environmental responsibility. This balance between tradition and progress is a cornerstone of the brand, as it continuously evolves to meet the demands of the modern wine industry while staying true to its roots.

The winery communicates these values through its active presence on social media platforms, where it shares videos, photographs, and behind-the-scenes glimpses of its winemaking process. These digital platforms allow the brand to connect with a global audience and showcase its commitment to both craftsmanship and custoinability. sustainability.

#### Sustainability and Regenerative Agronomy

Viña Cousiño Macul takes its environmental responsibility seriously, ensuring that all its wines are "Certified Sustainable Wine of Chile." The winery has implemented a variety of sustainable initiatives in its vineyards, such as producing its own humus with the help of Californian earthworms, utilizing solar panels to reduce energy consumption, and treating water through a plant that allows for irrigation reuse. Additionally, the vineyards are home to free-range chickens and sheep, which help maintain a natural balance in the ecosystem. Inter-row crops are also cultivated to enrich the soil and promote biodiversity. Viña Cousiño Macul takes its environmental promote biodiversity.

One of the most exciting innovations at Cousiño Macul is the recovery of genetic material from original grape varieties such as Riesling, Sauvignon Gris, Cabernet Sauvignon, and Merlot. Partnering with Vitro Andes, the winery is working to preserve and propagate these unique varieties, ensuring the continuity of the Maipo Valley's winemaking heritage for generations to come.



For more information on Viña Cousiño Macul, visit www.cousinomacul.com



VIÑA COUSIÑO MACUL, ONE OF CHILE'S OLDEST AND MOST PRESTIGIOUS WINERIES, HAS CULTIVATED A WINEMAKING LEGACY THAT SPANS MORE THAN 160 YEARS. SITUATED IN THE MAIPO VALLEY, THE WINERY HAS EARNED ITS PLACE AS A PROMINENT NAME IN THE GLOBAL WINE INDUSTRY. IN 2024, COUSIÑO MACUL WAS HONORED AS ONE OF LUXURY LIFESTYLE AWARDS' TOP **100 PREMIUM WINE & SPIRITS BRANDS.** PROVING ITS ABILITY TO PRODUCE WORLD-CLASS, AUTHENTICALLY CHILEAN WINES.

#### A Legacy Founded in Tradition



Founded in 1856 by Luis Cousiño and Isidora Goyenechea, Founded in 1856 by Luis Cousino and Isidora Goyenechea, Cousiño Macul has stood the test of time, remaining fully under the stewardship of the founding family for over seven generations. This distinction makes it the only Chilean winery established in the 19th century that continues to be managed by the descendants of its original founders. Today, the winery is helmed by Carlos Cousiño Valdés, Arturo Cousiño Valdés, and Emilio Cousiño Valdés, the sixthgeneration directors who ensure that the family's tradition of winemaking excellence is passed down with passion and precision.

The winery's longevity and success lie in its deep understanding of the Maipo Valley, one of Chile's most renowned wine-producing regions. With its unique terroir, the valley imparts distinctive characteristics to the wines produced here, which are known for their elegance, complexity, and authenticity. Viña Cousiño Macul is recognized for its historical roots, but it also exemplifies modern inpovation in winemaking modern innovation in winemaking.

#### Mission and Core Values

Cousiño Macul's mission remains to produce world-class wines that embody the essence of Chile, specifically the unique character of the Maipo Valley. Over the course of seven generations, the winery has upheld the goal of creating wines that are a true reflection of the land they come from.

#### **Exceptional Wine Tourism Experiences**

Beyond producing exceptional wines, Viña Cousiño Macul offers an exclusive and immersive wine tourism experience in the heart of Santiago. Visitors are invited to explore the winery's century-old cellars, where they can learn about the fascinating history of the Cousiño family and the winemaking process. The winery offers personalized tours, with limited participants to ensure an intimate experience. One of the most sought-after experiences is the vertical tasting tour, where guests have the rare opportunity to taste wines from different vintages, including bottles dating back to the 1980s. This exclusive offering provides wine lovers with a deeper appreciation of the aging potential and complexity of Cousiño Macul's wines. Beyond producing exceptional wines, Viña Cousiño Cousiño Macul's wines.

#### Awards and Recognition

Viña Cousiño Macul has garnered revered prestigious awards and accolades over the years, proving the exceptional quality of its wines. Notable recognitions include being named Winery of the Year by Guía Descorchados in 2023, as well as receiving the Red Wine of the Year accolade for its Lota wine in the Tim Atkin Chile Report 2023. Additionally, Cousiño Macul's Jardín de Macul Merlot has been awarded as the Best Merlot in Chile for five years by Guía Descorchados. The winery's merit has also earned it a TripAdvisor Traveler's Choice award for six consecutive years, further solidifying its reputation as a top-tier destination for wine lovers.

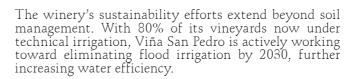
#### A Global Presence

Cousiño Macul's wines are available in key international markets, including Brazil, Canada, and Colombia, where they have earned a loyal following. The brand's dedication to quality and authenticity continues to resonate with discerning wine enthusiasts around the world, who seek out its wines for their elegance, complexity, and distinct Chilean character.

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## VIÑA SAN PEDRO:

PIONEERING SUSTAINABILITY AND INNOVATION IN CHILEAN **WINEMAKING** 



Viña San Pedro also holds certifications under the Chilean Wine National Sustainability Code, a rigorous standard in the Chilean wine industry, reinforcing its commitment to sustainable practices. This dedication is evident not only in its vineyard management but also in its energy practices. The Molina Winery now operates entirely on renewable energy, with 60% of its electricity self-generated from organic waste through a biogas plant, complemented by solar panels. These initiatives exemplify Viña San Pedro's unwavering commitment to renewable energy and environmental stewardship.

Modernization is at the core of Viña San Pedro's winemaking philosophy. The winery continuously explores new techniques and ideas to enhance the quality and diversity of its wines. This forward-thinking approach is evident in its use of unique fermentation and aging containers, such as the granite egg, ceramic egg, and amphorae, which offer distinct characteristics to the wines. These innovations, combined with traditional



For more information on Viña San Pedro, visit www.sanpedro.cl



VIÑA SAN PEDRO, A NAME SYNONYMOUS WITH TRADITION, INNOVATION, AND SUSTAINABILITY, HAS SECURED ITS PLACE AS ONE OF THE TOP 100 PREMIUM WINE & SPIRITS BRANDS 2024, AS RECOGNIZED BY LUXURY LIFESTYLE AWARDS. WITH A RICH HISTORY DATING BACK TO 1865, VIÑA SAN PEDRO, LED BY CEO PEDRO HERANE, CONTINUES TO UPHOLD ITS FOUNDING MISSION OF PUSHING THE LIMITS OF WINEMAKING. CREATING A DIVERSE AND EXCEPTIONAL PORTFOLIO THAT SHOWCASES THE BEST OF CHILEAN VITICULTURE.



Founded by José Gregorio Correa Albano in the Curicó Valley, Viña San Pedro's journey began with a bold vision: to bring the finest French grape varieties to Chile's fertile lands. Over the years, the winery has upheld this pioneering spirit while also modernizing and expanding its reach, becoming one of Chile's largest and most important wine exporters, with a presence in more than 80 countries worldwide.

What sets Viña San Pedro apart is its ambition to produce wines that reflect the unique terroirs of Chile. The winery operates through two key estates: the Cachapoal Andes Winery, located at the foot of the Andes Mountains, and the Molina Winery, the company's historic home. Both facilities are crucial to their quality, with each wine showcasing distinct characteristics drawn from the varied soils and microclimates of these regions. From the high-altitude vineyards of the Andes to the fertile valleys below, Viña San Pedro has mastered the art of blending tradition and innovation and innovation.

Viña San Pedro's focus on sustainability is integral to its winemaking process. The winery embraces a holistic approach to vineyard management, working in harmony with nature to reduce its environmental impact. Over 90% of the vineyard surface is maintained with vegetation between rows, preventing soil compaction and erosion while enhancing the microbiological life of the soil. Additionally, Viña San Pedro has introduced sheep for natural weed control reducing the reliance on agrochemicals and control, reducing the reliance on agrochemicals and promoting biodiversity.

winemaking methods, allow Viña San Pedro to produce wines with depth, complexity, and exceptional quality.

The winery's portfolio is as diverse as the landscapes from which its wines originate. From everyday wines to fine wines, Viña San Pedro caters to all occasions and palates. Its collection includes iconic wines such as Altair and Cabo de Hornos, each representing the highest expression of Chile's terroir. These wines, created with precision and passion, embody the winery's values of quality inpopulation and exploration quality, innovation, and exploration.

For wine enthusiasts seeking an immersive experience, Viña San Pedro offers a range of unique tours and tastings at its vineyards. Visitors can explore the beautiful Cachapoal Andes Winery, where they can enjoy a picnic with a bottle of Sideral, or indulge in a tasting of Altair, Cabo de Hornos and Sideral and conclude their visit at the winery's quincho with a lunch full of fine and intense flavors that reveal the secrets of Chilean cuising. These avaeriances allow guests to connect with cuisine. These experiences allow guests to connect with the land, the people, and the wines that have made Viña San Pedro a leader in the Chilean wine industry.

With a rich legacy of almost 160 years, the brand continues to push the boundaries of winemaking, delivering exceptional wines that reflect the unique terroirs of Chile.

## TARAPACA

### VIÑA TARAPACÁ

www.tarapaca.cl

#### CHILE

Viña Tarapacá, founded in 1874 at the foot of the Andes Mountains, is one of Chile's most historic and prestigious wineries. Located in Isla de Maipo, the vineyard spans 2,600 hectares, with 611 hectares planted to vines, nestled within the natural protection of the Maipo River and surrounding mountain ranges. This unique environment, known as the "Clos Natural," contributes to the exceptional quality of its wines.

Viña Tarapacá produces a range of renowned wines, including the Gran Reserva Organic Red Blend, Gran Reserva Carmenere, and Gran Reserva Etiqueta Azul, all from the Maipo Valley. The vineyard's dedication to quality is reflected in their use of sustainable practices, including renewable energy, a technified irrigation system, and waste management strategies that recycle organic materials back into the vineyard as fertilizer.

With a legacy spanning over 150 years, Viña Tarapacá combines tradition with innovation, earning international acclaim and certifications for its quality and sustainability efforts. Their wines, such as the award-winning Gran Reserva Cabernet Sauvignon and Chardonnay, embody the rich flavors and terroir of the Maipo Valley, bringing the essence of Chilean winemaking to over 50 countries. Viña Tarapacá continues to lead with tradition, quality, and sustainability.



www.vinedochadwick.cl

### CHILE

Set in the heart of Chile's Maipo Valley, VIÑEDO Chadwick stands as a testament to the harmonious fusion of tradition and innovation in winemaking. For over a century, this iconic winery has crafted exceptional, award-winning wines that are a symphony of flavors and a tribute to Chile's rich heritage.

Founded by Alfonso Chadwick Errázuriz in the late 19th century, VIÑEDO Chadwick remains rooted in tradition while pushing winemaking boundaries. Its unique terroir, kissed by sun-drenched slopes and Pacific breezes, nurtures exceptional grapes.

VIÑEDO Chadwick's wines are characterized by their elegance and finesse. Each bottle tells a story of meticulous craftsmanship, where time-honored techniques meet innovative technology. The result is a collection of wines that captivate the senses with their complex aromas, luscious textures, and vibrant flavors.

From their flagship Cabernet Sauvignon, with its deep, velvety notes of blackcurrant and cedar, to their limited-edition blends that pay homage to the valley's history, VIÑEDO Chadwick's wines are more than just libations; they are a journey through Chilean viticultural heritage.

Their relentless pursuit of excellence has garnered countless accolades, solidifying their status as wine icons. Each bottle reflects dedication, passion, and an unwavering commitment to crafting extraordinary wines.







Grüner Veltliner and Riesling.

### WEINGUT SCHLOSS GOBELSBURG www.gobelsburg.at AUSTRIA

Weingut Schloss Gobelsburg is a historic Austrian winery celebrated for crafting wines that embody the harmony of terroir, tradition, and innovation. Situated amidst diverse vineyards surrounding the 12thcentury Gobelsburg Castle, the estate boasts a deep connection to nature. Each vineyard—spanning the renowned sites of Heiligenstein, Gaisberg, Lamm, and others—offers unique soil and microclimatic conditions, ideal for nurturing the estate's signature grape varieties,

The winery's focus on sustainable viticulture is rooted in centuriesold practices, including the use of organic fertilizers and minimal intervention methods. This philosophy extends into their stateof-the-art cellar, where innovation meets heritage. The "Dynamic Cellar Concept," featuring barrels on wheels, minimizes mechanical influence, preserving the authenticity of the wines.

Gobelsburg's approach highlights the essence of the land, with wines maturing in oak barrels crafted from local Manhartsberg wood, further reflecting the terroir. From their sunlit Riesling terraces to the loess-rich Grüner Veltliner slopes, each bottle tells the story of its origin.

Named among the Top 50 World's Best Vineyards in 2022, Schloss Gobelsburg continues to set benchmarks in winemaking, delivering wines with character, complexity, and a tenacious sense of place.

Centuries of history, passion, and tradition shape every bottle produced.





www.wintandlila.com

#### SPAIN

Rooted in the rich history of Cádiz, WINT & Lila honors the legacy of Andalusian craftsmanship and maritime trade. Inspired by the story of Juan de Wint and Margarita de Lila, whose 17th-century shipping company transported medicinal alcohol from the Guadalquivir Valley to northern Europe, the brand revives artisanal distillation techniques with a contemporary twist.

Every bottle of WINT & Lila is a celebration of Andalusian flavors, featuring botanicals like orange blossom and peppermint, carefully macerated and distilled using methods reminiscent of the Real Fábrica de Aguardientes y Licores de El Puerto de Santa María. Sustainability and patience are at the heart of the process, with each botanical individually macerated in glass demijohns, distilled in pot stills via bain-marie, and blended to perfection.

The unique packaging, inspired by antique Spanish pharmacy bottles and maritime heritage perfectly encapsulates the brand's devotion to tradition. From the vibrant Strawberry Gin, crafted with natural strawberries from Huelva to the smooth London Dry Gin and the eco-conscious Organic Range, WINT & Lila delivers a sophisticated experience that bridges history and innovation.



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# **UNVEILING THE HEART OF** CHILEAN WINEMAKING: VIÑA TARAPACÁ'S EXCEPTIONAL **IOURNEY**





LOCATED IN THE BREATHTAKING MAIPO VALLEY, UNDER THE WATCHFUL GAZE OF THE ANDES MOUNTAINS, VIÑA TARAPACÁ HAS BEEN CRAFTING WINES OF EXCEPTIONAL QUALITY SINCE 1874. WITH OVER 150 YEARS OF WINEMAKING TRADITION, THIS PRESTIGIOUS WINERY HAS BECOME A HALLMARK OF CHILEAN DISTINCTION AND AN INTERNATIONAL AMBASSADOR FOR THE NATION'S RICH VITICULTURAL HERITAGE. RECOGNIZED BY LUXURY LIFESTYLE AWARDS AS ONE **OF THE TOP 100 PREMIUM WINE & SPIRITS** BRANDS FOR 2024, VIÑA TARAPACÁ IS AN OUTSTANDING MODEL FOR THE HARMONIOUS BLEND OF HISTORY, INNOVATION, AND A SUPREME SENSE OF PLACE.

#### The Clos Natural: A Unique Terroir

Viña Tarapacá's privileged location in Isla de Maipo, Chile is between the Maipo River and the Altos de Cantillana mountain range, creating an ideal environment for grape cultivation. This unique terroir, formed 15 million years ago through geological transformation, provides the foundation for the winery's remarkable portfolio. The 611 hectares of vineyards at Fundo Tarapacá Rosario Estate are carefully cultivated, ensuring that each grape embodies the natural richness and diversity of the region.

#### **Innovation Meets Tradition**

While Viña Tarapacá is steeped in tradition, it embraces While Vina Tarapaca is steeped in tradition, it embraces cutting-edge technology to elevate the art of winemaking. Employing advanced techniques such as multimodal neural networks, redox potential monitoring, and the Scalya fermentation system, the winery consistently achieves exceptional quality and distinctiveness in its wines. The identification and use of native yeasts further enhance the sensory characteristics capturing the essence of the Maino sensory characteristics, capturing the essence of the Maipo Valley's terroir followed by wines with a sence of place.

#### A Portfolio of Elegance

Viña Tarapacá offers an extensive range of wines, each produced to highlight the richness of its landscape and the skill of its winemakers.

Gran Reserva Line: Embodying the pinnacle of winemaking, these wines, including the Gran Reserva Etiqueta Azul a Red Blend, Gran Reserva Etiqueta Negra a Cabernet Sauvignon, exude sophistication and complexity.

Tarapacá Reserva and Tarapacá Varietal Lines: Representing approachable luxury, these wines balance expressive flavors with refined tannins.

Tarapacá Organic Selections: Produced from organically certified grapes, these wines are a testament to Viña Tarapacá's drive towards sustainability.

Specialties and Limited Editions: With a focus on exclusivity, these ranges celebrate the diverse soil types and biodiversity of the estate, offering unique expressions for connoisseurs and collectors alike.

#### A Global Presence

Viña Tarapacá has firmly established itself on the global stage, bringing the flavors of Chile to over 50 countries, including key markets such as the Czech Republic, Brazil, Canada, Finland, China, and the UK. Its international acclaim is further underscored by a consistent stream of prestigious awards, dating back to 1876.



For more information on Viña Tarapacá, visit www.tarapaca.cl

#### The Visitor Experience

For those fortunate enough to visit, Viña Tarapacá offers an immersive journey through its history and wines. The Tarapacá Enthusiast Tour invites guests to explore the majestic "La Casona", built in 1927, and its surrounding vineyards. The experience includes guided tastings of award-winning wines, followed by a lunch paired with the estate's finest offerings. This exclusive tous is a calebration of the vineway. tour is a celebration of the winery's legacy.

#### A Legacy That Endures

The story of Viña Tarapacá is about preserving and The story of Viña Tarapacá is about preserving and evolving a rich heritage. From its inception, the winery has been a staple of Chilean culture, exemplified by its renaming in 1892 in honor of Don Arturo Alessandri, called "the lion of Tarapacá" region that he represented before becoming president of Chile in two opportunities. This deep connection to Chile's history, coupled with a forward-looking approach, positions Viña Tarapacá as a leader in premium, sustainable and innovative winemaking winemaking.

#### Conclusion

Viña Tarapacá's inclusion in the Luxury Lifestyle Awards' TOP 100 Premium Wine & Spirits Brands in Chile for 2024 is a fitting tribute to its enduring distinction. Combining the best of tradition and innovation, the winery continues to capture the hearts of wine enthusiasts worldwide. With its exquisite terroir, groundbreaking techniques, and dedication to quality, Viña Tarapacá is a legacy of passion and perfection that will inspire generations to come.

Discover the exceptional wines of Viña Tarapacá, a Chilean legacy. Explore their award-winning portfolio and experience the passion behind every bottle.

## TOP 100 WINNERS

Absolut ELYX Andeluna Cellars Axia Spirit Aveleda AY! AY! AY! Tequila Belvedere Vodka Blanton's Bodega Catena Zapata Bodega Luigi Bosca Bodegas Ysios Bollinger Bombay Sapphire Buffalo Trace Distillery Bumbu Rum Ca' del Bosco Camus Champagne Alfred Gratien Champagne Carbon Château de La Chaize Château Haut-Bailly Château La Tour de Bessan Château Lafite Rothschild Chateau TrotteVieille Cîroc Concha y Toro Cono Sur Winery Courvoisier Dom Pérignon Douro Boys Flor de Caña Franz Haas Winery G.H. Mumm Glenfiddich Glenmorangie Global Beverage Team - Maracame Tequila Graham Beck Gran Patrón Grey Goose Harlan Estate Havana Club Hendrick's Gin Hennessy Hibiki Hine Holladay Distillery Jaisalmer Indian Craft Gin Jidvei Johnnie Walker Ketel One Kozlović Winery

Kumeu River Wines La Marca Laurent-Perrier Maison Ferrand Maison M. CHAPOUTIER Marqués de Murrieta Estates & Wines Martell Mastroberardino Monkey 47 Mount Gay Distilleries Nikka Whisky Nyetimber Opus One Ornellaia Penfolds Perro Verde Mezcal Piper-Heidsieck Prairie Organic Spirits PRAVDA Rampur Indian Single Malt Whisky Rémy Martin Rhum Barbancourt Ron Zacapa Sarajishvili Shafer Vineyards Shinobu Whisky Shumi Winery Six Dogs Distillery Taittinger Tanqueray No. TEN Tenuta San Guido The Balvenie The Botanist Islay Dry Gin The Dalmore The Fjord Distillery The Glenlivet The House of Metaxa The Kohinoor – Indian Dark Rum The Macallan Trois Rivières Rhum Veuve Clicquot Villa Sandi Viña Cobos Viña Cousiño Macul Viña Errázuriz Viña San Pedro Viña Tarapacá Viñedo Chadwick Weingut Schloss Gobelsburg WINT & Lila













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